

PROCEEDINGS OF HIGH PLAINS DAIRY CONFERENCE

March 1 – 2, 2022

**Edited by: Jennifer A. Spencer, PhD
Texas A&M AgriLife Extension Service
The Texas A&M University System**

**G. Robert Hagevoort, PhD
NMSU Dairy Extension Program
New Mexico State University**

Managing Entity: U.S. Dairy Education & Training Consortium



**U.S. Dairy Education & Training Consortium
2471 TAMU
College Station, TX 77843-2471**

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2022 High Plains Dairy Conference

March 1 & 2, 2022

Tuesday, March 1

6:30 AM	Registration & Breakfast
8:00 AM	Welcome , Robert Hagevoort, PhD; Planning Committee Co-Chair
8:10 AM	World Dairy Outlook, Markets & Trade Ben Laine, MS; Dairy Analyst, RaboResearch, Rabobank
9:00 AM	Panel: Beyond robots - effects on cows, people, and performance Moderator: Barbara Wadsworth-Jones PhD; Director SW Regional Dairy Center, TSU
	Results from robotic survey for large dairy producers Camila Lage PhD; Dairy Management Specialist, Cornell Cooperative Extension Producer Perspective Adam Wolf, Legendairy, Windhorst, TX Justin Schaffer, Elmegca Farm, Miesville, MN
10:00 AM	Break
10:30 AM	Panel: Impact of federal farm policies on western dairies Moderator: Ryan Miltner JD; Partner Miltner Reed LLC
	Lessons learned from government intervention during the Pandemic Geoff Vanden Heuvel; Director of Regulatory and Economic Affairs at Milk Producers Council Impacts of USDA pandemic assistance programs on Western Dairies Scott Brown PhD; Director CAFNR, University of Missouri As the industry continues to consolidate, thoughts on the new Farm Bill Jeremy Witte; Professional Staff, Senate Ag Committee Panel Discussion
12:00 PM	Lunch
1:00 PM	Corn Silage: Seed to Feed - Top 10 Take Home Messages Bill Mahanna, PhD; Global Nutritional Sciences Manager, Pioneer
1:40 PM	Uncovering Hidden or Under Recognized Feed Cost & Margin Opportunities on Your Dairy Farm John Goeser, PhD; Director Rock River Laboratory, Adjunct Assistant Professor University of Wisconsin Madison, Cows Agree Consulting
2:20 PM	Nutrigenomics – Impacts on Immunity, Health & Well Being Mario Vailati Riboni, PhD; Technical Service Specialist, Diamond V
3:00 PM	Break
3:30 PM	Improving Efficiency through Monitoring Technology and Data Insights Luis Mendonça, DVM; Ruminant Technical Services, Merck
4:10 PM	Panel: Beef on Dairy: "Uteri for Rent" - Semen or ET in hot climates? Moderator: Paul Fricke, PhD; Professor and Extension Specialist, University of Wisconsin Madison
	Opportunities and Challenges with ET and IVF vs AI Jeremy Howard, Sr. Sales Manager, J.R. Simplot Company Producer Perspective Leo Ruijne, Owner, United Ag, LLC, Plainview, TX Luis Davalos, General Manager, Corrales Dairy, Roswell, NM
5:15-6:45PM	Reception

Wednesday, March 2	
6:30 AM	Registration & Breakfast
8:00 AM	In a tier pricing system: Feeding & Managing for Milk Components Kevin Harvatine, PhD; Professor of Nutritional Physiology, Penn State University
8:40 AM	Panel: Determining Tools & Metrics towards Carbon Neutrality for Western Dairies Moderator: Rick Naerebout, CEO Idaho Dairymen's Association
9:00 AM	o Monetizing manure projects: where to begin? Mark Stoermann, CEO Newtrient
10:00 AM	Break
10:30 AM	o Panel continued: Digester Due Diligence for Dairy Producers David Claiborne; Attorney and Partner at Sawtooth Law, Boise ID o Q & A with Panel Members
12:00 PM	Lunch
1:00 PM	Carbon Credits in Ag: can carbon be an actual source of income in Ag? Joe Outlaw, PhD; Regents Fellow, Professor and Extension Economist, Texas A&M University
1:40 PM	Parlor Throughput with milk quality in mind Juan Rodrigo Pedraza, DVM; Managing Veterinarian, Zoetis
2:20 PM	Break
2:30 PM	Impact of positive reinforcement practices on calves and heifers on future behavior. Joao Costa, PhD; Assistant Professor, University of Kentucky
3:10 PM	Fit to Transport? A new decision-making tool for producers and employees Michelle Calvo-Lorenzo, PhD; Chief Animal welfare Officer, Elanco
4:00 PM	Adjourn



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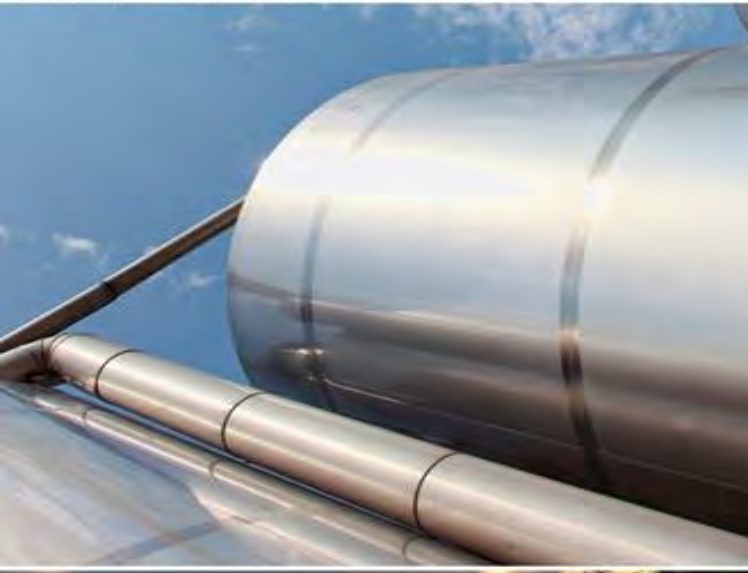
World Dairy Outlook, Markets & Trade

Ben Laine, M.S.

Dairy Analyst

RaboResearch, Rabobank

NOTES:



World Dairy Outlook, Markets & Trade

High Plains Dairy Conference 2022

Ben Laine

Vice President, RaboResearch – Dairy

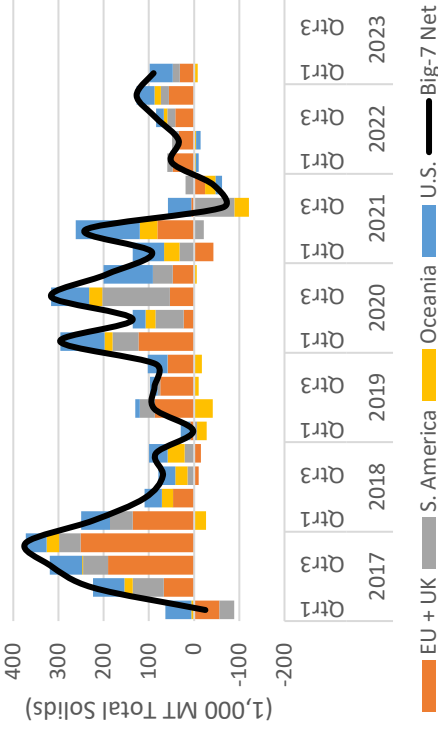
Ben.Laine@RaboAg.com

Global Overview

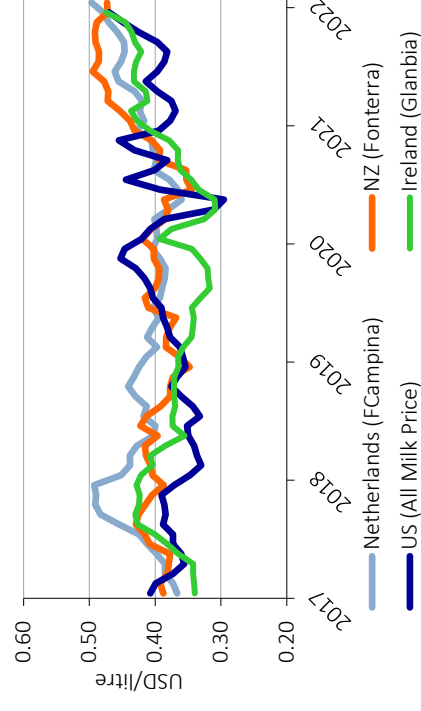
Milk production growth in the “Big 7” turned negative in Q3 2021 and below trend gains are expected through 2022, setting the stage for record-high farmgate milk prices.

Following a strong 1H 2021, global trade converged back near year-ago levels in 2H. Most of this convergence can be attributed to a slowdown in demand from China. A well stocked market and high global prices could lead to reduced imports in 2022.

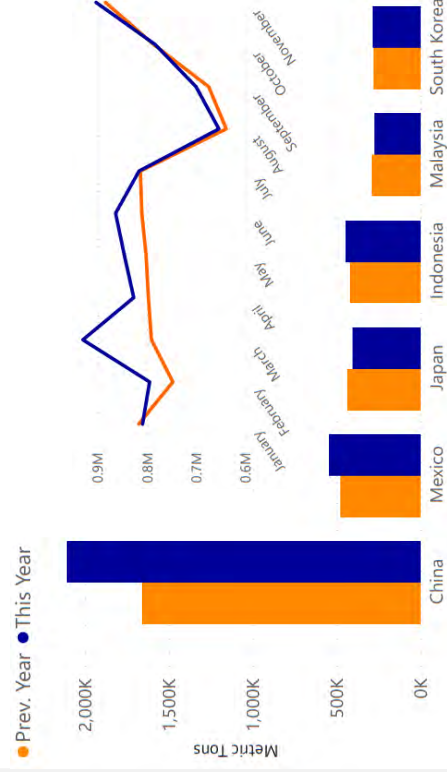
Milk production growth of the “Big 7”



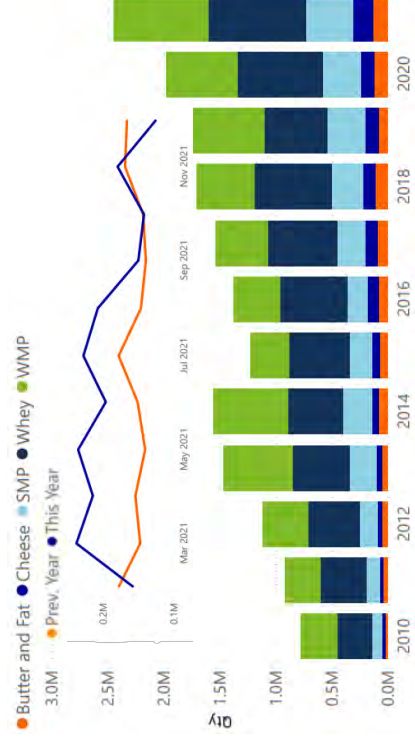
Farmgate milk prices



Global dairy exports



China's imports



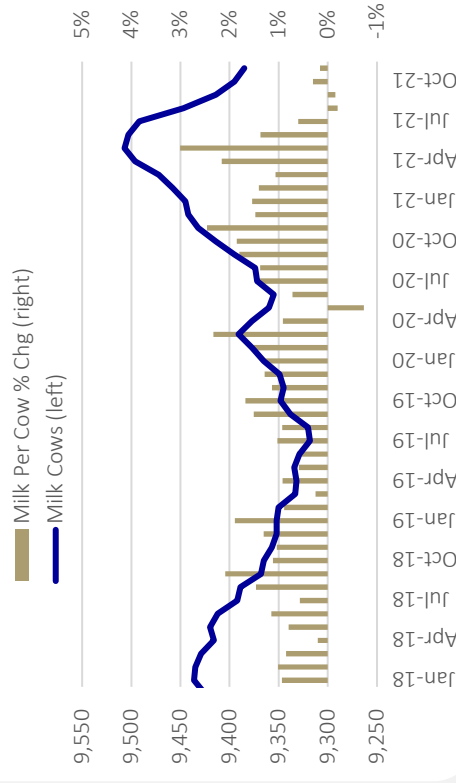
US Overview

US milk production growth turned negative in November. Declining cow numbers and muted growth in yield will maintain this negative YOY growth into the first half of 2022.

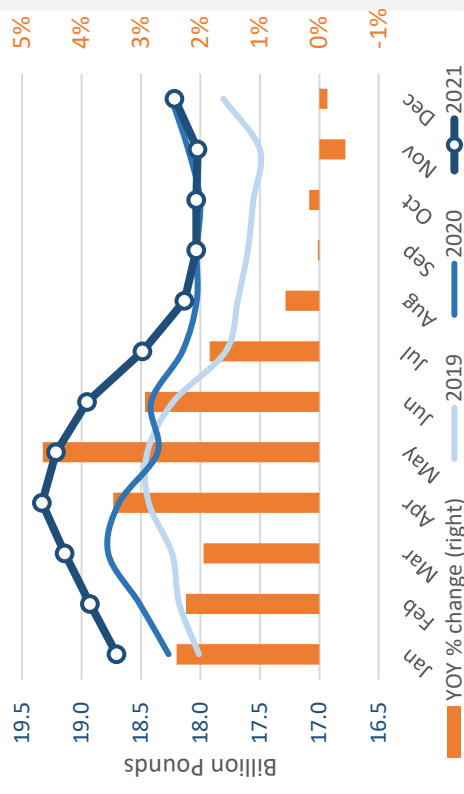
US exports in 2021 were driven in large part by strong demand from China which began to slow in the second half of the year. Whether China returns to the market in 2022 is uncertain.

Tightening milk supplies and strong global demand are lifting milk prices. Class IV is projected to maintain a premium to class III in 2022.

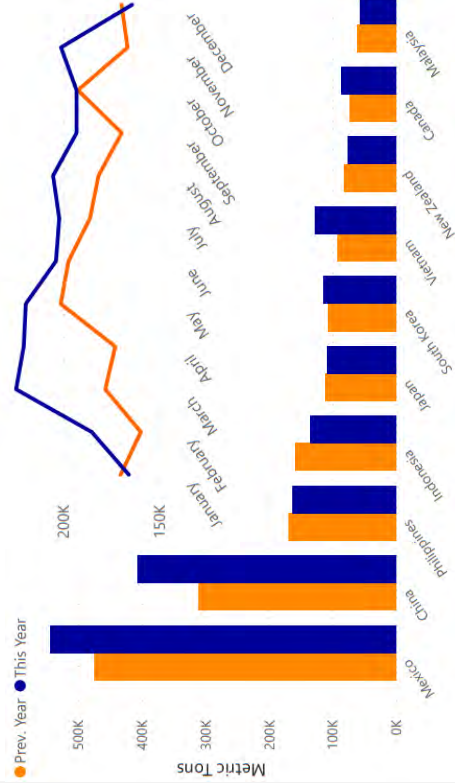
US milk production growth: Herd and Yield



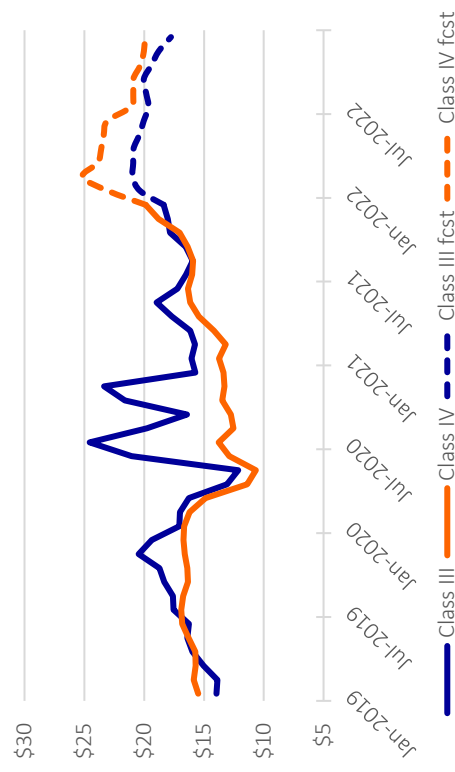
US milk production



US dairy exports

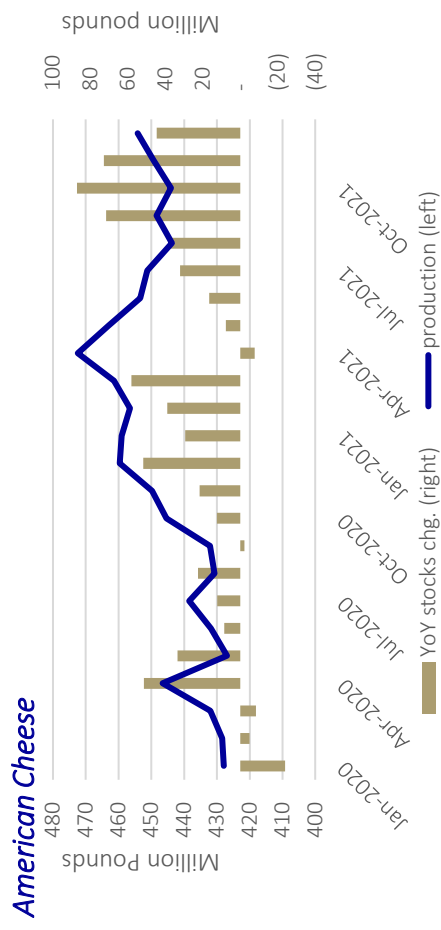
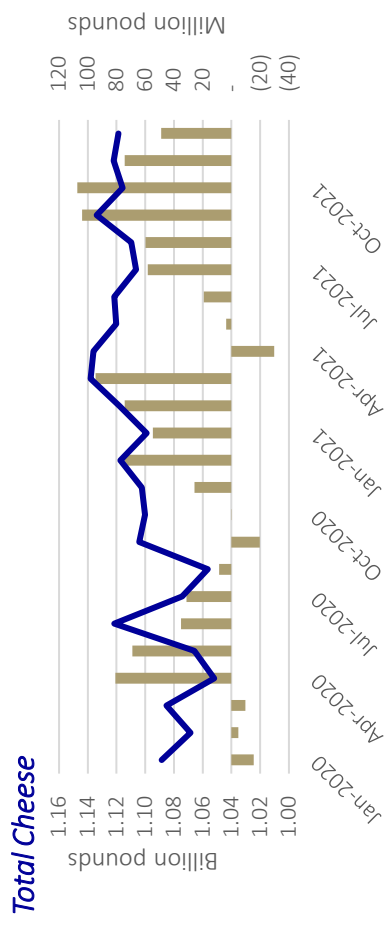
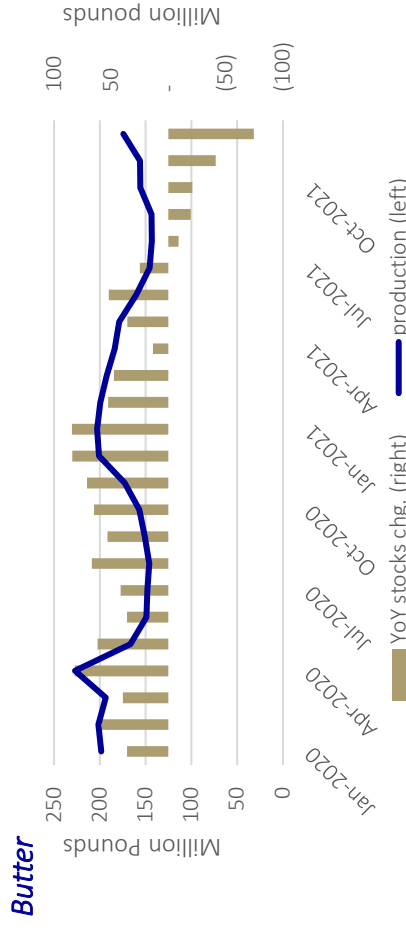
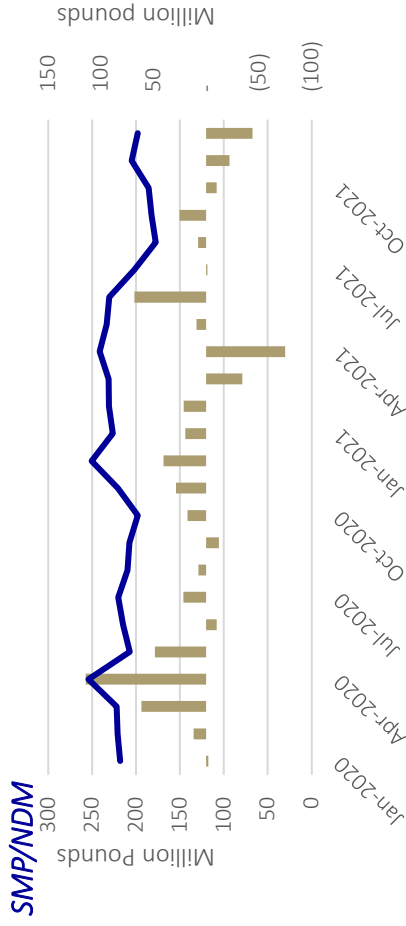


US milk price forecast



US dairy product production and stocks

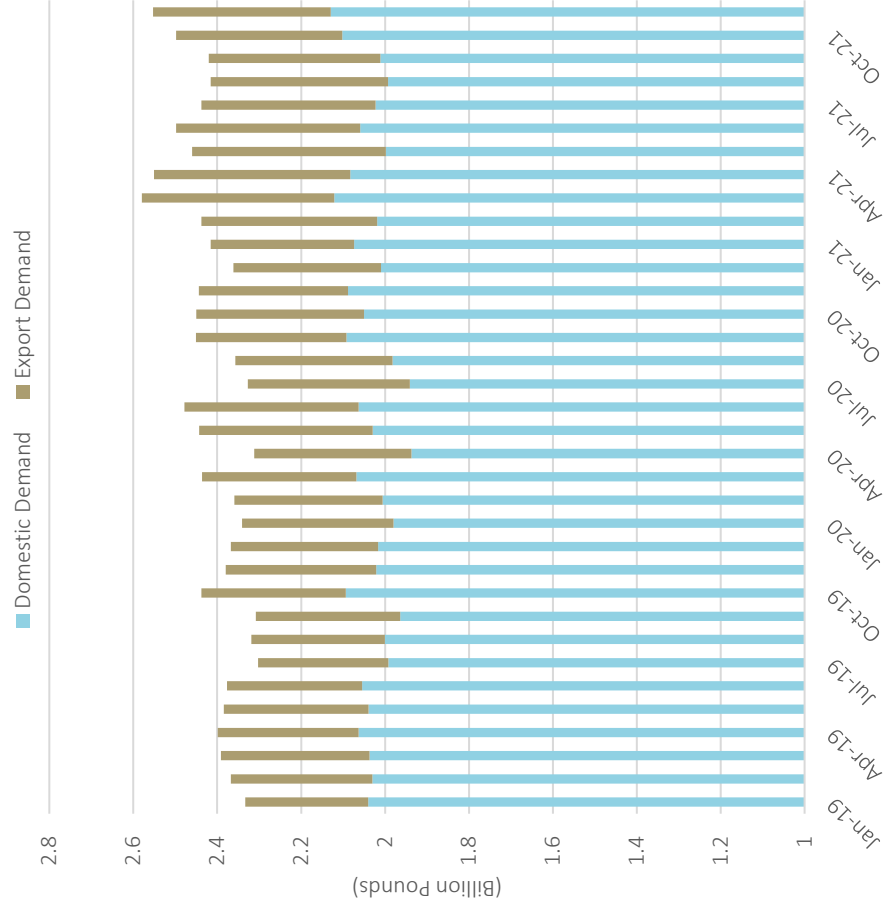
Reduced production, stocks with increased exports resulting in near-record price levels for NDM and Butter.



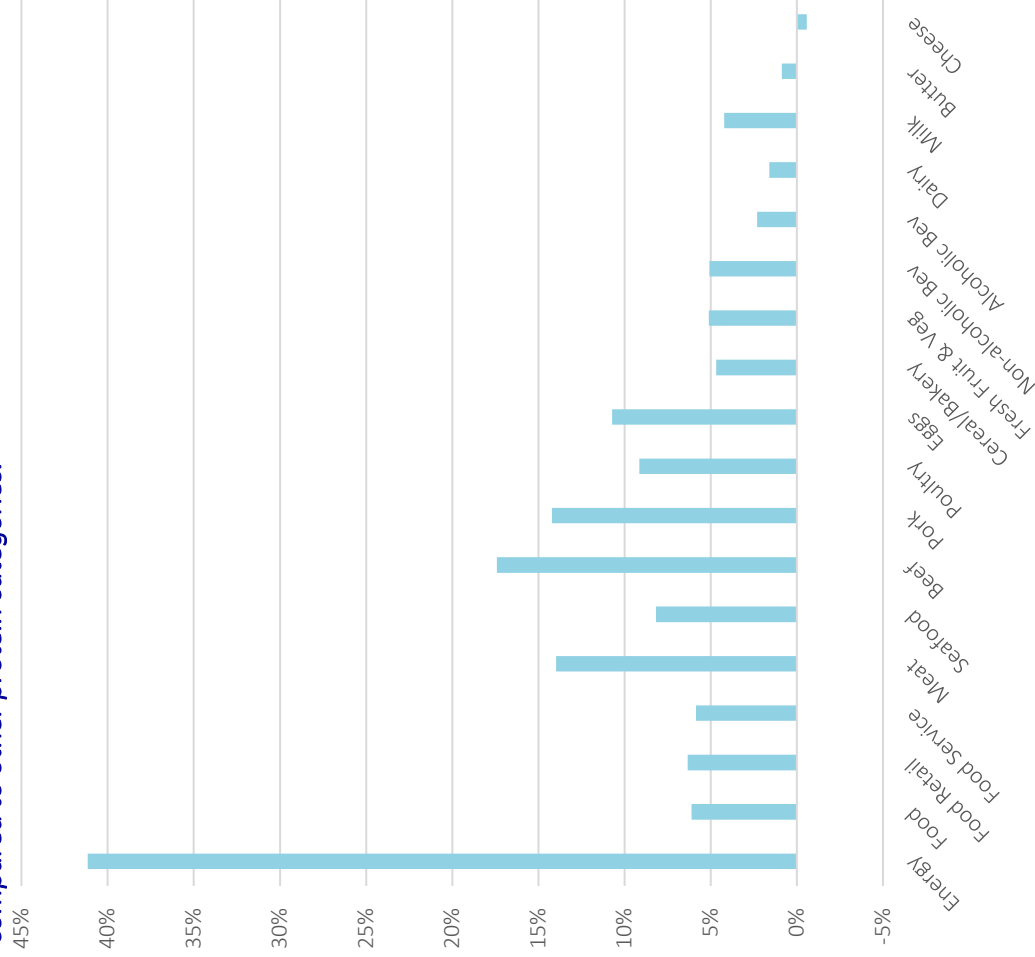
2021 US dairy disappearance supported by domestic and export sales. Higher prices likely to curb demand growth in 2022.



Total solids demand up 3% YTD November due to gains of 12% and 1.4%, respectively in export and domestic demand.

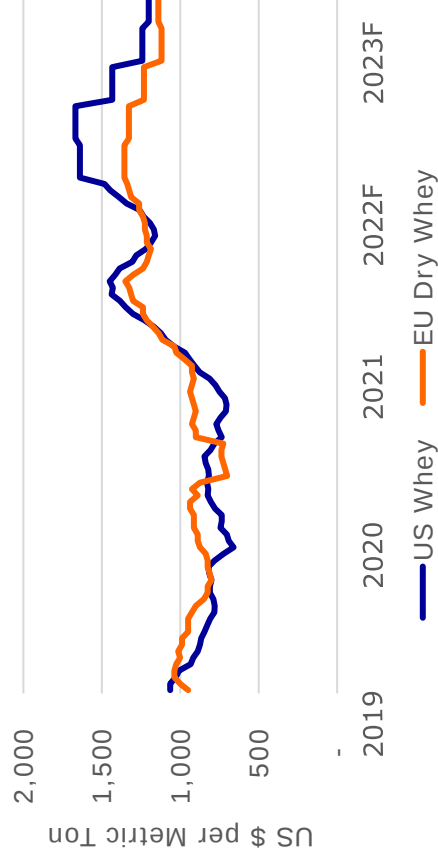
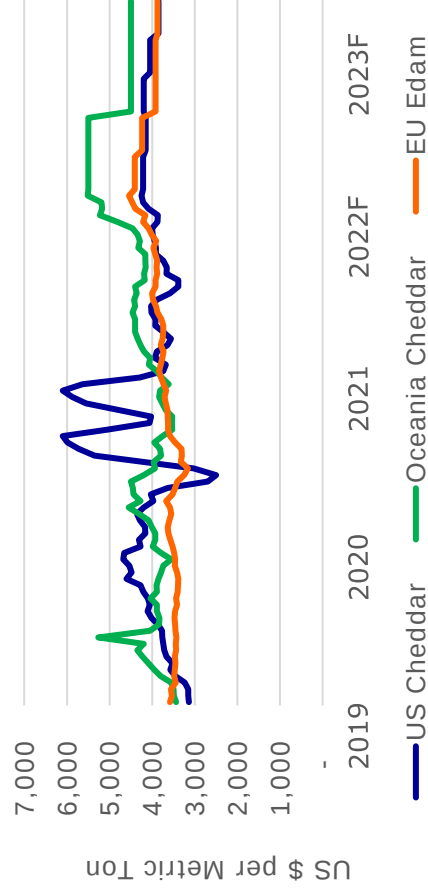
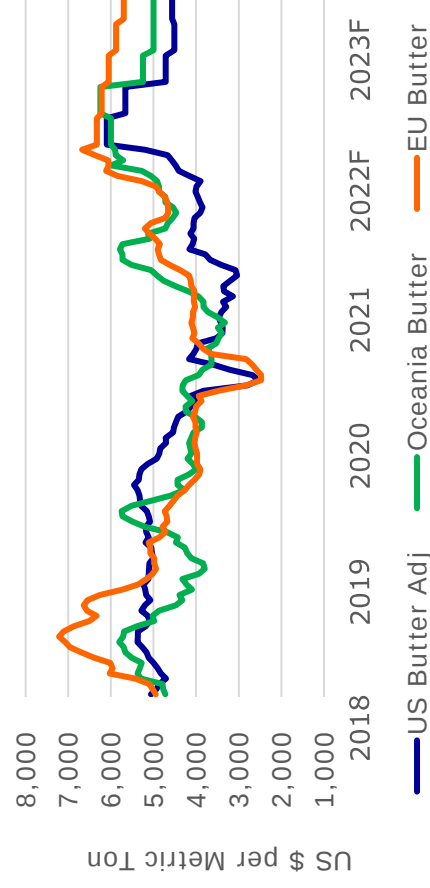
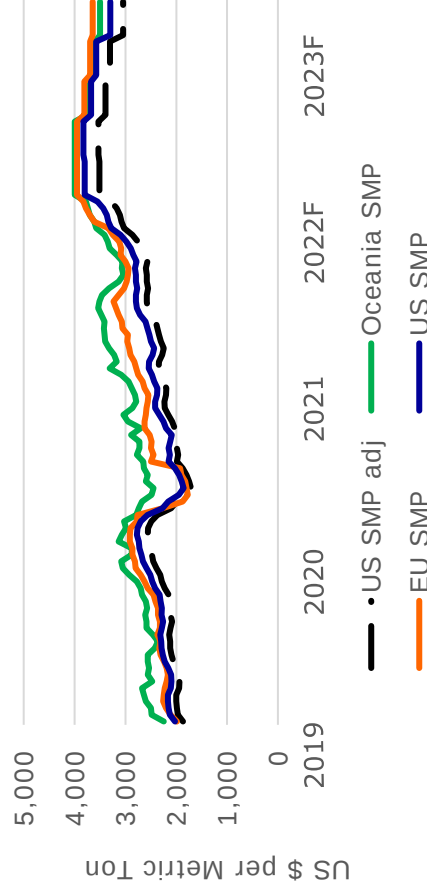


Cumulative monthly change in CPI: Jan-Dec 2021. Dairy remains a bargain compared to other protein categories.



Global dairy product price outlook

Price escalation anticipated until the Northern Hemisphere flush and/or signs of demand erosion due to price.



Summary

Global Dairy Markets

Lower year-over-year production during 2H 2021 in world's three largest export regions, Oceania, the EU and the US, has propelled prices 30% over January 2021.

Global Dairy Markets

Higher year-on-year production gains are not expected until mid-2022, and rising feed costs will temper the level of supply growth, despite favorable farmgate milk prices.

Global Dairy Markets

Despite supply chain disruptions, global dairy trade grew in 2021 driven by record Chinese buying. Looking forward, rising oil prices will increase in the purchasing power of key dairy importers including Mexico, SE Asia, and MENA.

US Dairy Markets

Milk supply has tightened, and growth will be limited through 1H 2022 due to reduced cow numbers and flat-to-modest yield gains. Cost pressures will limit the appetite for expansion despite improving milk prices.

US Dairy Markets

Strong nonfat dry milk and butter markets will lift class IV milk prices to a premium over class III in 2022. Tighter milk markets, reduced stocks, and lingering staffing challenges at plants could support a higher price level for longer than in the past.

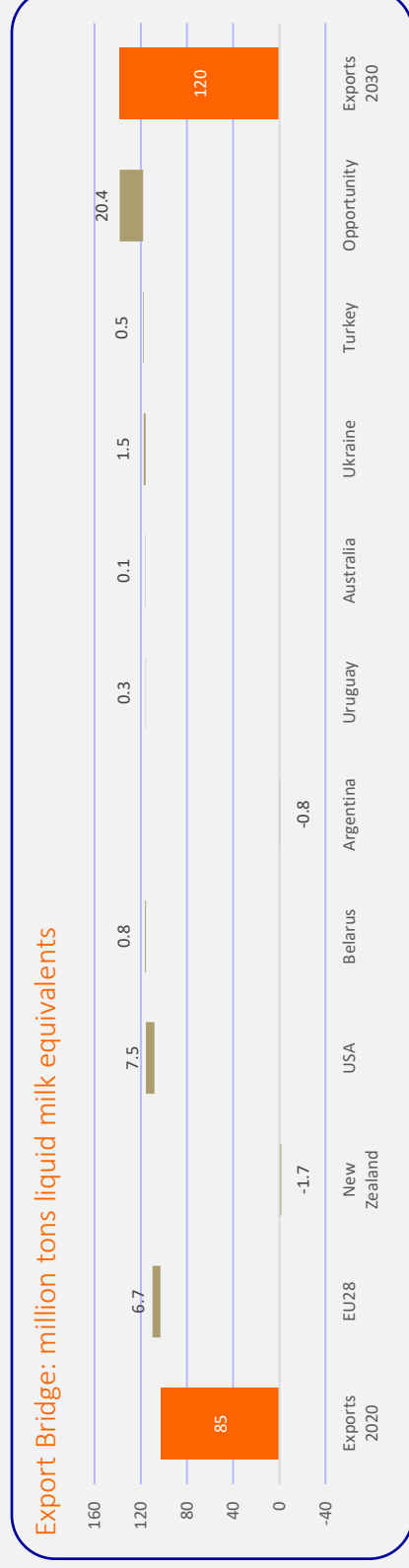
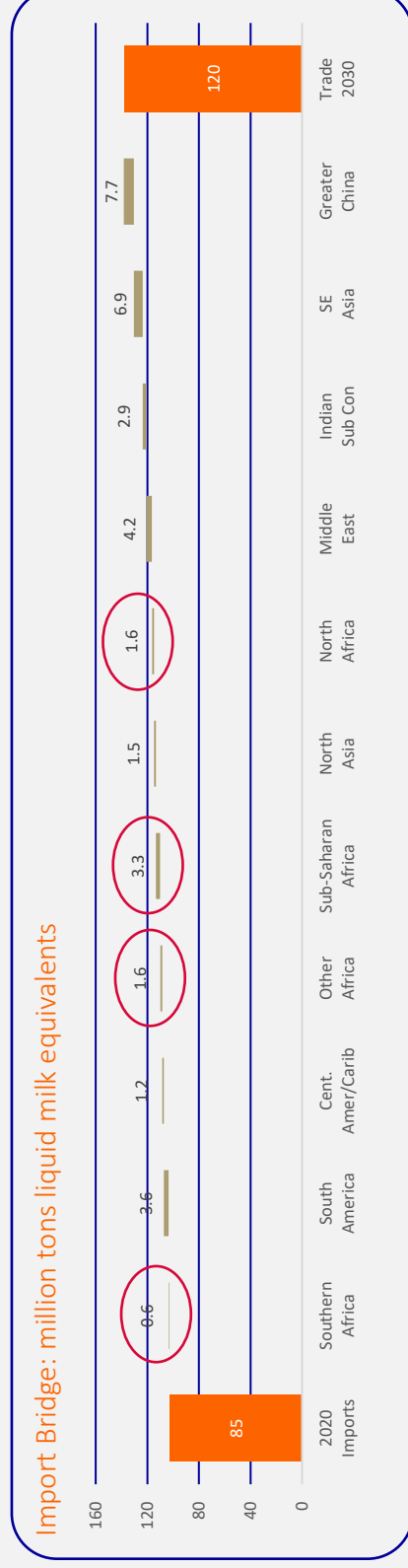
US Dairy Markets

Exports have been, and will remain, a critical driver of the strength in US prices. Rising US prices have been enabled by higher global commodity prices, but the northern hemisphere flush and the uncertain demand from China will be factors to watch.

2030 Global Dairy Supply and Demand Outlook



Global dairy supply and demand outlook



Key points

Global dairy trade forecast to increase at 3% CAGR.

Import demand driven by Greater China, SE Asia and Africa.

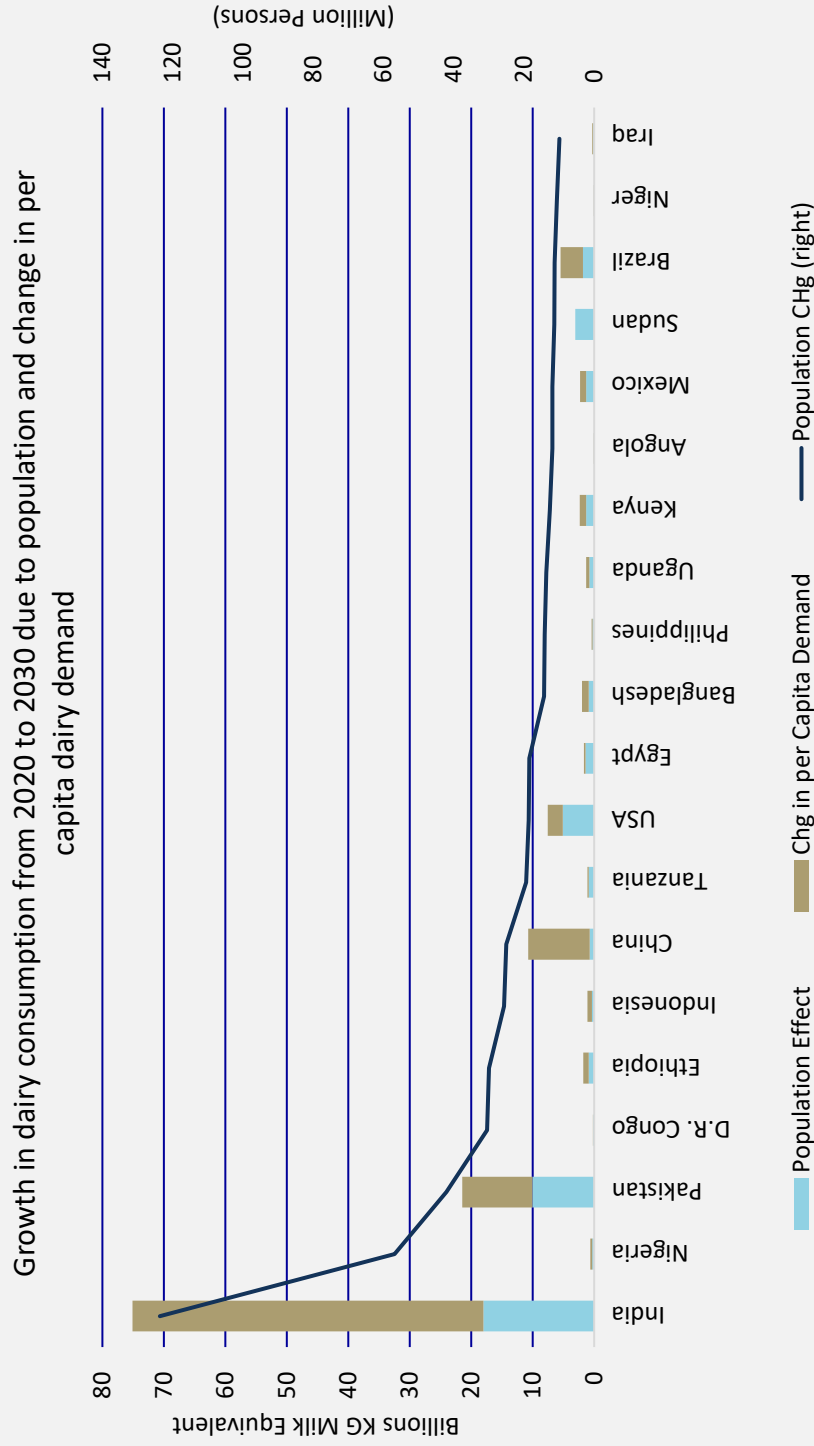
The US grows its export presence.

New Zealand is expected to have less exportable surplus in 2030 than in 2020 – but remains a key dairy exporting country.

The 20 million-ton-gap represents a potential market opportunity for the dairy sector, as well as, for alternative dairy products.

Source: Rabobank, 2021

How does an additional 750 million people impact the sector?



Source: UN Population Estimates, OECD, IFCN, RaboResearch, 2021.

2020 to 2030

Over 35% of the population growth will occur in Africa, followed by India +16%, Pakistan +5.6%, Indonesia +3.4%, China +3.3%, and the US +2.5%. The top 20 countries in population increases account for almost 70% of world growth and drive a 2.5% CAGR in dairy demand.

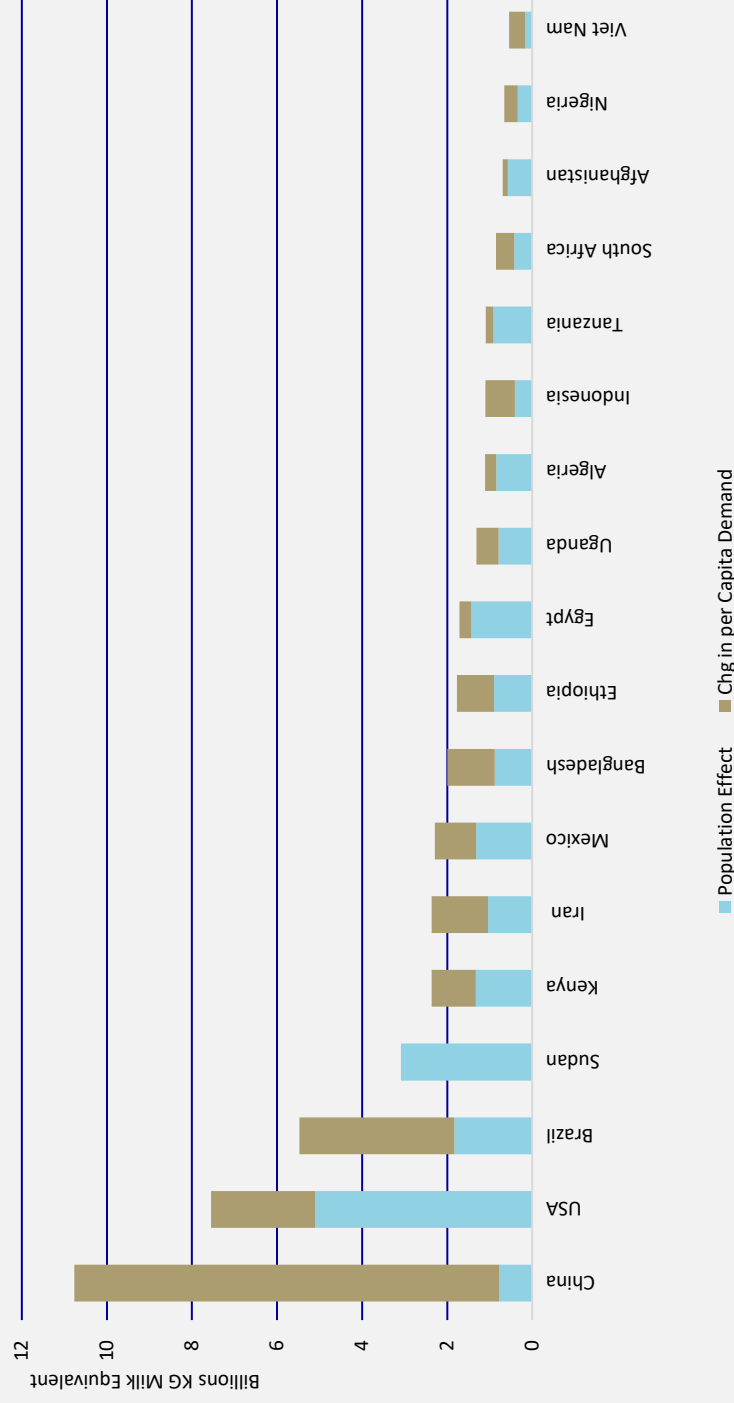
India and Pakistan are home to culturally-dairy-consumers. The countries strive to be self-sufficient, and there are large informal markets, which are evolving.

Many African countries are not traditional dairy consumers but rising incomes and the proliferation of the Western diet will drive dairy demand.

Population and consumption growth will drive impactful demand growth in China, the US, Brazil, and Mexico.

Excluding India and Pakistan, these are the top growing dairy markets

Forecast growth in dairy demand, 2020 to 2030



Source: UN Population Estimates, OECD, IFCN, RaboResearch, 2021.

Population growth

Current forecast indicate on a population growth of 750 million people from 2020 to 2030.

Over 35% of the population growth will occur in Africa, followed by India +16%, Pakistan +5.6%, Indonesia +3.4%, China +3.3%, and the US +2.5%.

Market Opportunities

These markets represent the largest volume growth in dairy demand based on population and per capita consumption (PCC) growth.

China's demand growth is forecast at 2.2%, 0.2% from population and 2% from increase PCC.

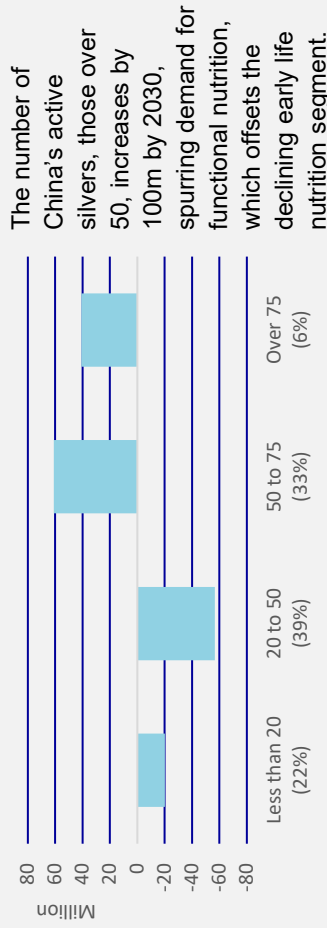
In contrast, the US demand growth is driven by 0.5% increase in population and 0.25% gain in PCC – due to existing high PCC.

Several other countries present interesting market opportunities.

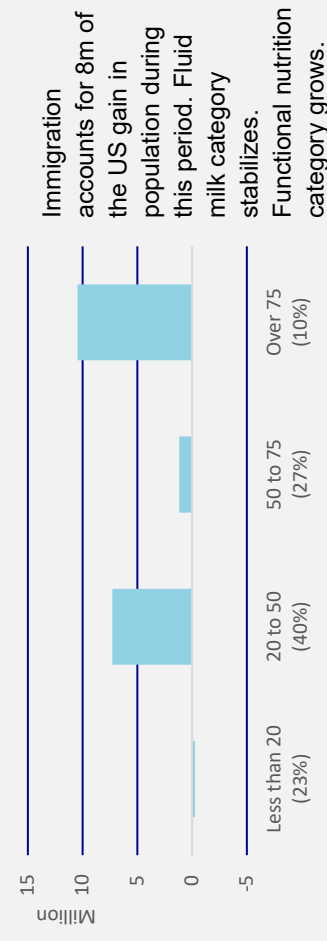
Note: Sudan is primarily an informal market.

Changing demographics from 2020 to 2030 in key markets will drive dairy demand and product mix

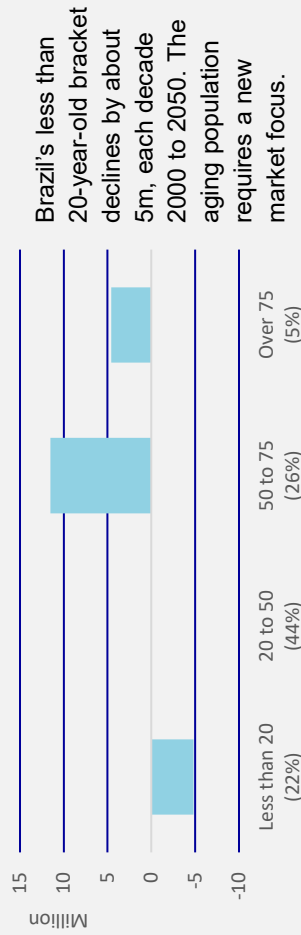
China: Last decade of growth +25m to 1.46b



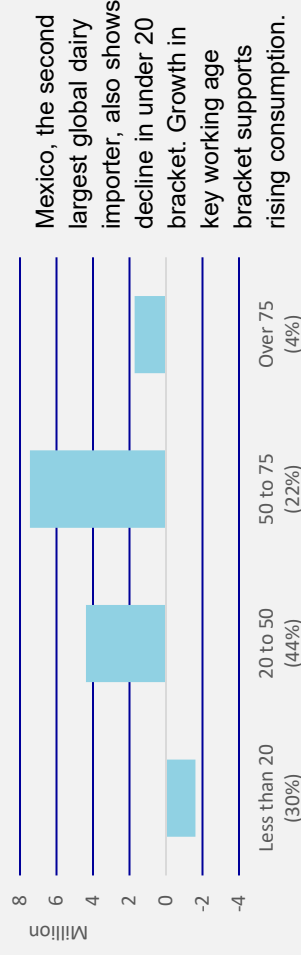
US: Population growth of +18.6m to 350m



Brazil: Population growth of 11.3m to 224m

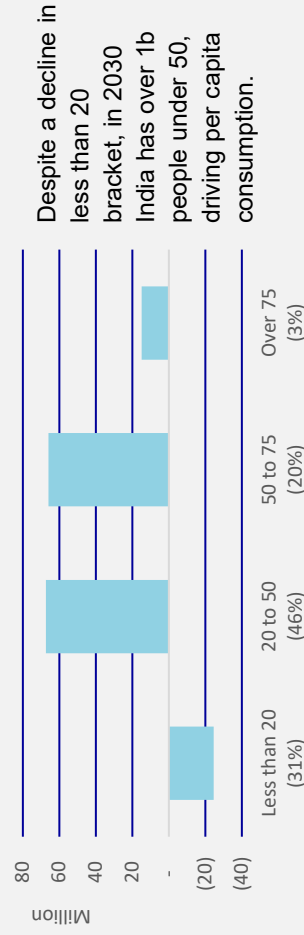


Mexico: Population growth of 11.9m to 141m

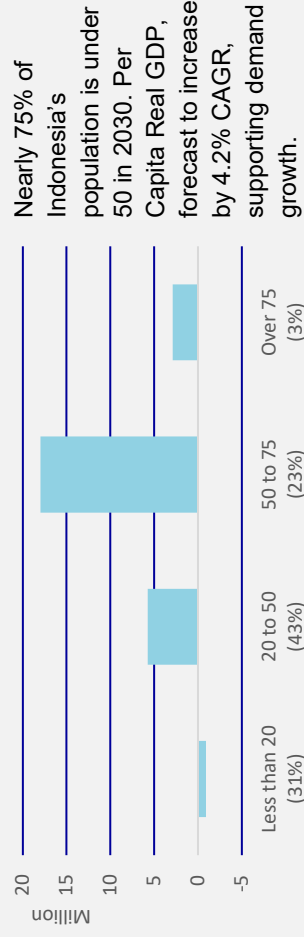


Changing demographics from 2020 to 2030 in key markets will drive dairy demand and product mix

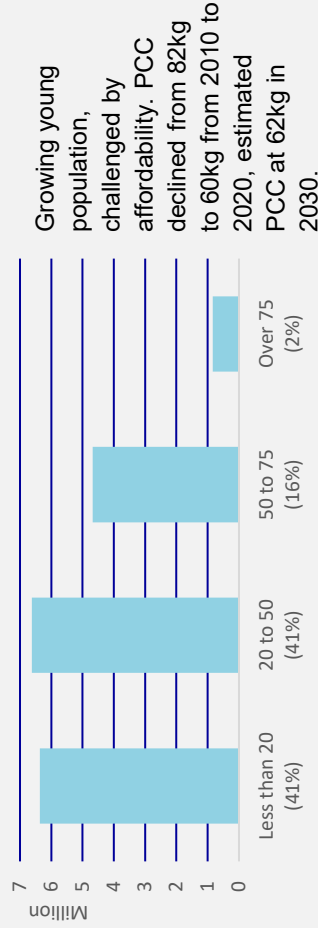
India: The new leader population growth +123.6m to 1.5b



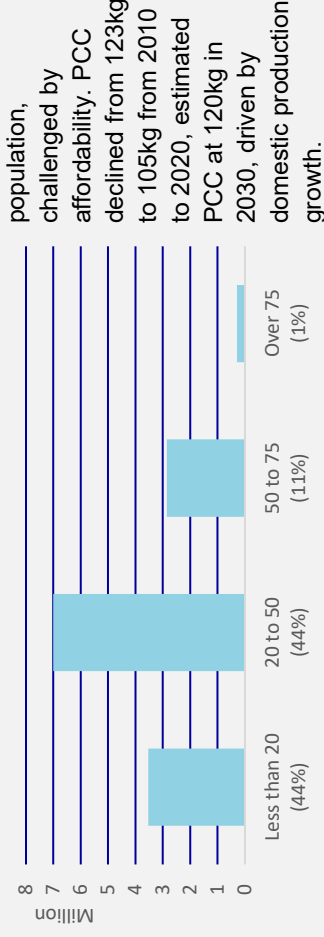
Indonesia: Population growth of +25.7m to 299m



Egypt: Population growth of 18.5m to 120.8m



Kenya: Population growth of 12.7m to 66m



Panel Discussion

Beyond Robots – Effects on cows, people, and performance

Moderator – Barbara Wadsworth-Jones, Ph.D., Director of Southwest Regional Dairy
Center, Tarleton State University

Results from robotic survey for large dairy producers

Panelist – Camila Lage, Ph.D., Dairy Management Specialist, Cornell Cooperative Extension

Producer Perspective

Panelist – Adam Wolf, Wolf's Legendaury, Scotland, TX

Panelist – Justin Schaffer, Elmegca Farms, Miesville, MN

NOTES:








Results from robotic survey for large dairy producers

Camilla Lago
High Plains Dairy Conference
March 1, 2022



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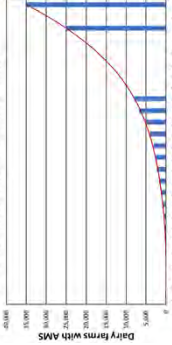





The first robot was installed in 1992 (Jacobs and Siegford, 2012)

In 2017, there was an estimated number of 35,000 units installed around the world (Saller et al., 2017):

The global milking robots market size stood at USD 1.25 billion in 2019 and is projected to reach USD 2.94 billion by 2027 (Fortune business insights, 2021).



Exponential Growth of Dairy Farms with AMS Globally

Figure 1. Global projected growth of dairy farms with AMS. Source: Saller et al., 2017. Saller et al., 2017. Figure credit: Juan M. Piffero, Assistant Professor and Dairy Extension Specialist, Texas A&M AgLife Research and Extension Center

2






Only about 1% of all AMS located in the United States (de Koning, 2010)

Slower adoption in the US may be related to uncertainty about adopting the new technology (Jacobs and Siegford, 2012)

Higher proportion of large dairies (California) Cost and return of the investment Changes in management for large dairies

Reasons driving the increase in interest in AMS adoption in the US

- AQ labor shortage, increase in labor costs
- Familiar succession
- Increase interest in animal welfare

How does large dairies that transitioned to AMS perceive the benefits?




3

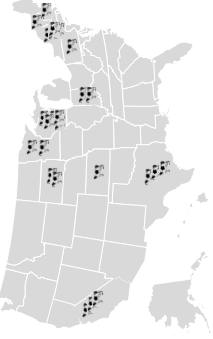





Survey to describe the perceptions of US producers on the implementation of AMS in dairies with ≥ 7 AMS units installed

We estimate that there are approximately 100 farms with 7 or more AMS boxes across the US (Delaval and Lely, personal communication).

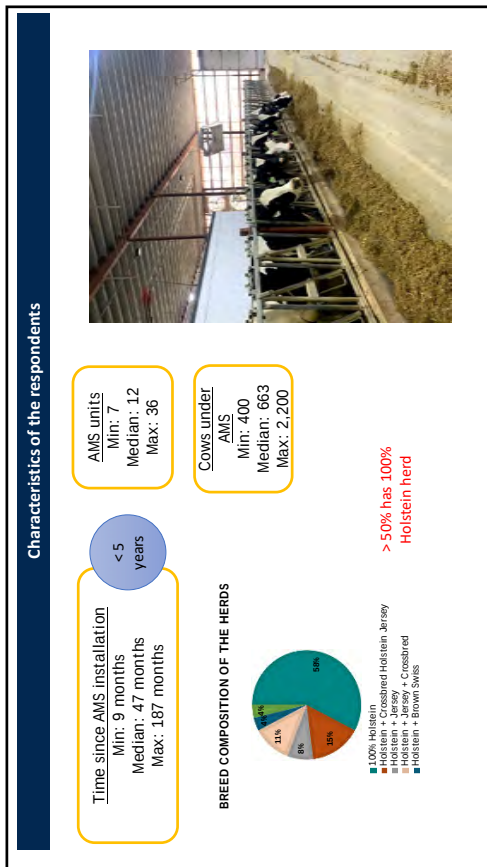
55 farms directly contacted.
29 responded (53%)
11 states across the US



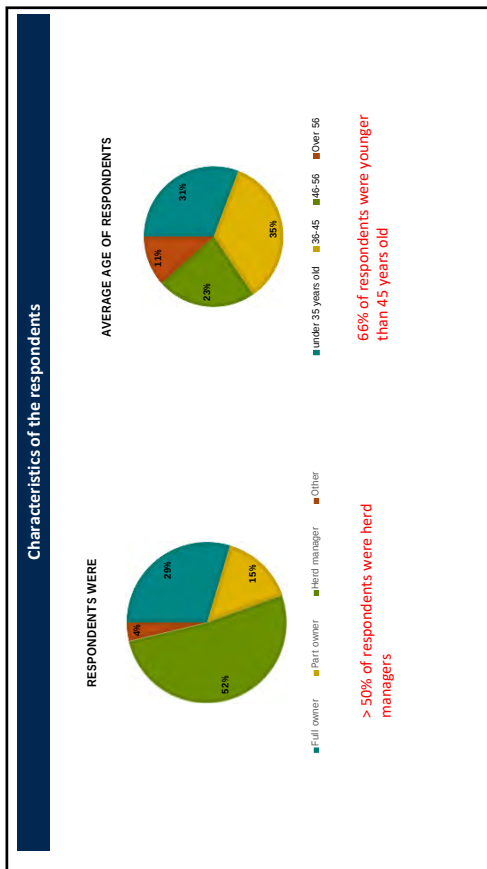
Follow-up visits with some farms to better explore the answers



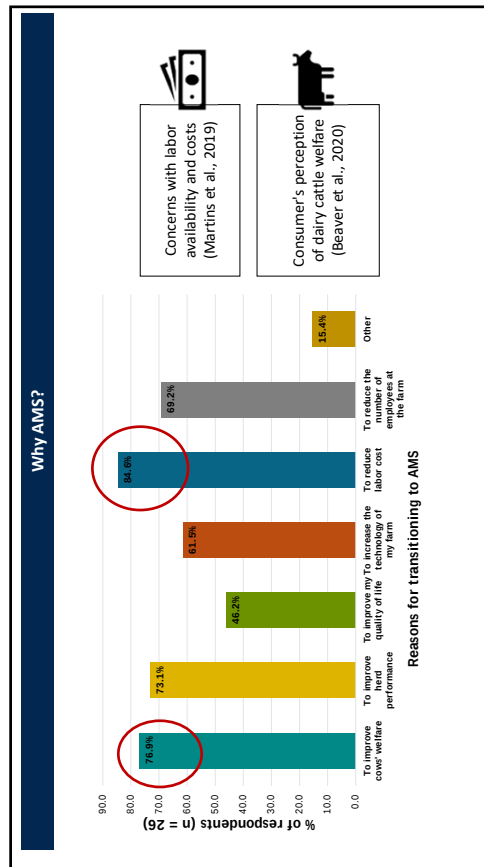

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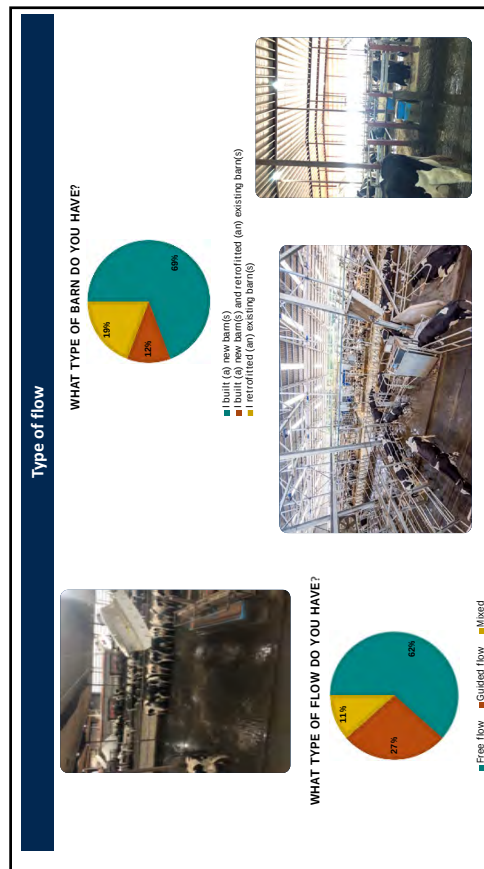
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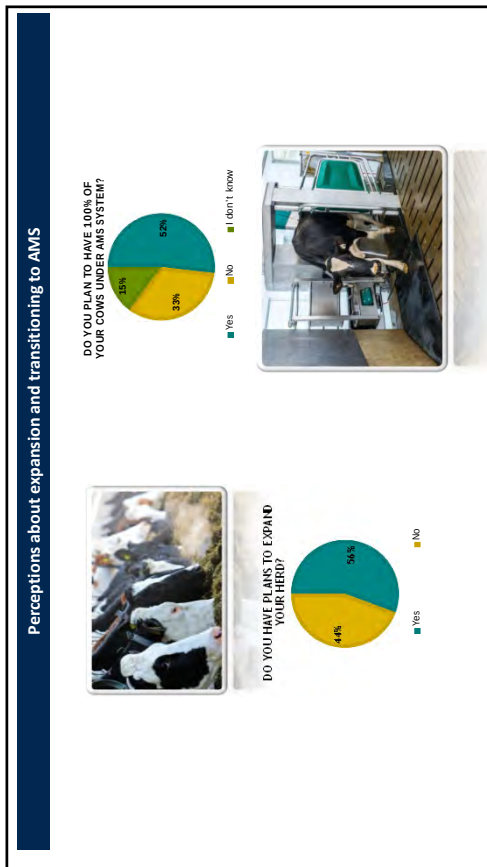
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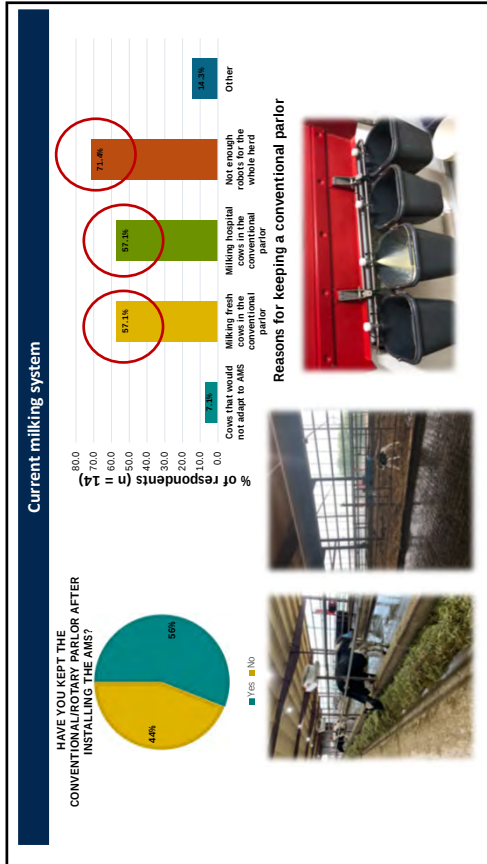
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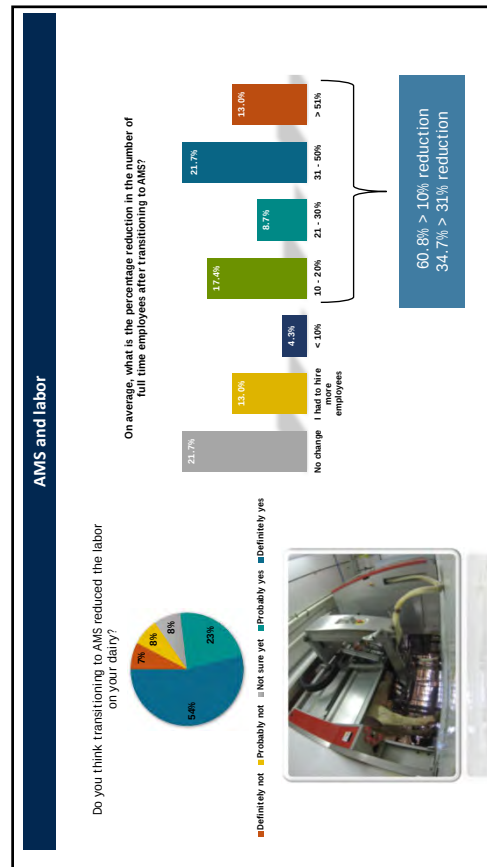
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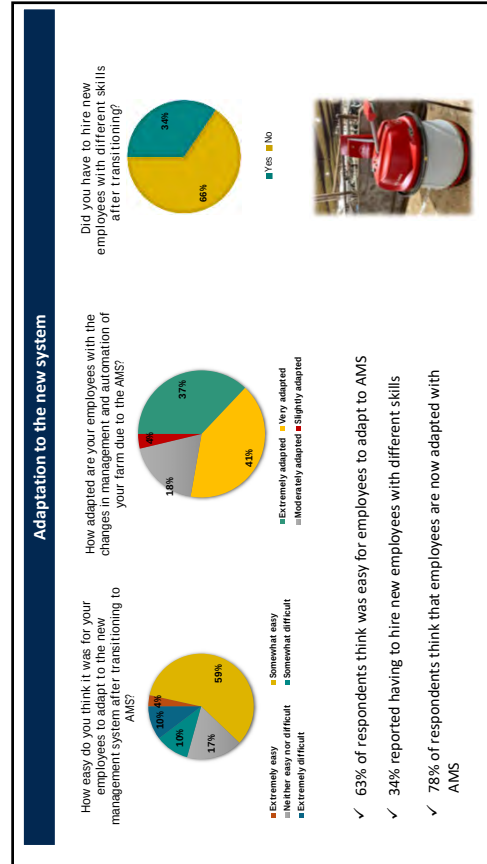
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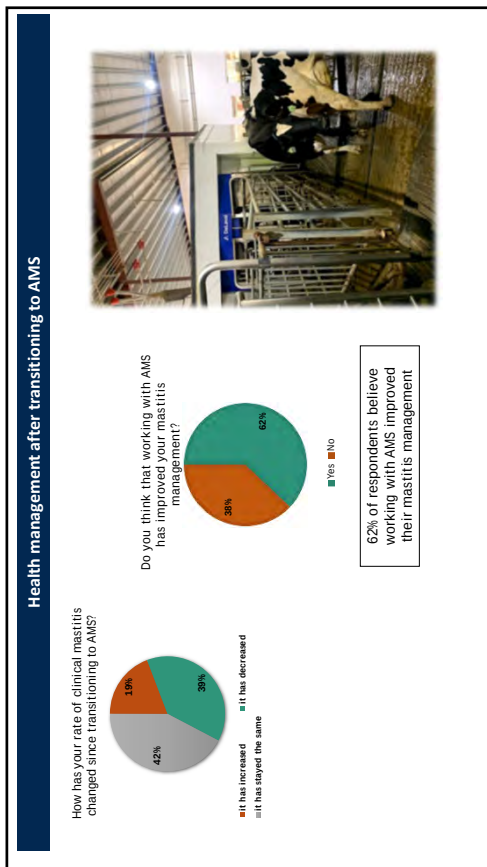
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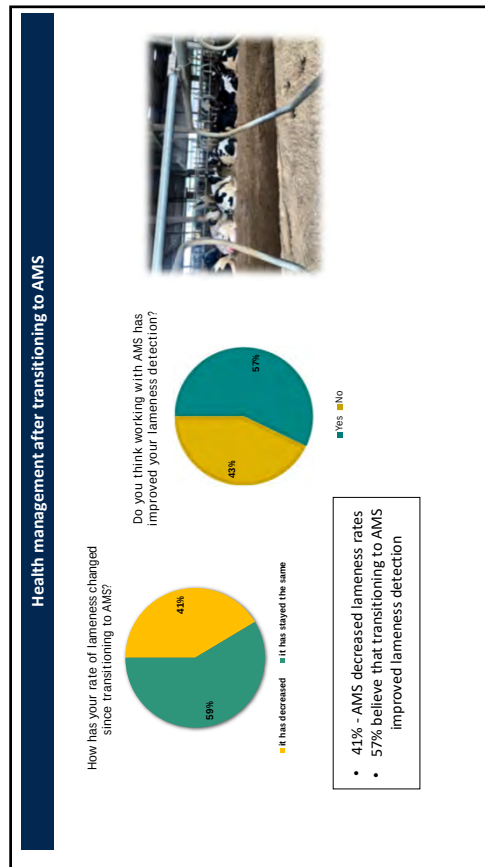
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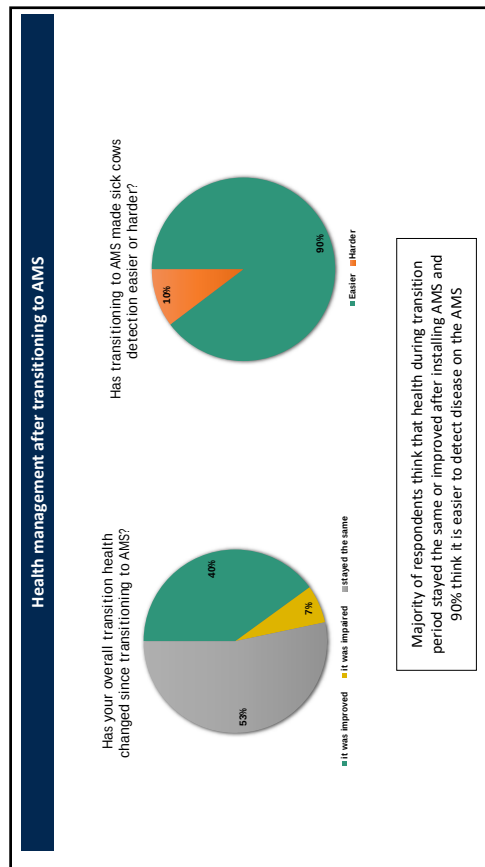
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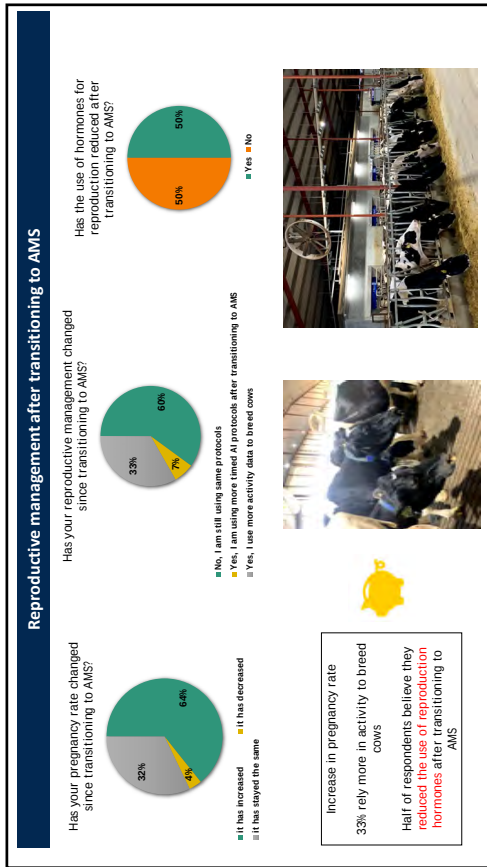
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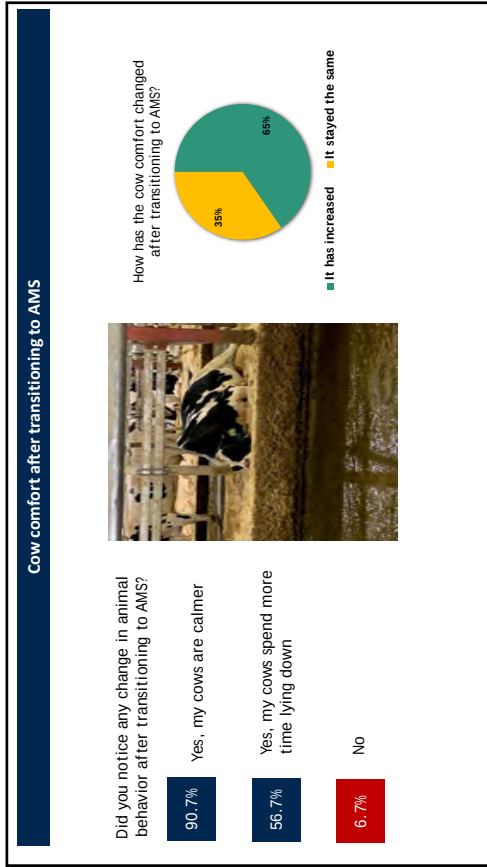
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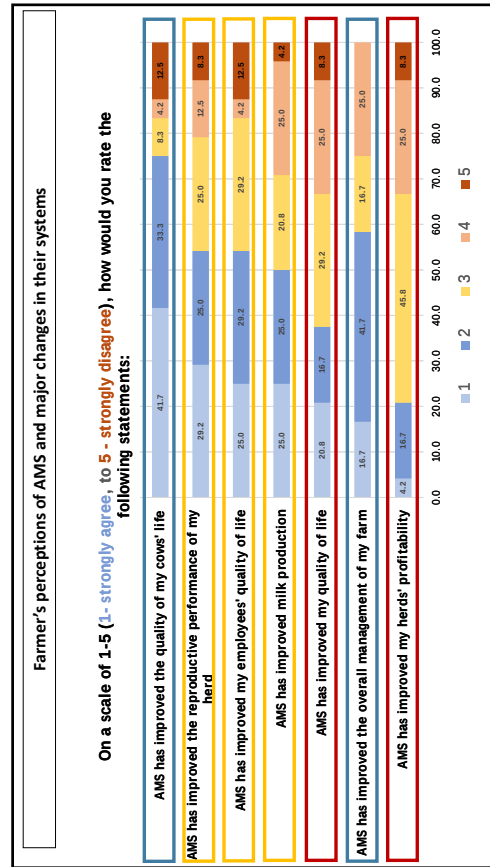
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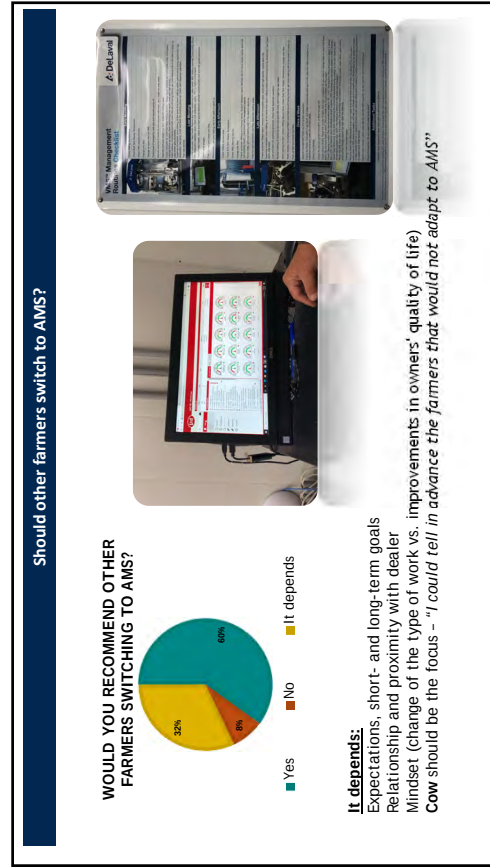
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18



19



20

Take home messages (so far)

- AMS have met producers' expectations
 - improving cow production and welfare
 - reducing labor
- The economic aspect of the investment is not clear
 - relatively recent transition
 - would benefit from further investigation.











21

Take home messages (so far)

- No farm is the same and will need different structures and resources to succeed
- Aligned objectives among farmer, dealer and other stakeholders (Veterinarian, Nutritionist) appears to be an important component of the success of the transition



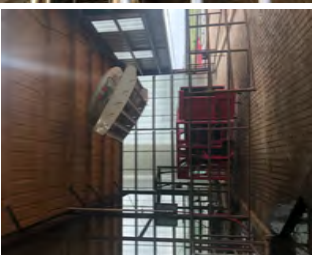








22


Lely Cosmix to help train heifers – help select the ones that will adapt better to AMS vs. the ones that goes to the conventional system

2 examples of management centers used to dry cows in farms that have 100% of cows under AMS (hoof trimming chute and structure with ditch

23





Foot bath structure

Milk-first guided flow

Booth-shaped design and guided flow to improve visits

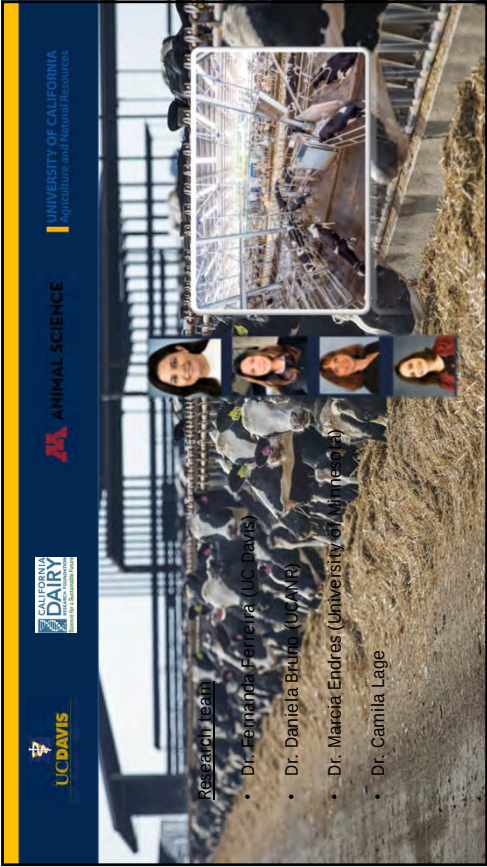
24



25



26



27

Panel Discussion

Impact of Federal Farm Policies on Western Dairies

Moderator – Ryan Miltner JD, Partner Miltner Reed LLC

Lessons Learned from Government Intervention During the Pandemic

Panelist – Geoff Vanden Heuvel, Director of Regulator and Economic Affairs at Milk
Producers Council

Impacts of USDA Pandemic Assistance Programs on Western Dairies

Panelist – Scott Brown, Ph.D., Director CAFNR, University of Missouri

As the industry continues to consolidate, thoughts on the new Farm Bill

Panelist – Jeremy Witte, Professional Staff, Senate Ag. Committee

NOTES:

Impact of Federal Farm Policies on Western Dairies: A Panel Discussion

Panelists

- **Geoff Vanden Heuvel, Director of Economic and Regulatory Affairs, Milk Producers Council (CA)**
- **Dr. Scott Brown, Associate Extension Professor, College of Agriculture, Food, and Natural Resources, The University of Missouri**
- **Jeremy Witte, Professional Staff, United States Senate Committee on Agriculture, Nutrition, and Forestry**
- **Moderator: Ryan Miltner, Federal Regulatory Counsel, Dairy Producers of New Mexico**

Attendees of this conference certainly do not need an explanation of how dairies in the Southwest differ from dairies in other regions of the country. Unfortunately, there has historically been little acknowledgment of regional differences in federal dairy support programs. Current dairy safety net programs and those of the recent past have, at least facially, operated the same for farms in the Midwest or New England as for those in the Southwest or the West Coast. But beneath these uniformly applicable regulations are real-world geographic disparities.

Using New Mexico as a prime example of these disparities, we can estimate the short-term and long-term implications of limiting the amount of milk covered by these programs in the aggregate and for an average dairy. Digging deeper into the current Dairy Margin Coverage Program, more disparities are unveiled—also the result of applying a single support formula nationwide. The end result is programs that come with a substantial cost and provide little benefit to those farms producing a majority of the milk in the United States.

Similarly, ad hoc dairy support programs fare little better in providing meaningful relief during times of crisis—at least for all producers. Congress and USDA authorized the Farmers to Families Food Box Program to help agricultural producers and the public in the earliest days of the COVID-19 pandemic. Despite good intentions, the structure and execution of the food box program resulted in clear winners and losers. A look at the development of the program suggests that these unintended consequences were not exactly unforeseeable. Adding insult to injury, later pandemic assistance programs have largely failed to compensate Western dairy farmers.

In light of the shortcomings of both standing dairy support programs and ad hoc supplemental support, it is probably worth asking some questions? What exactly do these programs provide to dairy producers in the Southwest? Do the programs even provide meaningful assistance to any class of dairy producer, or are they well-intentioned but ultimately ineffectual? What can we learn from existing data, and what additional data do policymakers need to plan for the future?

With the Farm Bill slated for reauthorization in 2023, legislators are faced with a familiar situation—limited funds and competing interests. But in addition, Congress will need to

contend with the continuing pandemic, an inflationary economy, a stressed supply chain, a contentious political climate, and environmental considerations. Oh—there is an election before the Farm Bill expires, too. With all these non-dairy-specific issues, we cannot lose sight of calls for revisiting the Class I mover, making allowances, and other issues.

*The High Plains Dairy Conference does not support one product over another
and any mention herein is meant as an example, not an endorsement*

Corn Silage: Seed to Feed – Top 10 Take Home Messages

Bill Mahanna, Ph.D.

Global Nutritional Science Manager, Pioneer

NOTES:

Corn Silage: Seed to Feed

Top 10 "Take Home" Messages




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1

Introduction

Corn silage is unique crop (feed) due to the important interplay between growing environment, crop management/fertility, yield, harvest timing, fermentation/feed-out management and the nutritional value of starch versus fiber (biomass).



Source of energy in corn silage:

- 65% grain
- 10% cell contents
- 25% NDF (fiber)

Starch deposition is responsible for most of the increased nutritional value over the growth of the corn plant

Attached to a highly digestible grass...

Fiber influences:

- > biomass yield
- > energy density (NDFD)
- > dry matter intake (UNDF)
- > rumen health (rumen mat development, stimulation of cud-chewing to buffer the rumen)

2

USA Forage Production Trends

Alfalfa Declining,

(transgenic, low-lignin HarvXtra may slow this decline)

- Other sources of protein available
- Varying fiber digestibility
- Requires multiple harvests
- Does not utilize manure



Corn Silage Production Increasing

(but with fewer cows, this means higher dietary inclusion rates)

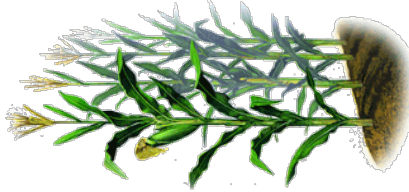
- Stable, high yields
- High energy (starch)
- High fiber digestibility
- Only 1 harvest/year
- Utilizes manure



3

Take Home Message Number 1

When selecting silage genetics, talk to your agronomist/seed salesman first and your nutritionist second.



4

What Makes Good Silage Genetics



❑ To be a good silage hybrid, it must **start out as an agronomically-stable hybrid with good grain yield** because you can not overcome lack of starch (>90% digestible) with small increases in fiber digestibility (60-70% digestible)



❑ **BUT...not every grain hybrid makes a good silage hybrid because they may be too short and not deliver the desired stover (biomass) yields**

5

Traits To Focus on When Selecting Silage Genetics

1. Basic Agronomic Traits (Yield Stability)

Heat units to silk and maturity, technology traits, stress emergence, drought tolerance, disease resistance (NLB, Tar Spot, ear molds)



2. Dry Matter Yield

Influenced by plant height at the ear (biomass yield) and starch (grain) content

3. Starch Content

- Most energy dense component of the plant
- Influenced heavily by harvest maturity of the kernel
- Shorter statured plants can be high in starch but may lack overall biomass (tonnage).

6

Take Home Message Number 2

Don't get too hung up on silage hybrid nutritional traits other than starch content.



7

Traits **Not** To Focus on When Selecting Silage Genetics (but important when feeding the silage)

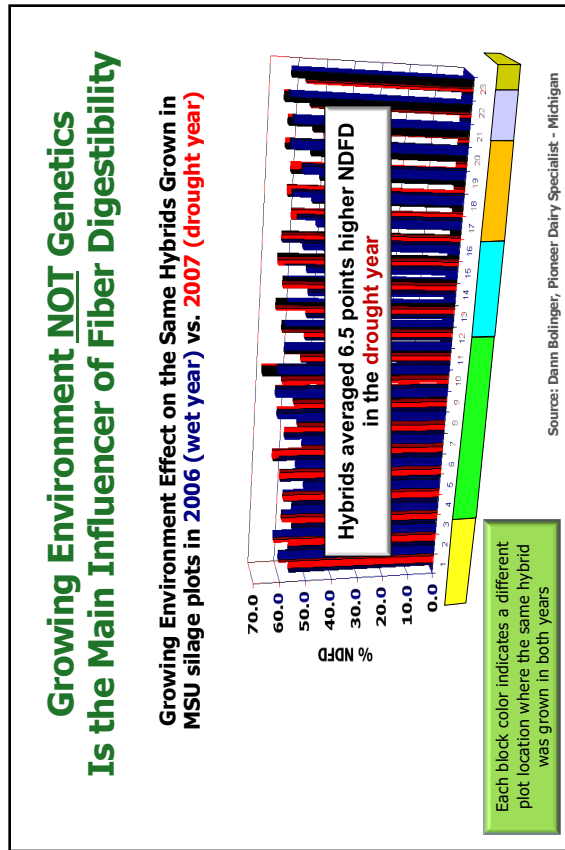
Fiber Digestibility

- Not a selection trait - little genetic variation between non-BMR's (standard hybrids)
 - Look at University silage plots and it is rare for a hybrid to be statistically higher in NDFD than the plot average unless it is a BMR hybrid
 - Why BMR hybrids have been commercialized

8

- The growing environment during the **vegetative stage** affects corn plant height (and biomass yield) and NDFD
 - Dry conditions => shorter plant, higher NDFD**
 - Wet conditions => taller plant, lower NDFD**
- After silking** growing environment primarily affects grain yield and thus the starch content and energy density of the resulting corn silage
 - The ideal growing environment for corn silage is slightly dry during the vegetative stage (but not so dry as to significantly shorten plant and reduce biomass yield), then plenty of moisture during grain fill.
 - Fiber digestibility **DOES NOT** change due to the ensiling process
 - Starch digestibility **DOES** change over time in fermented storage

9



10

Table 2. Corn silage NDFD (%) response to growing degree unit and precipitation accumulation during various development stages. Data are derived from the UW Corn Evaluation Program (1995-2020).

Season	Growing degree units			Precipitation			LSD(0.10)
	Cool	Average	Warm	Dry	Average	Wet	
April 1 to September 15	58	59	58	NS	58	55	2
Vegetative stages April 1 to July 14	58	59	60	2	60	59	NS
Reproductive stages July 15 to September 15	59	59	60	NS	60	56	1
Planting April 1 to May 31	57	60	58	1	55	60	1
Leaf development June 1 to July 14	60	59	60	NS	60	59	NS
Pollination July 15 to August 4	60	59	59	NS	58	58	NS
Grain Filling August 5 to September 15	58	59	61	2	58	56	2

Karlberg's EEL 1995-2020, N=5465

Source: Dr. Joe Lauer, UW Corn Extension Specialist, December, 2020
<http://corn-extension.wisc.edu/Extension/AU21/A135-2020%20%20Effect%20of%20Environment%20on%20Corn%20Starch%20and%20Quality.pdf>

11

NDFD or uNDF240 are not important hybrid selection criteria because growing environment is much more important than genetics in determining NDFD (except BMR), but they are **very important to nutritionists in diet formulation.**

- Growing environment is 3X more influential on NDFD than genetics.
(Dr. Fred Owens, Retired Pioneer Research Scientist)
- Moisture the plant receives is 7-times more influential on fiber digestibility than heat units.
(Dr. Mike VanAmburgh, Cornell University)

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Moving to Ruminant Starch Digestion

Rumen vs. Total Tract

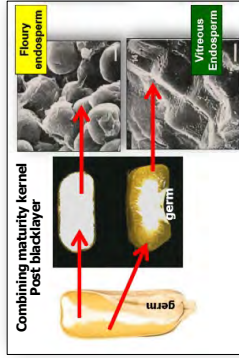


Rumen bacteria attacking a starch granule once the protective zein protein has been solubilized away

13

What About Starch Digestibility?

- **No significant differences among hybrids at silage maturity**
 - Yes, at combining maturity because hybrids have different test weights
 - higher test weight meaning kernels contain more hard, vitreous starch
 - Very little hard, vitreous starch laid down in the kernel at silage harvest maturities (1/2-3/4 mil/line)
 - Which is why University silage hybrid trials do **NOT** analyze hybrid entries for starch digestibility
- Dent hybrids do have higher **ruminal** starch digestion than flints (but we don't have flint hybrids in the USA)
- Remember that 7-hour starch digestibility data promoting soft-textured, floury corn only references ruminal digestion, not total tract.
 - fecal starch analysis will indicate **total tract** starch digestibility
- Influenced most by growing environment, kernel maturity, degree of processing and time in fermented storage**



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Do we really want higher ruminal starch digestion?

- SARA (rumen upsets due to low pH) is a major challenge in herd pushing for high production
- We will continue w/ high corn-based diets**
- Fecal starch levels on most well-managed herds are already below 3% so improvement in total tract starch digestibility, especially if accompanied by any reduction in yield, seems of little value.
- Nutritionists appear more concerned with reducing, rather than increasing, ruminal starch digestibility in high corn grain/silage based diets exemplified by the move away from high-moisture corn to dry corn in many dairy diets.

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Conclusions

Taken together with other studies described, I conclude that there should be an optimum NSC availability in the rumen that is consistent with efficient rumen microbial metabolism. Clearly, the amount of RDS depends on the maturity, DM percentage, and processing of corn silage. Some silages might be lower in RDS than others, so we still need to develop or improve methodology to predict starch availability in silages in a systematic laboratory analysis that will help nutrition advisors to better account for varying RDS. Until more work is done, the Wisconsin index (Ferreira and Mertens, 2005) for particle size should be considered to predict total tract starch digestibility. Vitreousness of corn grain in silage seems to be of relatively little value. In contrast, vitreousness or perhaps gelatinization of dry corn grain should be considered, particularly to help users know when to grind corn more finely. Using these considerations for coarse adjustment of rations, the amount of RDS can be fine-tuned with more slowly available byproducts or increased moderately with small amounts of sugars according to individual herd or group needs. As ration balancing and feeding systems continue to improve in reliability and repeatability, nutrition advisors will still have to use their knowledge of nutrition to continue to keep pace with other feeding management practices.

Presented at the 1st State Nutrition Conference, April 25, 2006

Starch Digestibility of Corn – Silage and Grain

Jeffrey L. Firkins
Department of Animal Science
The Ohio State University

- Need to consider if referencing:**
- Silage kernels (pre-blacklayer)
 - or
 - Combined kernels (post-blacklayer)

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As we move to feeding higher digestible forages (both BMR and HarvXtra alfalfa) DM intakes go up and excessive ruminal starch digestion is even more of a concern.....

Feeding both BMR corn silage and reduced-lignin alfalfa in a TMR*				
Type of reduced-lignin alfalfa	Cutting schedule	Lignin drop	NDF gain	Forage harvest and dietary considerations
Normal selection reduced-lignin alfalfa	Normal	-	+	Minimal with sound harvest and TMR management
Transgenic reduced-lignin alfalfa (HarvXtra®)	Normal	-	++	Check and adjust chop length, diet peNDF, diet forage NDF%, and diet starch %
	Delayed	0	0	None

*Nutrient composition and digestibility values vary – routine and accurate forage analysis with ration formulation as necessary is crucial for success.

Changes that may be required:

- ☐ boosting peNDF via greater dietary forage and forage NDF content
- ☐ reducing dietary starch
- ☐ lengthening silage chop settings

Source: Randy Shaver. Doubling down on reduced lignin. HFG March 2018

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Take Home Message Number 3

Pay close attention to the “farming” side of corn silage production.

Tillage practices and planting for accuracy is just as important for silage as for grain production.



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Proper Tillage



Some of the varied root development due to:

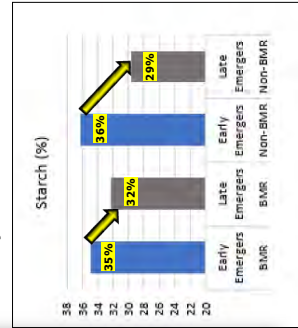
- ☐ compaction layers
- ☐ planter performance (seed to soil contact)
- ☐ planting too shallow resulting in nodal roots not developing properly

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Proper Planter Setup



- ☐ A 2016 Wisconsin field study on late emerging plants showed that 19% of plants were 12-72 hours late emerging resulting in 7% lower starch content in a standard hybrid and 3 points lower in a BMR hybrid.



20



Plants that develop late-season plant diseases drop significantly in fiber digestibility.



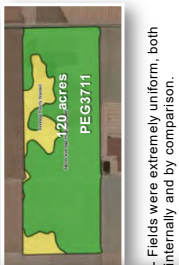
Novel approach to positioning fungicides on corn silage based on cost/cow/day, which is how dairymen think about input costs:

- 3 cents/cow/day for fungicides based on \$25/acre to treat/apply, 25-ton (fresh) silage yields and 60 lbs. (as fed) corn silage intake/cow/day.

Hybrid	Detail	Date Sampled	NDFD30 Intake/cow/day
X	healthy stalks – field A	9/19/2017	61.7
X	healthy stalks – field A	9/27/2017	60.9
Y	diseased stalks – field B	9/19/2017	59.3
Y	diseased stalks – field B	9/28/2017	46.4



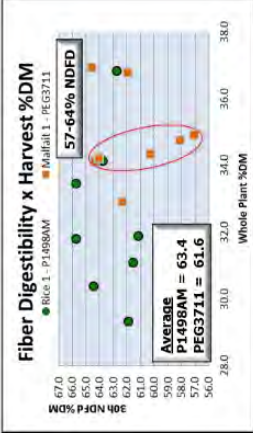
155 acres
P1498AM



120 acres
PEG3711

- Fields were extremely uniform, both internally and by comparison.
- 8 samples representing 8 random loads from a single field for each hybrid.



Fiber Digestibility x Harvest %DM

57-64% NDFD

Average P1498AM = 63.4
PEG3711 = 61.6

Within Field Variation Much Greater than Genetic Differences

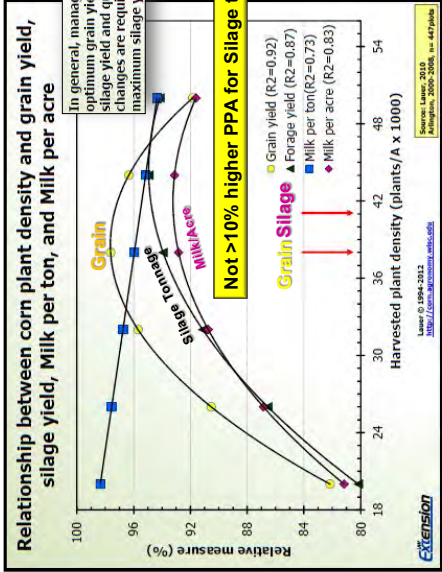
Source: Dann Bollinger 2016, Pioneer Michigan/Ohio Dairy Specialist

Take Home Message Number 4

Plant at proper populations to optimize both starch and biomass yield.



Relationship between corn plant density and grain yield, silage yield, Milk per ton, and Milk per acre



In general, managing corn for optimum grain yield will optimize silage yield and quality. Modest changes are required for maximum silage yield and quality.

Not >10% higher PPA for Silage than Grain

Grain yield (R²=0.92)
Forage yield (R²=0.87)
Milk per ton (R²=0.73)
Milk per acre (R²=0.83)

Source: Lauer 2010
Knapman 2009-2008, pp. 44-45

Source: Dr. Joe Lauer, UW State Corn Extension Specialist
Pioneer Corn Silage presentation January 31, 2012, Johnston, IA

Factors Affecting Corn Silage Yield

Range and Relative Impact (%) of Management Decisions on Silage Yield and Quality

Extension
Lauer, 1994-2012
Lauer, 1995-2007 (unpublished)

Factor	N Trials	Yield T/A
Hybrid	204	3.1 (39%)
Plant density	31	1.2 (14%)
Planting date	28	2.2 (27%)
Row spacing	13	0 (0%)
Rotation	—	?
Soil fertility	—	—
Pest control	—	—
Harvest timing	5	4.4 (40%)

R3 = milk
R5.5 = 1/2 mil/line

□ The drivers of Corn Silage Yield are:

#1 harvest timing

#2 hybrid genetics

#3 planting date

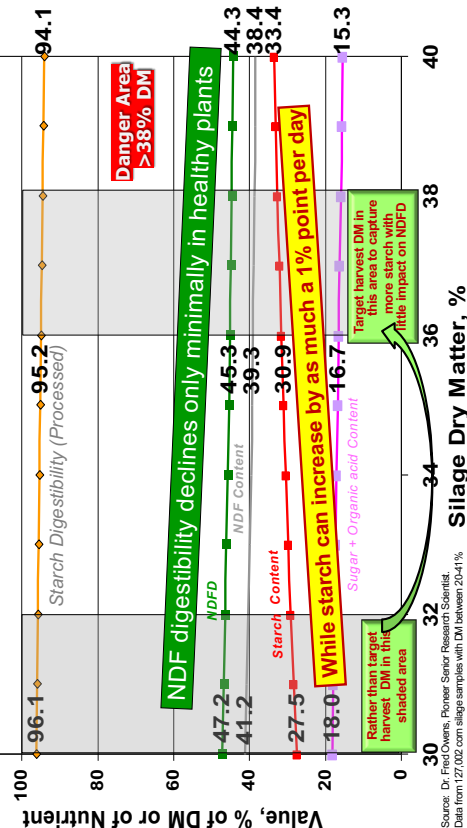
□ Harvest timing is #1

because grain typically makes 50% of the yield (and 65% of the energy)

Source: Dr. Joe Lauer, UW State Corn Extension Specialist, Pioneer Corn Silage presentation January 31, 2012, Johnston, Iowa

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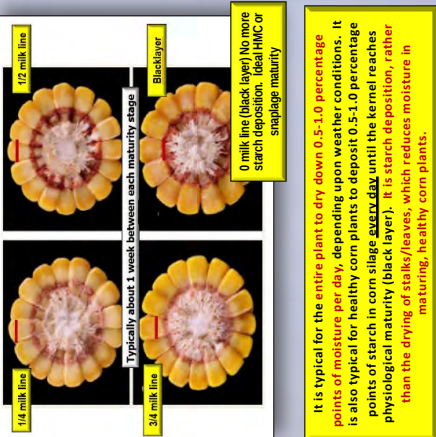
Harvesting at Closer to 3/4 Milk Line to Capture More Starch Does Not Significantly Reduce Fiber Digestibility in Healthy Plants



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• Maturity at harvest

- Prior to black-layer (R6 stage) starch is still being produced and deposited in the kernel



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In the Past, Perhaps Too Much Emphasis on Whole-Plant Moistures to Trigger Silage Harvest

Silage "burn-down" days



Whole-plant moistures then determined with a Koster Moisture Tester or Microwave



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Example of Low DM Content Due to Lack of Ear/kernel Development (starch deposition)

33

Take Home Message Number 6

Consider management options to improve fiber digestibility.

Target the highest NDFD corn silage to transition and high-string cows.



Target the highest NDFD corn silage to transition and high-string cows.



At 65% moisture, kernels can vary from 1/4 to 3/4 milkline

The figure consists of two side-by-side scatter plots. Both plots have 'Whole plant moisture (%)' on the y-axis (ranging from 40 to 90) and '% milk line' on the x-axis (ranging from 0 to 100). The left plot is titled 'n = 306' and shows a positive correlation between whole plant moisture and % milk line. A red horizontal line is drawn at 65% whole plant moisture, with arrows pointing to the corresponding % milk line values on the x-axis, which range from approximately 25% to 75%. The right plot is also titled 'n = 306' and shows a similar positive correlation. A red horizontal line is drawn at 55-75% whole plant moisture, with arrows pointing to the corresponding % milk line values on the x-axis, which range from approximately 25% to 100%.

Monitor both kernel milking and whole plant moisture... but on **healthy** plants, focus more on kernel milking.

At 65% moisture, kernels can vary from 1/4 to 3/4 milkline

At 50% milk (1/2 ML), whole plant moisture can vary from 55-75%

Source: Joe Lauer, April 1999, Kernel Milkline: How Should We Use It for Harvesting Stage? Field Crops 28: 4723.
http://www.maizegenetics.org/docs/ASR-a-sar.pdf

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Monetizing Modest NDFD Changes in a Dairy Diet

Milk Production lb	Expected	106.92
--------------------	----------	--------

[illegible]

Milk Production lb	Expected	108.07
--------------------	----------	--------

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High-Chopping Review of 11 Studies

Increasing chop height from 7" to 20"

Table 1. Average nutrient content and production of corn silage harvested at low or high levels of height (summarized from 11 studies).

Item	Low height (6.8 ± 2.5")	High height (19.3 ± 2.8")	Change (%)
DM, %	38.1	40.3	6.0
CP, %	7.0	7.1	2.0
ADF, %	24.2	21.8	-10.2
NDF, %	41.6	38.6	-7.4
Starch, %	30.6	32.4	5.9
NEL, Mcal/lb	0.71	0.74	4.2
NDF digestibility, % ²	50.6	54.0	6.7
DM digestibility, % ²	78.6	80.6	2.5
Yield, ton/ac, DM	8.1	7.5	-7.4

Source: <http://www.das.psu.edu/user/publications/pdf/das03-72.pdf>



- In this 11-trial summary whole plant yield decreased about 1/2 ton (30% DM) silage for every 4" increase in chop height.
- Keep in mind that the yield loss is relatively undigestible fiber from lower internodes, not leaves, ear or more digestible upper stalk internodes.

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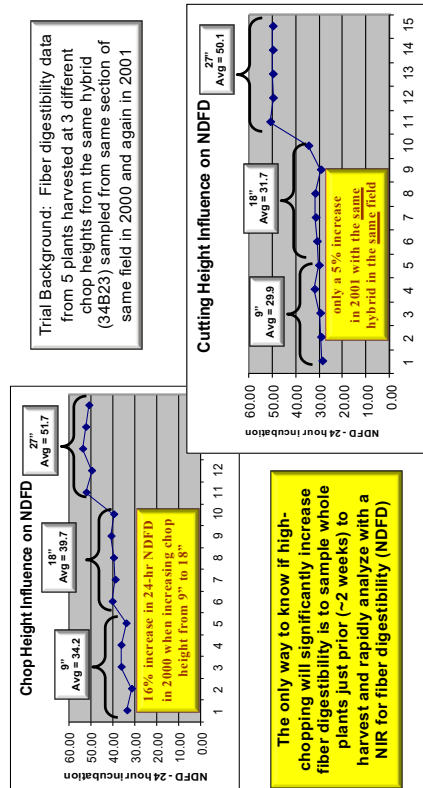
You Do Give Up Some Yield When High-Chopping

- The 11 trial summary showed that whole plant yield decreased about 1/2 ton (30% DM) silage for every 4" increase in chop height
- Keep in mind that the yield loss is relatively undigestible fiber from lower internodes, not leaves, ear or more digestible upper stalk internodes



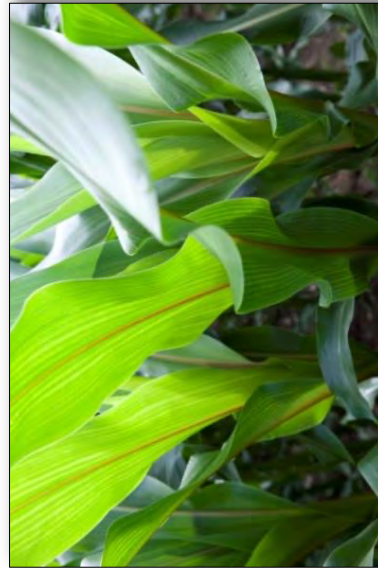
38

Example of How NDFD Responds Differently to High-Chopping Depending upon the Growing Season



39

Brown Mid Rib Corn Hybrids



40

Higher NDFD with BMR Hybrids

Higher NDFD impacts:

- The amount of forage in the diet (typically more forage = a cheaper ration)
- The energy obtained from the silage
- The amount of forage cows can eat per day because **BMR fiber is more fragile and exits the rumen faster than fiber from non-BMR hybrids**



The main nutritional advantage of BMR silage is higher intakes from higher fiber digestibility and higher cell wall fragility due to less lignin

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Set Realistic BMR Expectations vs. standard corn silage hybrids

- Potential for more agronomic risk (standability, need for fungicides etc.)
- Slightly reduced yields (10-20% depending upon growing conditions)
- Extra inventory needed due to slightly reduced yields and higher feed intake of BMR silage
- **Show most value in transition and high-string diets.**

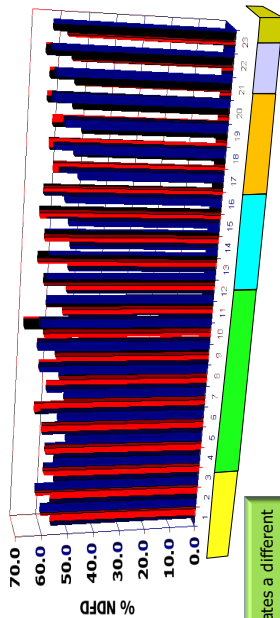


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Growing Environment Impacts the Fiber Digestibility of BMR in a Similar Manner To Non-BMR Hybrids

2007 (drought year)
2006 (wet year)

Hybrid 10 in this plot was a BMR entry and it was also subject to the influence of growing environment



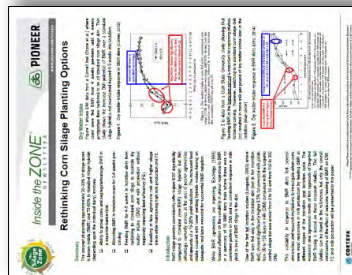
Each block color indicates a different plot location where the same hybrid was grown in both years

Source: Dann Bolinger, Pioneer Dairy Specialist - Michigan

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Re-thinking (current) BMR hybrid utilization in terms of milk yield and agronomic risk.

- The concept of planting approximately 20-30% of silage acres to brown midrib (BMR) and 70-80% to standard silage hybrids (depending upon the individual dairy) involves:
 - Ability to group cows and segregate/manage BMR in a separate bunker/pile.
 - Allocating BMR to transition cows for 3-4 weeks pre-calving.
 - Feeding BMR for 4-5 weeks in lactation diets then switching to standard corn silage to maintain dry matter intake (DMI) and milk production without negatively impacting feed efficiency (FE).
 - Resulting in less agronomic risk and higher silage yields while maintaining high milk production and FE.



Send Bill Mahanna an email (Bill.Mahanna@pioneer.com) and will gladly send you this document highlighting university research studies supporting this concept of BMR feeding.

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Research justification for feeding “standard” corn silage for “post-peak”, later lactation cows

A 2001 trial at the US Dairy Forage Research Center (Figure 3) showed that cows fed BMR 3 weeks pre-fresh and 4 weeks postpartum produced 6.2 pounds more 3.5% fat corrected milk and maintained the milk advantage after switching to a standard corn silage diet (right of the blue line).

Milk production data from the 2012 Cornell trial is shown in Figure 4. As in other trials, cows fed BMR in the transition group and 3-5 weeks postpartum maintained their energy corrected milk production advantage even when cows were switched to a standard corn silage diet at 4 weeks into their lactation (right of the blue line).

Figure 3. Milk production in BMR diets (USDFRC, 2001)

Figure 4. Milk production in BMR diets (Cornell, 2012)

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Take Home Message Number 7

Closely monitor chop length and kernel processing at time of harvest.

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Corn Silage Chop Length

- There is no “ideal” chop length for corn silage. It depends on the inclusion level of all the other forages in the ration.
- Corn silage is typically chopped at 19mm (3/4”) and haylage about 15-19mm to ensure adequate “effective” fiber levels.
- Research by Miner Institute indicates particle size seems to influence eating time more than rumination time and suggest CS be chopped from 16-22mm and no longer.
 - Cows has similar ECM whether the diet was higher in undigested fiber (uNDF240) but chopped fine OR if the diet was lower in uNDF but with coarser particle size (peNDF).
 - Very long particles in the diet will prolong eating time without providing any greater rumination stimulation because cows tend to chew to a relatively uniform particle size (8mm screen on PSPS) before swallowing.
 - Cows fed low effective fiber (peNDF) diets that were also low in undigested fiber (uNDF240) ate 5 lb more DM/day and spent 45 minutes less time at the feed bunk (not exceeding 5 hours/day eating to allow for more resting time).

	Low uNDF240	High uNDF240
Feed Intake (lb/day)	121	123
DMI (lb/day)	60.5*	60.2*
ECM (lb/day)	100.4*	100.2*
Eating Time (min/cow)	259.4*	202.9*
Rumination Time (min/cow)	323.2	336.5
Resting Time (min/cow)	278.1*	300.3*
Resting Time (min/cow)	311.4	344.5

*Main effect of low uNDF240 diets on eating time, rumination time, and resting time. p < 0.05.

<https://hayandforage.com/article-2769-rethinking-forage-particle-size.html>

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Monitoring Kernel Processing

If chopping longer (19-22mm) and/or harvesting more mature (to capture more starch), it is important to have the kernels adequately processed

Excellent processing

Poor processing

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Kernel Processing Scoring

This is the Ro-Tap lab method to quantify kernel damage
Jointly developed by Pioneer, Dave Mertens and Dairyland Labs (Arcadia, WI)



Starch not as available in kernels on or above the 4.75mm screen (traps % kernel pieces and greater)

Sieve (mm)	Fiber and starch separations
19	coarse
13	coarse
9.5	coarse
6.7	coarse
4.75	coarse / starch sieve
3.35	medium
2.36	medium
1.18	Medium penNDF sieve
0.6	fine
pan	fine

4.75mm screen

Starch passing this screen is more available and what is reported as "damaged" or "% passing coarse screen" on lab results

Quantifies percent of starch in damaged vs. undamaged kernels. Available commercially from Dairyland Labs (Arcadia, WI) and Cumberland Valley Lab (Hagerstown, MD) for ~\$18.00



This is the most important sieve, the 4.75mm screen (0.187 in)

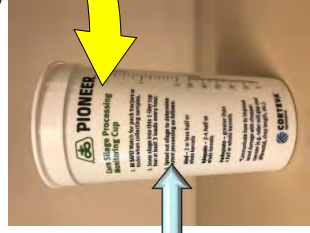
Can also be used to calculate psNDF using fiber above 1.18mm screen as the pe factor (wet sieving using the Penn State Separator does not give valid psNDF values)

50

Pioneer Processing Cup to Assess Degree of Kernel Processing During Harvest



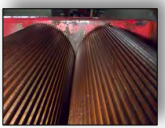
Best field test is a 1 liter cup....if you see more than 2-4 half or whole kernels in this volume of silage, then chopper adjustments may be called for:

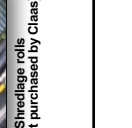


Ideal = 2 whole kernels or less
Adequate = 2 to 4 kernels
Inadequate = more than 4 kernels

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Kernel Processing Guidelines




1. Check roller mill wear
 - 1. Typical life is ~400 hours unless chromed roller mills ~1000 hours
 - 2. Check aggressiveness of teeth design (# teeth/inch)
2. Roller mill gap set at 1-3mm for adequate kernel pericarp damage
3. Do not set chop length over 19mm (3/4") unless using a processor like Shredlage designed for longer chopping
 - 1. set shorter (17mm) if you do not have a great need for psNDF (scratch) coming from the corn silage as because all choppers will do a better job of processing at shorter chop lengths
 - 2. some processors (Shredlage) with roller differentials over 40-50% can chop as long as 30mm and still achieve excellent kernel damage
 - 3. any chopper can do a good job if chop length, differential and roller mill setting (and wear) are managed correctly.
4. Check the roller mill differential
 - 1. Historically processors were set at between a 10-20% differential.
 - 2. **The higher the differential (e.g. 40-50%) improves the ability of all processors to adequately damage kernels.**
5. Don't forget to frequently monitor the quality of processing during harvest using the Pioneer Kernel Processing Cup

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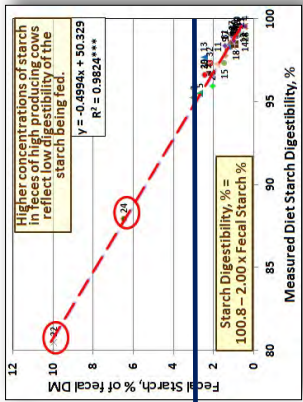
2015 Wisconsin Field Study



Herd: 32 dairies in the Upper Midwest.
Cows: Top strings from each herd (106#)
Diets: Kernel processed corn silage
before and after 2 months; corn grain (Dry
Matter) 100%
TMRs averaged 26% starch 31% NDF.
Samples: Corn silage, grain, TMR, feces.

Goal is <3% starch in feces.
All these high-producing herds met that hurdle except two and they have very poor corn silage kernel processing scores (lots of large kernel pieces). They also obtained high production, but it likely required addition of more expensive starch into the diet.

The two herds with high fecal starch had poor silage kernel processing



Higher concentrations of starch in feces of high producing cows reflect low digestibility of the starch being fed.

Y = -0.4954x + 50.329
R² = 0.9824***

Starch Digestibility, % = $\frac{100.8 - 2.00 \times \text{Fecal Starch \%}}{100}$

This data was presented as a research poster (T437) at the Joint Dairy/Animal Science Meeting, Orlando, Florida July 14, 2015

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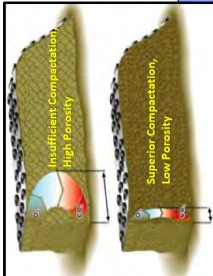
Take Home Message Number 8

Protect your investment with proper ensiling and feed-out management.



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Compaction Density and Moisture (to prevent air porosity)

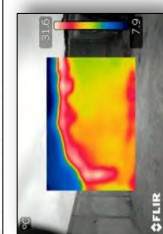



55

Corn Silage is Loaded with Yeast

Ranking crops in terms of difficulty to ferment (hardest to easiest)

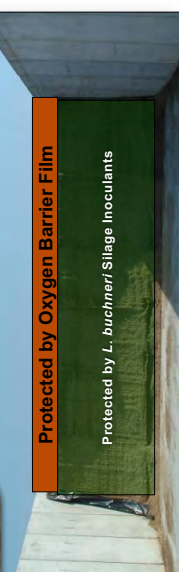
- **HMC** with high yeast loads
- Extremely low moisture
- Extremely low sugar content
 - mostly starch
- **Alfalfa** wilted on the ground
 - ash and clostridial spores
- High buffering capacity
- Relatively low sugar
- **Corn silage** is direct cut
- Low buffering capacity
- High sugar
- Loaded with Yeast

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How to Stop Yeast

- ✓ Oxygen Barrier Film
- ✓ Crop specific *L. buchneri* inoculants

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Proceedings of the 14th
Western Dairy
Management
Conference



Reno, Nevada
February 26-28
2019

Hutjens Priority

- 1 Rumensin
- 2 Silage inoculants
- 3 Organic trace minerals (Zn, Se, Cr, & Cu)
- 4 Yeast and yeast culture
- 5 Sodium bicarb/S-carb
- 6 Biotin

Rumen Impact

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Correct Bunker/Pile Face Management

<http://easynrakeracer.com/>

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Take Home Message Number 9

Talk to your nutritionist about the potential impact of:

- low rumen pH (caused by changes in ruminal starch digestion and
- excessive corn oil (linoleic acid) on butterfat yields.

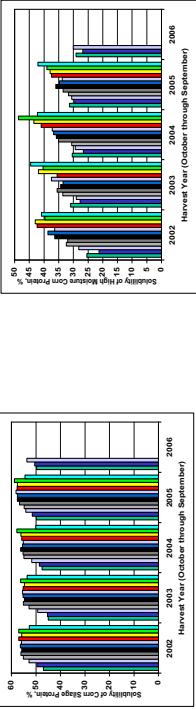


60

Corn Silage Increases in the amount of starch digested in the rumen over time in fermented storage

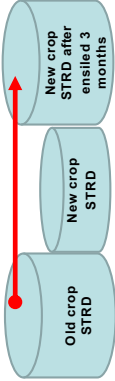
CS plateaus in STRD in 4-6 months

HMC increases for a full 12 months (because kernels are more mature)



☐ Many dairies carry 14-16 months of corn silage inventory for:

- > Hedge against agronomic (yield) risk
- > Ensure consistency in ruminal starch digestibility



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*The High Plains Dairy Conference does not support one product over another
and any mention herein is meant as an example, not an endorsement*

Uncovering Hidden or Under Recognized Feed Cost & Marginal Opportunities on Your Farm

John Goeser, Ph.D.

Director Rock River Laboratory

Adjunct Assistant Professor University of Wisconsin-Madison

Cows Agree Consulting

NOTES:

Uncovering hidden or under recognized feed cost and margin opportunities on your dairy farm*

John Goeser , PhD, PAS, Dipl. ACAN

Over the past 15 years, dairy farms have recognized sizable economic returns and losses. Learning from dairy farm margin summaries and projections reported by Mark Linzmeier, www.marginsmart.com, our industry has recognized dairy margins fluctuating between (\$5.00) and \$8.00 per hundredweight (cwt). Recently, the estimated net income before tax for an average 1,500 cow dairy in 2018, 2019 and 2020 has been (\$1.34), \$1.25 and \$1.25 per cwt, respectively. In general, dairies in the US are operating on thin margins at best throughout the past half decade. Average is not acceptable, thus we are constantly seeking margin and efficiency opportunities. Forward thinking dairies are tracking feed conversion efficiency and other key performance indicators that are directly related to their balance sheet.

In my experience working with leading dairy consultants, allied industry experts, and business minded dairies, we're recognizing \$0.25 or greater margin opportunities per cow per day in some unique spots on the farm. In some cases, \$0.05 to \$0.10 margin opportunities are captured by recognizing moisture or nutrient content differences relative to that expected. The economic opportunities can be attributed to both forages and commodity feeds. These unrecognized opportunities can appear in two different ways: an abrupt change or a subtle trend over time.

In other experiences, margin opportunities have been uncovered through unlocking more energy in each pound of feed consumed. This has been a focal point with many research efforts, however a simple beginning point is to focus on starch and grain.

The aim with this article will be to review several economic opportunities rooted in unique nutrition trends that may exist for dairy farms across the US.

Corn silage varies more than many recognize

As I've worked with dairies that have dug deeply into their nutrition program to find margin opportunities, the nutrition evaluations have taken numerous forms. It starts with forages. For example, in 2013 one dairy began sampling their forages every 2 weeks to recognize substantial starch content changes within their 13,000+ ton of corn silage piles. I distinctly remember the case, as the nutritionist at the dairy began adjusting the ground corn in the diet to balance against the week to week changes in silage starch content. In this case, corn silage was changing much more than we had previously conceived and I've witnessed this situation play out with other silages and farms.

*This article and proceedings were originally published by the 2021 California Animal Nutrition Conference, and were revised and adapted for this conference.

We tend to think of corn silage as a consistent crop, which is true relative to hay. However, corn silage is a heterogeneous feed consisting of the ear and the stalk. The ear is filled with grain and starch, whereas the stalk and leaves are filled with fiber. Fiber digestibility is extremely important, however fiber is always less digestible than starch and grain. For example, total tract NDF digestibility (TTNDFD, % of aNDF) averages roughly 42% for CA corn silage whereas total tract starch digestibility (TTSD) will average 92 to 95%. While fiber and starch contain a similar caloric value per pound, dairy cattle are only able to unlock roughly half the calories in fiber relative to starch. Hence, the nutrition value with silage begins with the ear to stover ratio. Environmental and agronomic management practices that improve grain yield will ultimately increase forage quality in general assuming harvest maturity and moisture are appropriate.

With the extreme drought experienced in the South and West recently, coupled with variable weather patterns year to year, the grain and starch content in silage may deviate substantially between fields relative to that we'd recognized a decade ago. In the past I've hypothesized that a well made silage pit or pile effectively blends different fields, however experience is now suggesting otherwise.

To visualize an exemplary starch content change with an aggressively sampling dairy, Figure 1 details the 4 sample average with corn silage starch content for a 7,000 ton pit over the duration of feed out. In this case, the dairy sampled the forage several times per week to characterize the nutrition changes. Based upon this experience and others like this, there could be under-recognized corn silage starch content opportunities for many dairies throughout the US. Dairy cows may not

Feed libraries are a rough starting point

With grain prices at near historically high levels, feed costs are increasingly scrutinized. Many dairies and consultants are evaluating alternative protein or energy options. Often, we seek to identify the best cost option(s) and drive down feed costs while maintaining performance. Our comparative efforts with diet software or feed evaluation tools rely upon robust and accurate moisture and nutrient content values. Recent experience is suggesting that feed library values are only a rough starting point for nutrition evaluations.

For example, in Figure 2 the crude protein content (% DM) in canola meal is shown for several hundred samples analyzed by Rock River Laboratory, Inc. over the past two calendar years. Canola meal across the US has been averaging roughly 39 to 40 % of dry matter, and this is well above a feed library value at 38.7% of dry matter. In this instance, canola meal may be a value opportunity for the dairy industry, with one unit of crude protein equating to roughly 18 pounds of crude protein value per ton and an economic value of roughly \$8 per ton. This value proposition is not limited to canola meal. In conjunction with forward thinking dairies more frequently testing their feeds, soybean meal and other expensive commodities have been found to substantially

*This article and proceedings were originally published by the 2021 California Animal Nutrition Conference, and were revised and adapted for this conference.

deviate from feed library base values. These differences have often been due to subtle trend changes over time which cows didn't respond to, but the check book may have.

St-Pierre and Weiss (2017) have extensively evaluated dry matter and nutrient variation within and between farms. Their group observed substantial feed variations that should be accounted for over time. The authors recognized that variance can be partitioned between farms and within farms. While the science is sound, measuring and managing these economically impactful variances has proven challenging for dairies and nutritionists. Part of the challenge has been rooted in sampling error and limited replication in sampling. St-Pierre and Weiss (2017) commented that feed library nutrition values may be more realistic than a single sample due to sampling error. This concept is important to grasp. Single samples must be interpreted with caution. There is sampling error associated with any single sample that complicates interpretation. However, as more samples are tested over time and more data available, we can observe statistically meaningful trends and cut through the sampling noise. With larger database insight and through novel intensive feed sampling programs, many have confirmed that feed library values can be improved upon in appropriately depicting the feed's changing moisture content or nutritive value over time.

Differentiate between abrupt and subtle trends over time

Both commercial experience and research studies with dairy cattle have clearly demonstrated cows respond to abrupt changes in moisture or nutrient content. For example, following a rainfall event the moisture content in exposed feeds increases. If left unadjusted, the cows' diet will become unbalanced and can contribute to digestive upset and performance losses. Alternatively, different hay lots are known to affect dairy performance if substantially different in nutritive value and fiber digestibility. In this case, there is meaningful variation tied to the hay lot, which we recognize. In practice, abrupt changes in nutrient supply often elicit a positive or negative response on farm and then samples are taken and adjustments are made. However, dairy herd responses to subtle trends and changes in nutrient or moisture content over time are far less studied and understood.

Meaningful feed trends can be buffered by cows

Two studies have documented that dairy cattle appear capable of buffering changes in protein and moisture changes over a short period of time (St-Pierre and Gerstner, 2005; McBeth et al., 2013). In these studies, substantial dietary changes were made to mimic nutrient or moisture changes. However, dairy cow performance did not change significantly, or as would be predicted by dairy nutrition models. In these studies, the dairy cows apparently exhibited some intrinsic ability to buffer protein or energy changes. More recently over the past two years, numerous commercial dairy experiences have been in line with the research observations described above.

Coming back to Figure 1 detailing corn silage starch content during a 9 month feed out period, the 4 sample moving average clearly detailed that starch content in the silage

changed substantially on numerous occasions. During one 6 week period, starch content decreased from 37 to around 32% of dry matter, which represented roughly 1.6 pounds of corn grain equivalents for this diet feeding around 20 pounds silage dry matter per cow. However, this dairy herd did not recognize substantial dairy herd performance swings relative to the measured starch trends. This single observation is intriguing and warrants further evaluation. However, if the dairy herd was able to buffer this change in some capacity then the real world observation would be in agreement with those of the researchers described previously. Beyond dairy performance changes in this case, the change in starch content contributed by the corn silage over time represented roughly \$0.20 per cow per day value in corn grain equivalent from mid-May to July. Often we react to changes in performance or components to initiate adjustments. However, based on this field observation and others like this, there are subtle unrecognized feed cost and economic opportunities that dairy cows show us through performance.

Dry matter pounds fed match expectations

In the cases described above, nutrient concentration and supply were affected. One additional, and more simple, set of cases corresponds to moisture changes in expensive feeds. These can also uncover hidden feed cost opportunities. Most dairies recognize the need to monitor moisture content of their wet feeds several times per week. With forage and wet feed moistures changing from week to week. There are near-infrared reflectance spectroscopy (NIR) instruments that are available to improve the farm's ability to measure moisture content and make adjustments in a short period of time. However beyond forages and wet feeds, in my experience very few have considered adjusting moisture content with dry and purchased feeds.

Often, feeders or managers use feed library values within feed management software programs to build dairy recipes. Recent experience has shown there can be substantially less moisture than what tag guarantees list as a limit for feed management software library values indicate. In these cases, less moisture equates to more dry feed per ton than what dairies or nutritionists recognize. Consider the following case study visualized in Figure 3, with two different soybean meal sources.

In this case, two different soybean meal sources guaranteed to be equivalent at roughly 47.5% crude protein (as-is) differed substantially in moisture content. Each of the soybean meals met or exceeded tag guarantee requirements, however one of the soybean meal sources was consistently 1.5 to 2.0 units lesser in moisture content. The ramifications of this difference equate to roughly 40 pounds per ton more dry soybean meal and roughly \$8 per ton value at \$400 per ton price point. Economic minded dairies can capitalize on cases like this and make adjustments for less moisture content in their purchased feeds.

Ensure purchased grain is being used by cows

Another hidden economic opportunity is nested within undigested corn grain. In the South and West, we tend to feed less corn grain and starch due to more expensive corn

grain and alternative feeds or cheaper energy rich byproducts. However, even at 18% dietary starch concentration within a 55 pound dry matter intake, starch and corn grain equivalent in the diet represents roughly \$1.65 per cow in feed costs at \$6 per bushel corn. Hence, the economic ramifications associated with limited starch digestion can be sizable.

Fecal starch content has been clearly linked to total tract starch digestion (TTSD) in dairy cattle (Fredin et al., 2014). Dr. Jim Ferguson and Dr. Mike Hutjens have taught the industry to begin using this tool over a decade ago (Hutjens, personal communication). More recently, we have analyzed commercial fecal starch data and calculated population statistics to set new goals for today's dairy farms. As of the past 5 years, the 15th percentile for starch content in all dairy manure samples is roughly 0.5% of dry matter. This corresponds to 99% total tract starch digestion and is our new goal. In Figure 4, fecal starch results for 2 years worth of commercial dairy samples from across the United States can be visualized. Recognize that the trendline moves over time, however the average result is nearly always at 2.5% fecal starch or greater. Assuming a 55 pound dry matter intake and 18% dietary starch as described above, 2.5% versus 0.5% fecal starch projects to roughly 0.4 pounds more undigested corn per cow and \$15,000 per year economic opportunity for every 1000 cows. Projections such as this with dairy cattle can be determined using an open access web application available from Rock River Laboratory, Inc. The application can be accessed here:

<https://rockriverlab.shinyapps.io/FecalStarchCalc/>

Summary

This article leans heavily upon recent experience and case studies. Admittedly, our industry has much yet to learn and research to continue leading the world in dairy business performance. However, our dairy industry is evolving at a rapid pace due to the demand for continued efficiency and sustainability gains. Whether discussing emissions, environmental stewardship, feed conversion efficiency, income over feed costs, or another efficiency metric, recognize that each of these are highly correlated. Our collaborative goal is to produce more with less, and this will in turn improve the profitability of dairy farms and agribusinesses. Within this article, I've discussed several different areas that may contribute to this collective aim.

References

- DePeters, E.J., K.L. Swanson, H.M. Bill, J. Asmus, and J.M. Heguy. 2020. Nutritional composition of almond hulls. *Appl. Anim. Sci.* 36:761-770.
- Fredin, S.M., L.F. Ferraretto, M.S. Akins, P.C. Hoffman, and R.D. Shaver. 2014. Fecal starch as an indicator of total-tract starch digestibility by lactating dairy cows. *J. Dairy Sci.* 97:1862-1871.

Figure 1: Example corn silage starch content, % DM, for a commercial dairy over a 9 month period.



Figure 2: Canola Meal crude protein content, %DM, by calendar year for commercial feed samples analyzed by Rock River Laboratory, Inc. in 2020 and 2021. The vertical black lines within each distribution plot represent the 15th, 50th and 85th percentiles, respectively.

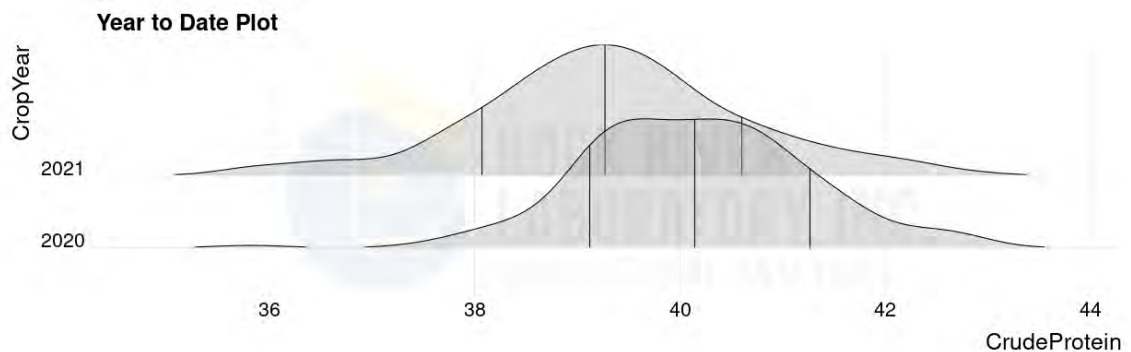


Figure 3: Total moisture content, %, for two different soybean meal sources over a 90 day period.

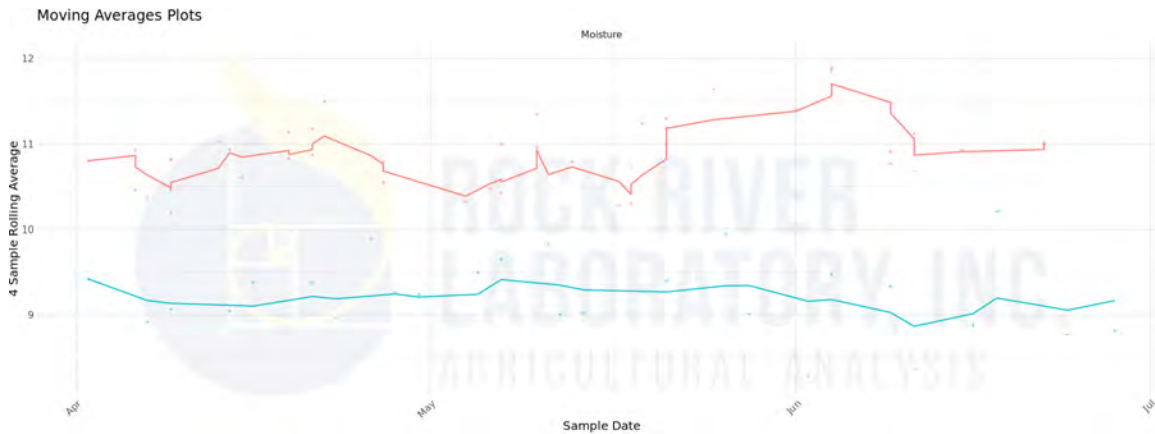
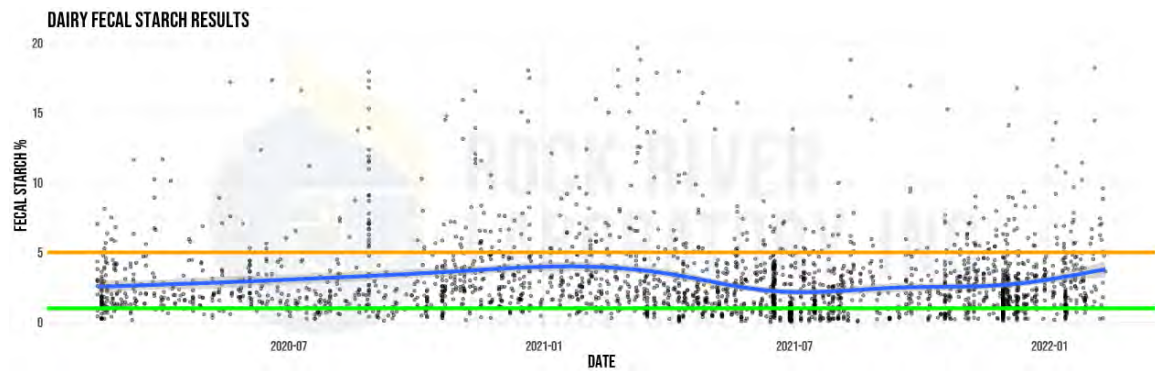


Figure 4: Dairy cattle fecal starch content, %DM, for samples submitted to Rock River Laboratory, Inc. from 2020 through 2022. The flat red line equates to the 15th percentile and goal of 0.5% dry matter fecal starch content. The trendline represents the moving average over a 2 year time period.



Nutrigenomics – Impacts on Immunity, Health & Wellbeing

Mario Vailati Riboni, Ph.D.
Technical Service Specialist, Diamond V

NOTES:

Nutrigenomics – Impacts on Immunity, Health and Well Being

Mario Vailati-Riboni, Ph.D.
Diamond V

Introduction

Over the last two decades, researchers have increasingly adopted molecular biology techniques and bioinformatics approaches to the study of ruminant nutrition and physiology. This has provided the field with novel and more robust information on how nutrients can affect animals at a cellular level, participating in the regulation of milk synthesis and meat quality and marbling (Osorio and Moisa, 2019). Specifically, dietary nutrients can alter gene expression directly or indirectly, affecting protein expression, metabolic and/or signaling status of cells, and, as a final consequence, can affect tissues, organs, and the entire organism (Bionaz et al., 2015).

The nutrient-genome interaction is at the basis of nutrigenomics as a science, expanding into how this relationship affects the balance between health and disease by altering the expression and/or structure of an animal's genetic makeup (Kaput and Rodriguez, 2004). The concept that food components can directly affect biological functions via genome-wide influences has led to a shift in our understanding of the field of nutrition, where dietary nutrients can no longer be considered just as basic building blocks for cells, tissues, and organs, or energy sources for metabolic processes. All nutrients, from simple fats, amino acids, and carbohydrates, to more complex phytomolecules, gained the status of “bioactives,” capable of being detected by cellular sensors leading to a change of the cell biology (Muller and Kersten, 2003).

The Nutrient-Genome interaction

Dietary nutrients and bioactive compounds mainly interact indirectly with the animal's genome, as they don't directly bind with it or change its sequence. Rather, communication is mediated by specialized molecular proteins such as transcription factors for short- to medium-term regulation, and DNA or histone methyltransferases and histone acetyltransferases for medium- to long-term epigenetic effects (Osorio and Moisa, 2019).

Nutrigenomics is a relatively new branch of science in dairy cow research. Building upon data generated in other species, mainly humans and rodents, scientists have identified a short list of transcription factors with nutrigenomic potential in livestock species (Bionaz et al., 2015). This includes, but is not limited to, peroxisome proliferator-activated receptors (PPAR), sterol regulatory element-binding proteins (SREBP) and liver X receptors (LXR), which bind and are activated by fatty acids and metabolites of cholesterol. Similarly, proteins can be sensed by CCAAT/enhancer-binding protein (C/EBPs), and carbohydrates interact with SREBP and carbohydrate responsive element binding protein (ChREBP). Fat-soluble vitamins can also interact with the genome via retinoid X receptors (RXR) and retinoic acid receptors (RAR), vitamin D receptor (VDR), and pregnane X receptor.

The importance of these molecules and mechanisms, and their effect on dairy cow physiology is not always communicated to the dairy farmers, nutritionists, and industry consultants, even though some of the mentioned transcription factors have been linked to the production of milk components, and the well-known milk fat depression, a diet-induced production dysfunction. Most are aware that butterfat can be synthesized by the mammary gland using acetate, one of the three main volatile fatty acids produced by rumen fermentation, and by the uptake of circulating fatty acids which have been mobilized by adipose tissue. However, only few know of the role of PPAR γ , LXR α , and SREBP1 in regulating and stimulating fatty acid synthesis in response to specific nutrients (Bauman et al., 2011, Bionaz et al., 2015, Osorio and

Moisa, 2019). Furthermore, most are aware of the process of ruminal biohydrogenation and the effect that specific conjugated linoleic acids (CLA) have on milk fat synthesis. The effect of t10,c12 CLA on depressing milk fat synthesis via inhibition of SREBP1 was among the first and likely, the best-known, examples of nutrigenomics in dairy cows (Bauman et al., 2011).

Several fatty acids, both saturated (SFA) and polyunsaturated (PUFA), can regulate immune-related intracellular pathways and transcription factor activation, regulating inflammation onset, magnitude, and duration. (Sordillo, 2016). One of the central regulators of the inflammatory process is the transcription factor NF- κ B which regulates multiple innate and adaptive immune functions. NF- κ B induces the expression of various pro-inflammatory genes, including those encoding cytokines and chemokines, and participates in inflammasome regulation (Liu et al., 2017). In non-ruminant models, certain PUFA, such as EPA (eicosapentaenoic acid) and DHA (docosahexaenoic acid), were found to have anti-inflammatory functions by inhibiting NF- κ B activation induced by gram-negative bacteria (Lee et al., 2010). Moreover, they can also indirectly affect this transcription factor through their interactions with other signaling pathways, including PPARs and SREBPs (Clarke, 2004). In contrast to PUFA, saturated fatty acids, such as lauric, myristic, and palmitic acids, were linked to NF- κ B activation, thus leading to a pro-inflammatory response (Erridge and Samani, 2009, Lee et al., 2010).

Liver X receptors, besides regulating fatty acid synthesis (Mu et al., 2021), have also been linked to the mammary gland inflammatory response (Hu et al., 2019). In vitro activators of LXR α inhibited the inflammatory response induced by gram-negative bacteria via inhibition of NF- κ B, leading to a lower expression and production of potent pro-inflammatory cytokines, such as TNF- α , IL-1 β , and IL-6 (Wang et al., 2018). Similar results were obtained in vivo, where synthetic activation of LXR attenuated mammary inflammation during induced mastitis in mice (Fu et al., 2014). Multiple natural molecules purified from plants or fungi, including phytosterols and terpenes, have been shown to activate LXRs (Komati et al., 2017), making their use a viable option to pursue when researching antibiotic-alternatives to mastitis in dairy cows.

Immunonutrition

Dairy cow rations are primarily formulated to meet production requirements, without truly dissecting what components of maintenance requirement might affect performance. There is substantial evidence indicating that the immune system is intimately involved with other mechanisms that allow cows to adjust quickly to the onset of lactation without suffering chronic disorders. In fact, cows that lag behind the rest of the herd in terms of production outcomes (including fertility) often display a greater inflammatory status and compromised liver function (Bionaz et al., 2007, Bertoni et al., 2008, Trevisi et al., 2012).

Dairy cows experience a period of immunosuppression around parturition, as several studies reported that both the innate and adaptive immune systems of periparturient cows are often compromised. For example, antimicrobial function and antigen response is reduced (Kehrli et al., 1989a, Kehrli et al., 1989b, Dosogne et al., 1999, Batistel et al., 2018), and consequently phagocytic activity by leukocytes is often (Ingvarsen et al., 2003, Batistel et al., 2018), but not always (Sander et al., 2011, Graugnard et al., 2012), reduced. Moreover, parturition influences the expression of multiple leukocyte genes required for normal function of these cells, including those involved in the classic immune response as well as normal cell growth, metabolism, and responsiveness to the blood environment (Burton et al., 2001).

However, this scenario is not so simple. Cows might be immunosuppressed when looking at some immune parameters, yet appear to mount an excessive immune response to pathogens that can cause more damage than benefit (Jahan et al., 2015, Vailati-Riboni et al., 2017c). For this reason, dairy scientists refer to the transition cows as “immunodysfunctional” rather than suppressed. Furthermore, transition cows were shown to display an overt inflammatory response related to pregnancy and lactation (Sordillo et al., 2009), even without signs of microbial infections and/or otherwise determined pathology (Bionaz et al., 2007, Bertoni et al., 2008). The conclusion for dairy producers is that, due to the combined results of immune and

metabolic dysfunctions, transition cows may be more susceptible to diseases like mastitis, but also to inflammation-associated tissue damage, than in other lactation periods.

Practical interventions

Since the immune system appears dysfunctional during early lactation, dairy nutrition researchers and the feed additive industry have placed some emphasis on developing dietary strategies and “immunostimulant” supplements to manage or reverse this scenario. In this section we are going to briefly discuss three nutritional strategies that were shown to alter dairy cow gene expression, positively impacting their immunity and health.

1. Energy density of dry cow

Traditional management provides “far-off” dry cows with a high-fiber/low-energy density diet (~1.30 Mcal/kg dry matter), while in the last month of gestation (“close-up” dry period) energy density is increased to approximately 1.60 Mcal/kg dry matter (NRC, 2001). The close-up value has been lowered to 1.50 Mcal/kg dry matter in the recent 2021 revision of dairy cows’ requirements (NASEM, 2021). However, studies from different research groups have demonstrated that prepartum overfeeding of energy often results in altered metabolic adaptation (Rukkwamsuk et al., 1999, Holtenius et al., 2003, Janovick et al., 2011, Ji et al., 2012, Ji et al., 2014, Khan et al., 2014), while exerting negative effects on postpartum health indices (Dann et al., 2006, Soliman et al., 2007, Graugnard et al., 2013, Shahzad et al., 2014).

Transcriptome profiling of neutrophils revealed that allowing cows free access to higher-energy diets during late pregnancy resulted in the alteration of pathways associated with the immune response and immune cell survival and proliferation (Moyes et al., 2014, Agrawal et al., 2015, Zhou et al., 2015). Furthermore, phagocytic activity of these cells was impaired, and early prepartal activation of inflammatory genes suggested a chronic state of compromised health (Graugnard et al., 2012, Moyes et al., 2014, Agrawal et al., 2015, Zhou et al., 2015). Transcriptomic studies further highlighted how overfeeding affects the whole system of the cow, as indicated by alterations in endoplasmic reticulum stress in hepatocytes, most likely as a consequence of greater activation of inflammatory pathways (Shahzad et al., 2014). Nutrigenomics mechanisms (i.e.: specific transcription factors) have not yet been clarified, but a recent study was able to provide evidence that a high-concentrate diet induced epigenetic (e.g., methylation) changes that contribute to the expression of immune-related genes in the livers of dairy cows (Chang et al., 2015).

Consensus among these research groups have prompted them to recommend limited use of a higher energy close-up diet, and keeping dry cows on a lower energy “far-off” type diet (around 1.30 Mcal/kg of dry matter) for the whole dry period. Of course, this recommendation has to take the herd body condition score (BCS) into account, as the effect of prepartum plane of nutrition is dependent on the BCS of the cow. Thus, these management tools need to be evaluated together to optimize a cow’s biological adaptations during the peripartum period. Omics analysis of the liver transcriptome highlighted how thin animals were more susceptible to prepartal nutritional management. Pathway expression patterns and metabolomics analysis suggested how overfeeding in late pregnancy should be limited to thin cows, while cows with optimal adiposity should be maintained on an energy-restricted diet (Vailati-Riboni et al., 2016a, Vailati-Riboni et al., 2016b, Vailati-Riboni et al., 2017a). The practical focus should be on reaching optimal BCS at the beginning of close-up, and maintaining cows on a slight feed restriction until calving.

2. Inclusion of yeast fermentation products

Fermentation products specifically derived from *Saccharomyces cerevisiae* (SCFP) have been reported to increase leukocyte function both in vitro and in vivo (Jensen et al., 2008, Magalhaes et al., 2008). Recently, new commercially available SCFPs for dairy cows and calves (NutriTek® and SmartCare®, Diamond V, Cedar Rapids, IA, USA) were the subjects of multiple publications illustrating a wide spectrum

of beneficial health and performance effects during immunological challenges, like dietary and respiratory infection, mycotoxins, heat stress, and the transition period (Alugongo et al., 2017, Harris et al., 2017, Knoblock et al., 2019, Olagaray et al., 2019, Velez et al., 2019, Mahmoud et al., 2020, McDonald et al., 2021, Klopp et al., 2022). The SCFP contain multiple vitamins and antioxidants, such as polyphenols, in addition to other bioactive compounds including fermentation end-products, β -glucans, and other components of the yeast cell wall, that have been shown to modulate the immune response in humans and animals by priming the innate and adaptive immune responses through activation of immune cells (Li et al., 2005, Volman et al., 2008).

When NutriTek efficacy against mastitis was tested in 25 large-scale commercial herds throughout the United States, its supplementation reduced incidence of mastitis in 64% of the dairies, with half of these also seeing a reduction in linear scores (Ferguson et al., 2018). To better understand the underlying mechanisms, researchers at the University of Illinois performed gene expression analysis of mammary gland samples collected from control or NutriTek fed dairy cows subjected to a mastitis challenge (Vailati-Riboni et al., 2021). Researchers induced subclinical mastitis by inoculating one quarter of each cow with 1,500 CFU of *Streptococcus ueris*, a gram-positive bacteria predominantly responsible for intramammary infection (Keane, 2019). NutriTek supplementation increased gene expression related to (i) a greater antimicrobial capacity of innate immune cells, (ii) the activation of cellular mechanisms to enhance mammary gland protection against side effects of inflammation, and (iii) the maintenance of tissue integrity and health (Vailati-Riboni et al., 2021). These activations resulted in a 4-fold lower somatic cell count (1,076,052 vs 179,415 cells/mL, control vs NutriTek) in the infected quarter of supplemented cows 36 h after infection. These boosted defenses allowed NutriTek fed cows to maintain higher feed intake and milk yield both during the challenge period and in the following month. Similar effects on somatic cell count were observed when NutriTek fed cows were subjected to heat stress. NutriTek fed cows had approximately 50% lower plasma cortisol, a stress-related and immunosuppressant hormone, and higher numbers of immune cells (9 to 26% more) in their blood, compared to the cows in control group. This led to a 36% lower somatic cell count during the intense heat stress challenge (Al-Qaisi et al., 2020).

Anecdotal reports have suggested that SCFP supplementation may also improve the outcome of bovine respiratory disease (BRD) in young calves, in dairy heifers when transitioning to group pens and freestalls, and in feedlot animals. Mahmoud et al. (2020) tested this hypothesis by supplementing neonatal Holstein x Angus calves daily with SmartCare and NutriTek, and challenging them at around 3 wks of life via aerosol inoculation with bovine respiratory syncytial virus (BRSV). Supplemented calves showed reduced clinical disease signs and had lower viral shedding, together with reduced lung pathology, and incidence of secondary bacterial infection. Immune cells gene expression was not investigated, but SmartCare and NutriTek enhanced innate cytokine production of circulating immune cells and had an immunoregulatory effect on innate immune function by cells in the airways. Supplementation also reduced virus-specific IL-17 secretion by cells isolated from the airways, leading to reduced neutrophil recruitment to the lungs. In the context of respiratory disease, limiting inflammation in the lungs is critical for minimizing lung tissue damage and promoting rapid recovery. Similar results were obtained from a follow-up experiment, testing the response to a coinfection of BRSV and *Pasteurella multocida* (McDonald et al., 2021). Again, SmartCare and NutriTek supplemented calves mounted a robust immune response and displayed lower severity of a viral-bacterial respiratory infection. As inflammation is an energy-demanding response, McDonald et al. (2021) also reported no detrimental metabolic consequences in supplemented calves, as these animals showed blood biomarkers changes favoring growth and development.

3. Rumen-protected methionine and choline as an immunostimulant

In addition to being considered one of the two most-limiting amino acids for milk production, methionine (Met), and several of its related metabolites (e.g. choline [Chol] and taurine), display an immunonutritional role, i.e. they help boost certain activities of the immune system in humans (Grimble and Grimble, 1998, Redmond et al., 1998, Grimble, 2006, Li et al., 2007). Since these properties have been tested on immunosuppressed human subjects with positive outcomes (Van Brummelen and du Toit, 2007), dairy scientists hypothesize that enhancing Met supply above what is recommended for optimal lactation performance (Lys:Met < 3:1) would have a positive effect on immune function in the transition period, where cows are in immunocompromised state.

Earlier results indicate the ability of Mepron[®], a commercially available rumen-protected form of methionine (Evonik Nutrition & Care GmbH, Hanau-Wolfgang, Germany), to increase T lymphocyte proliferation *ex vivo* when supplemented at a rate of 30g/d (Soder and Holden, 1999). Since human lymphocytes seem to have an absolute requirement for Met to proliferate (Hall et al., 1986), these results were not unexpected. However, data on immune function were not generated. More than a decade later, researchers from the University of Illinois showed how the use of Smartamine (0.07-0.08% DM, Adisseo Inc., Antony, France), Metasmart (0.19% DM, Adisseo Inc.) or Mepron (0.09-0.10 % DM) during the transition period enhanced immune cell pathogen killing capacity (e.g., phagocytosis, and oxidative burst) (Osorio et al., 2013, Zhou et al., 2016, Batistel et al., 2018). Furthermore, Met supplementation optimized the immune response to bacterial components (Vailati-Riboni et al., 2017c) and helped mitigate the detrimental effects of close-up energy overfeeding (Vailati-Riboni et al., 2017b). Feeding rumen-protected Met, thus, helps dairy cows tackle the two aspects of peripartur immune dysfunction, hyporesponse (or suppression), and hyperresponse. Not many data have been generated on the effect of Chol supplementation on direct measures of immune functions, but some beneficial results have been observed (Vailati-Riboni et al., 2017c).

Changes in functionality of immune cells in response to supplementation with Met or Chol are often correlated to changes in their gene expression. Supplementation during the transition period can prime neutrophils, an important innate immune cell type, for mounting a better immune response upon pathogen challenge through fine-tuning of the cell transcriptome. The hyperactivation and response to stimuli observed in peripartur dairy cows (Jahan et al., 2015) has been linked to worsening of the animal oxidative status during this period (Vailati-Riboni et al., 2017b, Vailati-Riboni et al., 2017c). Zhou et al. (2018) observed how neutrophils had lower expression of oxidative stress-related genes in response to Met and Chol supplementation. This then led to a reduction in the expression of pro-inflammatory genes, indicating that a better redox status creates a more balanced immune response. Similar gene expression patterns were observed when supplementing methionine, choline, or taurine *in vitro* to neutrophils isolated from neonatal (3 wks old) Holstein calves (Abdelmegeid et al., 2017) or mid-lactation adult cows (Lopreiato et al., 2019). Greater methylation of the promoter region of PPAR α occurred in the liver of cows supplemented with Met, leading to greater *PPA A* expression and upregulation of some of its downstream genes (Osorio et al., 2016). Activation of hepatic PPAR α has been associated with improved lipid metabolism and immune function, both of which were reported in companion publications from this study (Osorio et al., 2013, Osorio et al., 2014).

Through modulation of gene expression and consequent improvement of immune functions, Met and Chol supplementation to levels beyond milk production requirements demonstrate that maintenance and immune system requirements have to be integrated in our modern lactation diets. Supplementation can support practical aspects of herd health, such as reduction in the incidence of mastitis or adverse health events in general (Ardalan et al., 2010, Arshad et al., 2020).

Conclusions

The interface of immunity and nutrition is an emerging field of study. Relatively recently, they were considered separate entities, with the only focus on avoiding deficiencies in key nutrients. Now instead, the fields of nutrigenomics and immunometabolism show that targeted supplementation can boost immune function beyond what is considered normal or average, by modulating expression of cows' genetic potential. These concepts will have to be further applied in dairy science to better define maintenance requirements and develop more complete nutritional management of the dairy cow. As consumer scrutiny of the dairy industry's goods and production strategies increases, nutritional intervention (e.g., macro- and micronutrients, bioactive compounds, pre-, pro-, and postbiotics, phytonutrients) will lend themselves as preventative and prophylactic strategies to ensure food safety and security, while supporting animal productivity, health, and welfare.

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Improving Efficiency through Monitoring Technology and Data Insights

Luis Mendonça, DVM
Ruminant Technical Services, Merck

NOTES:

A collage of images related to dairy farming. The main image is a close-up of a cow's head, showing its eyes and ears. To the right, there are two smaller images: one of a cow standing in a field and another of a cow lying down. The text "Improving Efficiency Through Monitoring Technology and Data Insights" is overlaid on the collage in a large, white, sans-serif font. Below the text, there is a small logo for Merck Animal Health, which consists of a green circle with a white cross inside, followed by the text "MERCK" in bold and "Animal Health" in a smaller font.

Opportunities to improve efficiency by using monitoring technologies:

- Monitor and track animal behavior (wearable technologies)
- Individual-level and herd-level

Category	Description	Illustration
Heat Stress	Assessing and monitoring severity of heat stress	Brown cow
Postpartum health	The benefit of having access to a health index	Black cow
Reproduction	Targeted approach to increase reproductive efficiency	Blue cow with signal icon

J. Dairy Sci. 104:4245–4255
Internat. J. Dairy Sci. 118(10):3974–3984, 2015
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Invited review: Sustainability of the US dairy industry

M. A. O. von Keyserling¹*, N. P. Martin¹, T. E. Keady², K. P. Kottmann³ & R. J. Grant⁴ M. W. Stepaniak⁵,
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1200/2014 National Institute of Food and Agriculture, Washington, DC 20024

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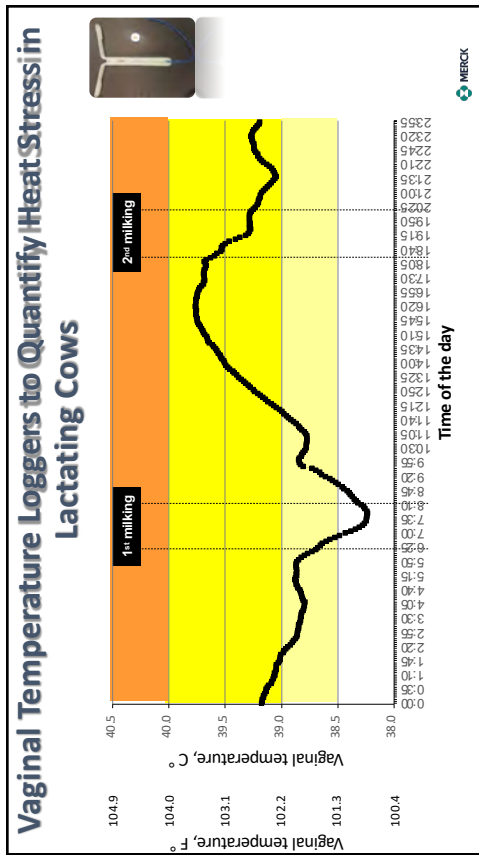
Change relative to 1950 (%)

1950 1960 1970 1980 1990 2000 2010

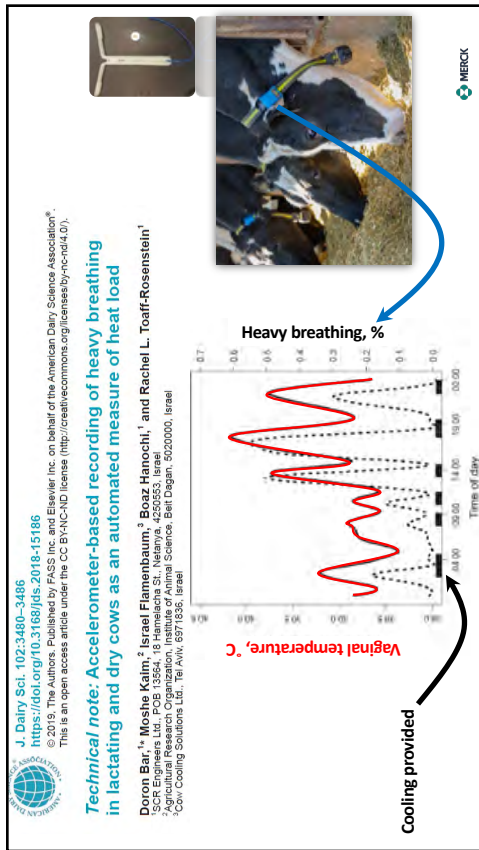
— Total milk production
— Milk production per cow
— Number of cows
— Number of dairies
— Methane per kg of milk

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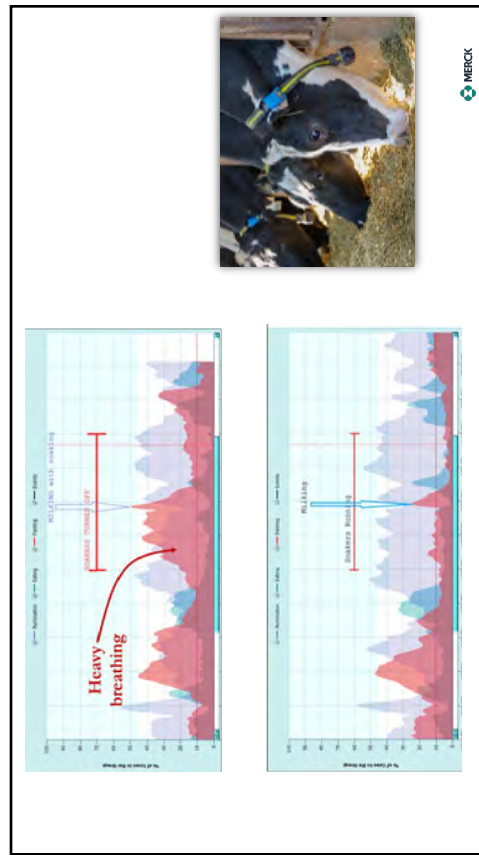
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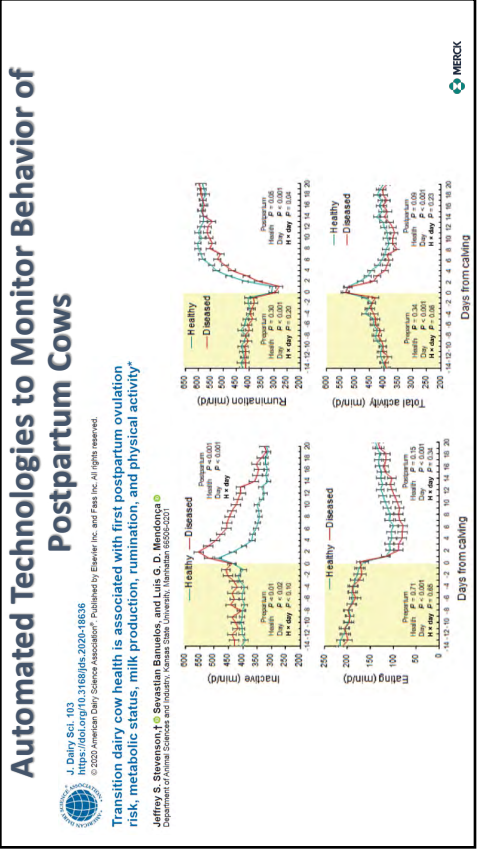
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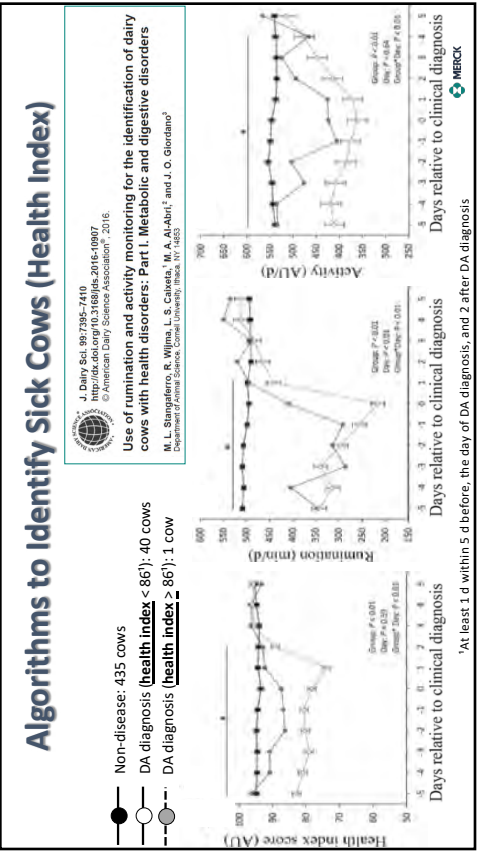
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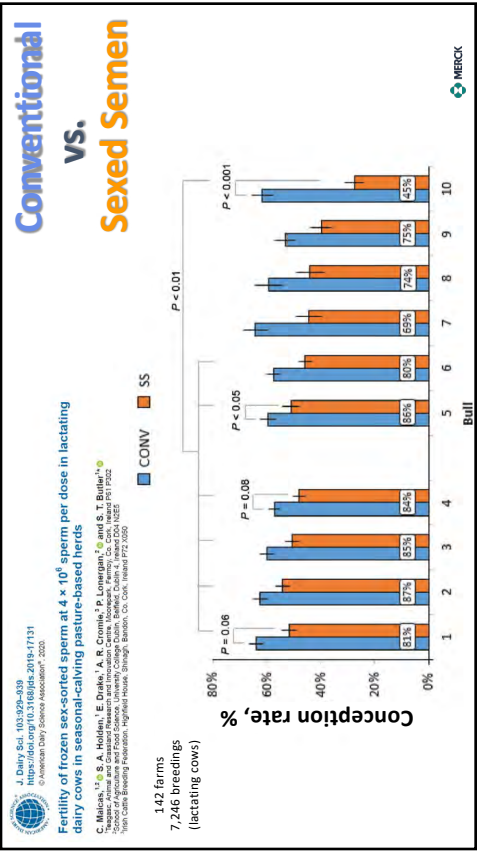
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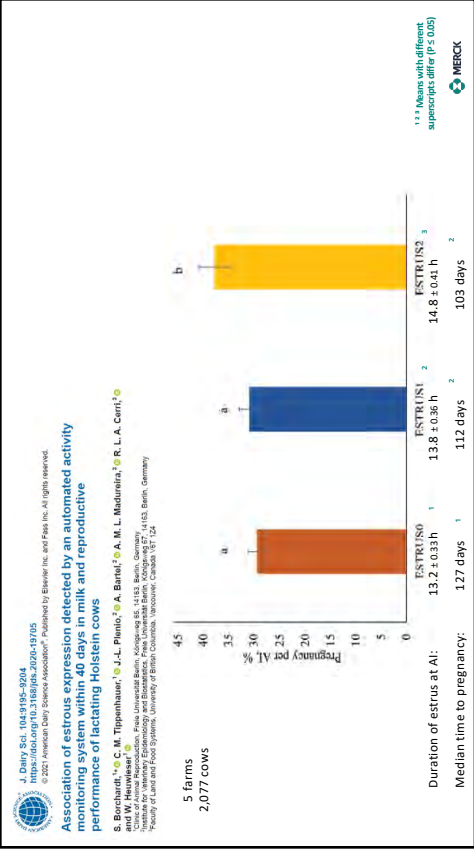
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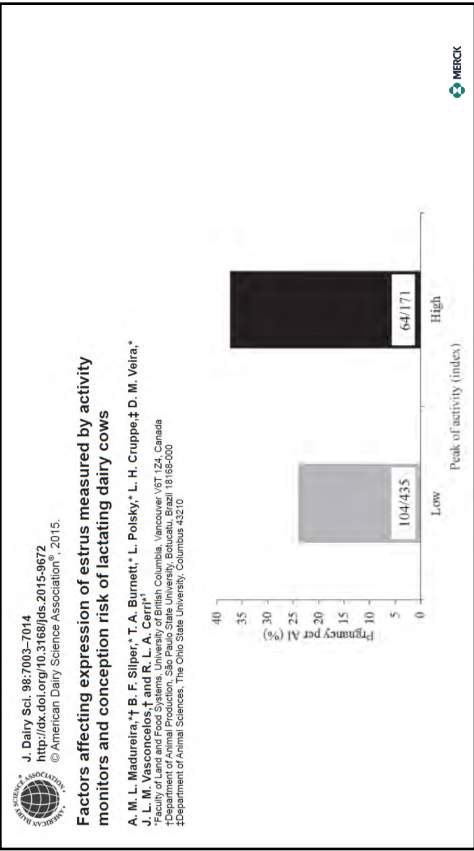
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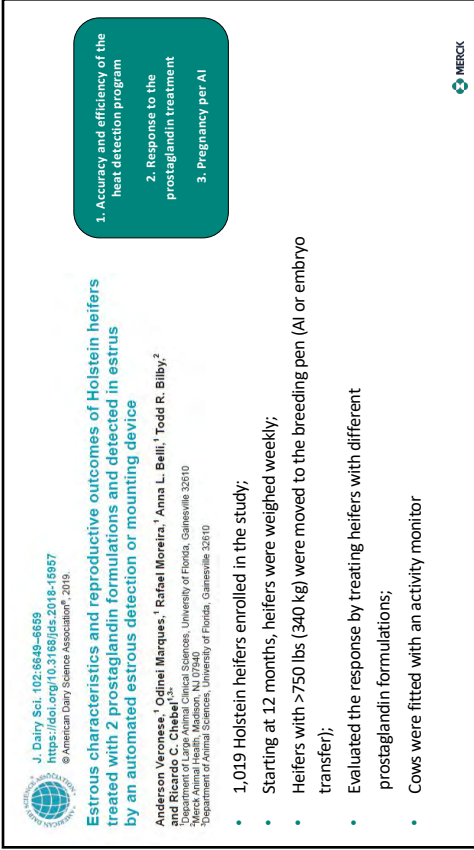
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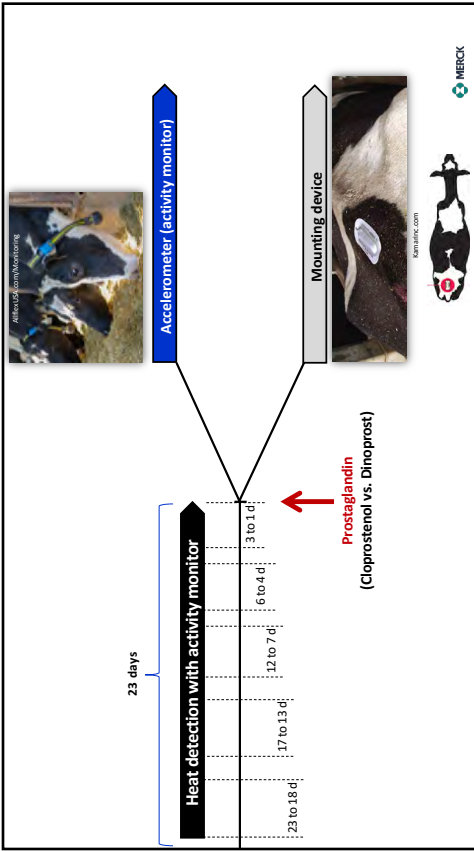
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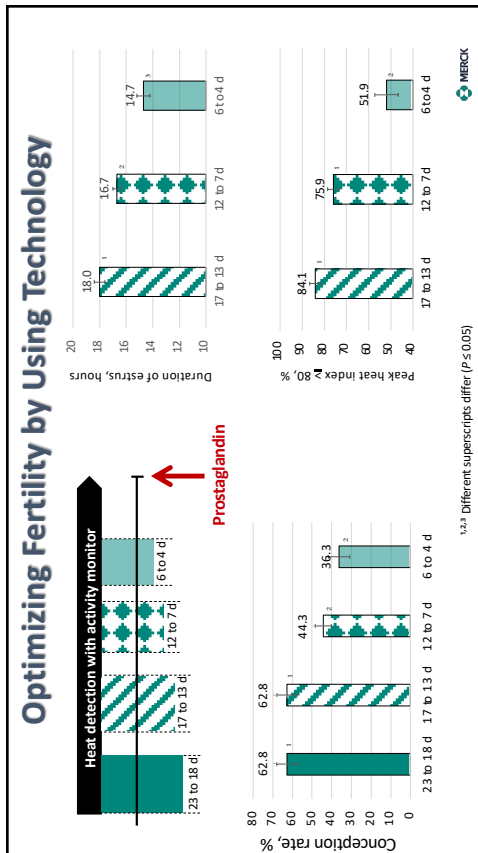
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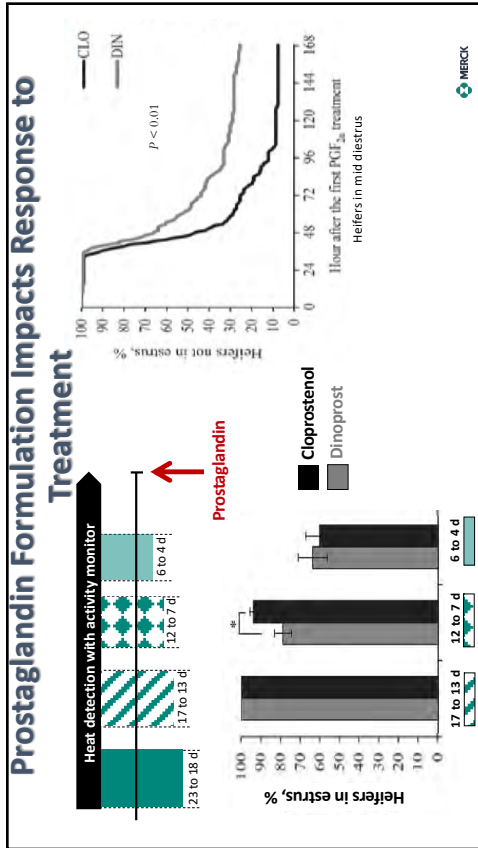
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Take Home Messages

- Data insights from records may uncover areas of opportunities, help monitor changes, and assist in decision making processes in order to optimize efficiency
- Consider a data management strategy to translate investment in technology in meaningful actions to increase efficiency
- Historical information from the herd should be considered when evaluating records to determine major bottlenecks
- Technology provides opportunities to further fine-tune reproductive performance and postpartum cow health. Aspects to consider:
 - Technology must be reliable
 - Proven and validated by researchers
 - Algorithms should assist in determining actionable items
 - Integration with other software systems is extremely important

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Thank You!

MERCK Animal Health

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Email: luis.mendonca@merck.com

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Panel Discussion

**Beef on Dairy: “Uteri for Rent” – Semen or ET in hot
climates?**

Moderator – Paul Fricke, Ph.D., Professor and Extension Specialist, University of
Wisconsin-Madison

Opportunities and Challenges with ET and IVF vs. AI

Panelist – Jeremy Howard, Sr. Sales Manager, J.R. Simplot Company

Producer Perspective

Panelist – Leo Ruijne, Owner, Dairy Fountain, LLC, Plainview, TX

Panelist – Luis Davalos, General Manager, Corrales Dairy, Roswell, NM

NOTES:

Beef on Dairy: "Uteri for Rent" - Semen or ET in hot climates?

2022 High Plains Dairy Conference

Paul M. Fricke, Ph.D.

Professor of Dairy Science



Department of
Animal & Dairy Sciences
UNIVERSITY OF WISCONSIN-MADISON



Extension
UNIVERSITY OF WISCONSIN-MADISON

1

"Uteri for Rent"

2022 High Plains Dairy Conference

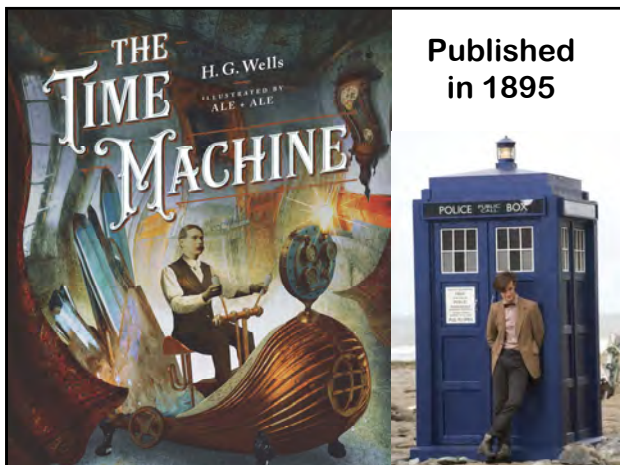
Ask a question by using [slido.com](https://www.slido.com)

Enter event code: **#22HPDC**

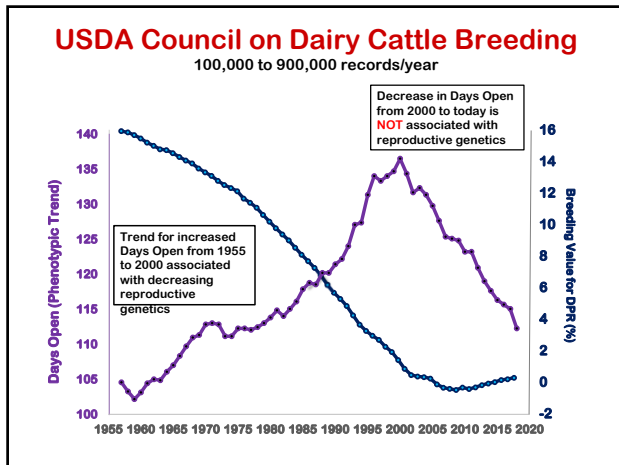
Type in your question

Give favorite questions a thumbs up

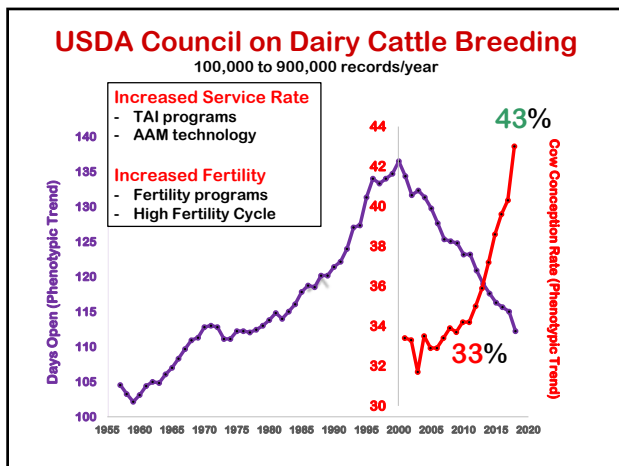
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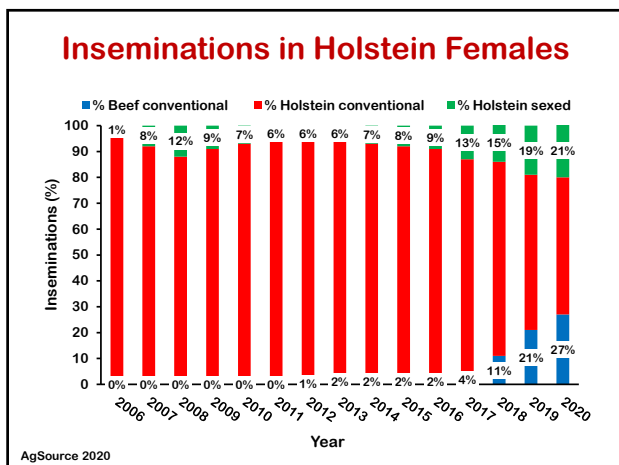
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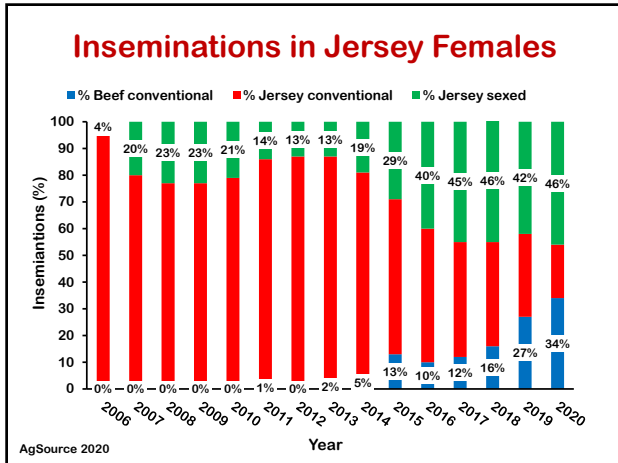
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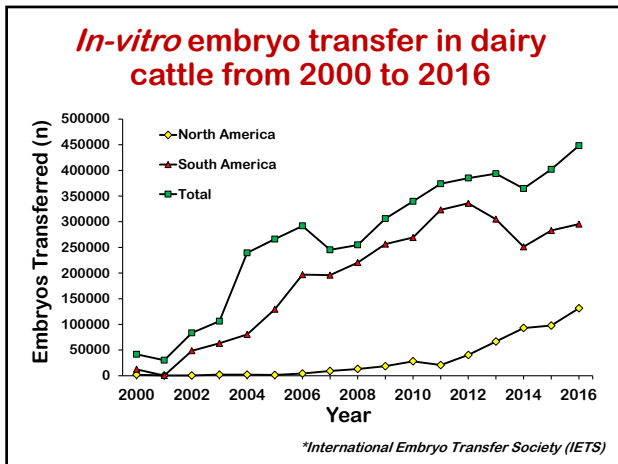
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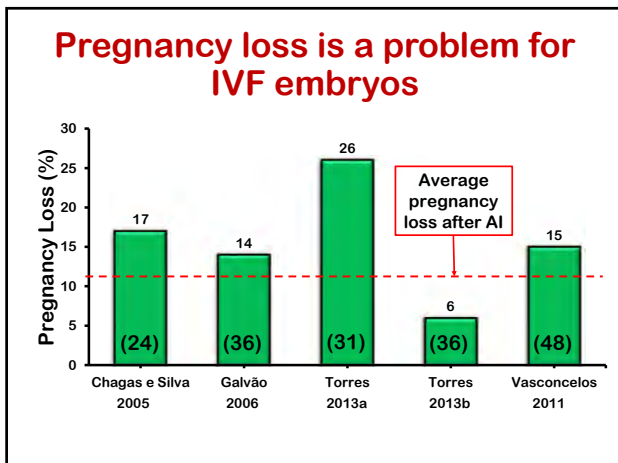
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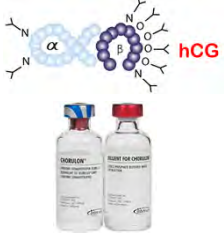


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J. Dairy Sci. 102:2593–2606
<https://doi.org/10.3168/jds.2018-15588>
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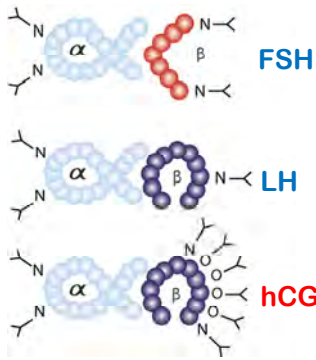
Effect of treatment with human chorionic gonadotropin 7 days after artificial insemination or at the time of embryo transfer on reproductive outcomes in nulliparous Holstein heifers

A. M. Niles, H. P. Fricke, P. D. Carvalho, M. C. Wittbank, L. L. Hernandez, and P. M. Fricke*
 Department of Dairy Science, University of Wisconsin-Madison, Madison 53706

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Glycoprotein Hormones



FSH
Pituitary gonadotropins

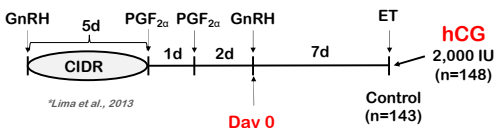
LH
The amino acid sequence homology between hCG and bovine LH is ~80%.
(Pierce and Parsons, 1981)

hCG

15

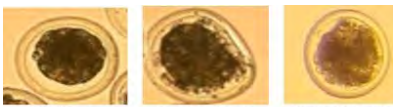
Experiment 2 - ET

ET after synchronization of ovulation



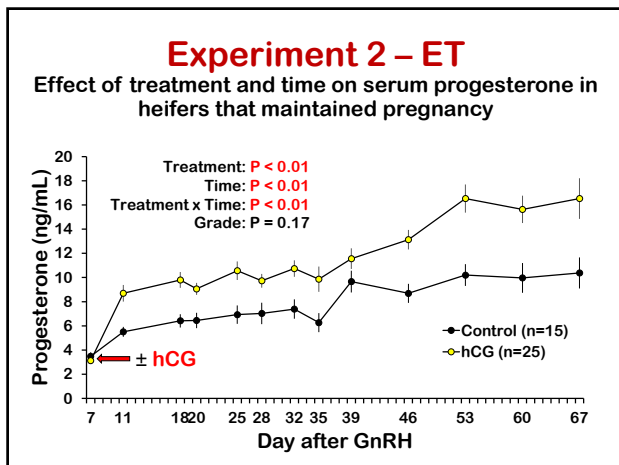
hCG
2,000 IU (n=148)

Control (n=143)

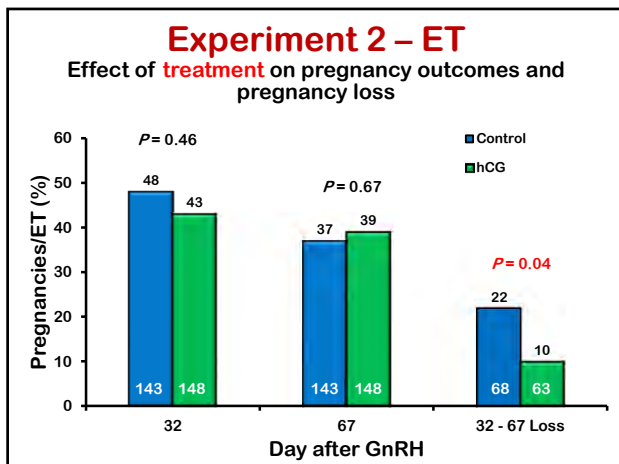


Quality Grade of 1 Quality Grade of 2 Quality Grade of 3

16



17



18

Panelists

- Dr. Jeremy Howard
 - Simplot Animal Sciences
- Leo Ruijne
 - Dairy Fountain
- Luis Davalos
 - Corrales Dairy

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Jeremy Howard
Simplot Animal Sciences

2

Using Beef Semen and/or Beef Embryos on Low to Average Performing Cows:

Allows you to receive an Extra Premium

Optimize the ROI of Pregnancies not Needed for Replacement



Easy to Implement
No extra Training
No new Equipment

Low Cost
Semen (\$0 - \$12)

Conception Rates Similar to Dairy Semen

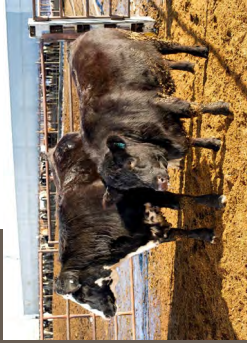


Challenges

Market for B x D Fed Cattle

Some packers hesitant to buy

Early "Emptying of tanks"
impacted the value



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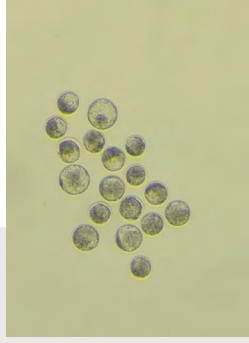
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Embryo Transfer (Beef in Dairy)

Traditionally assisted reproductive technologies (ART) use has focused on genetically superior animals

- Multiple ovulation embryo transfer (MOET)
- In-vitro fertilization (IVF)

Costs have been too high to implement on a large scale in commercial operations.



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6

How are Beef Embryos Created?

Commercially Produced High-Quality IVF Embryos

Dams Selected for Specific Characteristics

Dams Mated to High Genetic Value Sires



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7

Embryos

Supplier Dependent
\$35 - \$55 per Beef Embryo

Requires
Different Gun

May Require Different Thaw Temp then
AI Special Training for Technicians

Conception Rates should follow AI rates



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8

Keys to a Successful Embryo Transfer Program

Estrus Synchrony Between Recipient and Age of Embryo

7 Days Post Estrus

Technician

CL Identification

Embryo Placement

Recipient Selection

Heifers > 1st lactation > 2nd Lactation > 3rd Lactation

1st service > 3rd service

9

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Increase Reproductive Efficiencies

Beef Embryos

228 Total embryos transferred

91 Pregnancies

39.91% Conception

Beef Semen

1288 Total Units

438 Pregnancies

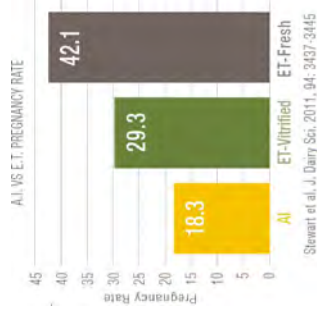
34.01% Conception

MNCS Heat Stress Data, Unpublished 2019

11

11

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10

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Heat Stress

- Frozen Embryos Had Higher Conception Rates than AI

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End Result



12

12

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Marketing Options

Scenario 1	Scenario 2	Scenario 2
Sell At a Day Old	Raise to 400 lbs	Feed Out to Harvest

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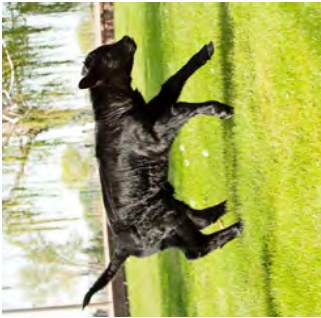
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Calf Value (Day Old)

Holstein - \$30 - \$60 Jersey - ??	Jersey x Angus \$80 - \$140
Holstein x Angus \$200 - \$280	Beef Embryo \$350-400

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Which Will Benefit Your Operation?

Depends...

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Summary

Both Allow for the maximization of ROI on Calves Sold for Beef

Both provide the possibility of diversifying of the operation

Embryos can be Used to Overcome the Effects of Heat Stress

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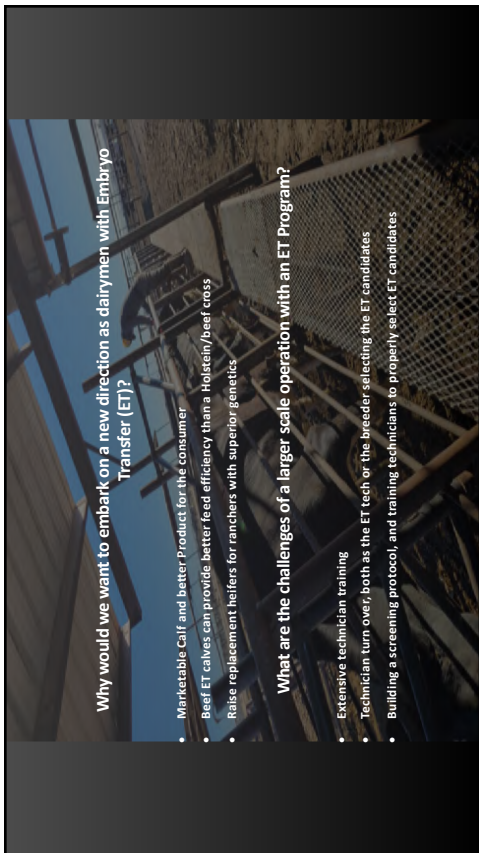
Summary

Embryos require more management, but have a potential for higher ROI (Especially in Jersey Herds)

Using the strategies together may net the operation the most ROI

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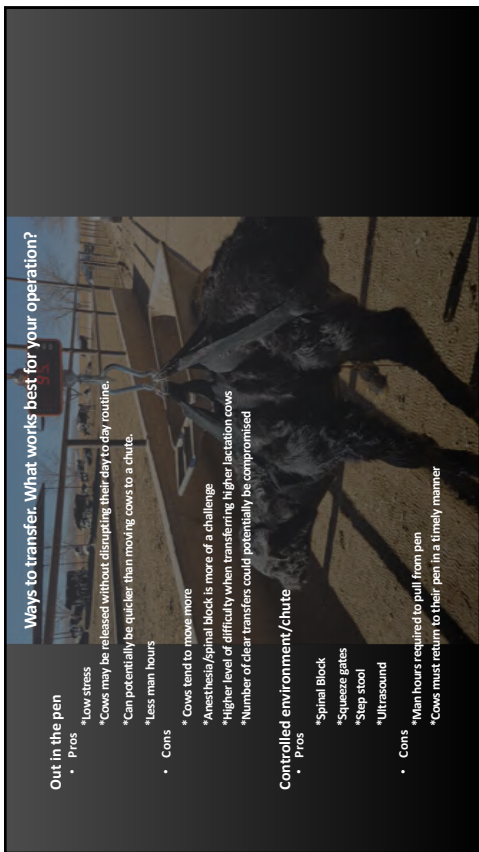
Why would we want to embark on a new direction as dairymen with Embryo Transfer (ET)?

- Marketable Calf and better Product for the consumer
- Beef ET calves can provide better feed efficiency than a Holstein/beeef cross
- Raise replacement heifers for ranchers with superior genetics

What are the challenges of a larger scale operation with an ET Program?

- Extensive technician training
- Technician turn over, both as the ET tech or the breeder selecting the ET candidates
- Building a screening protocol, and training technicians to properly select ET candidates

1



Ways to transfer. What works best for your operation?

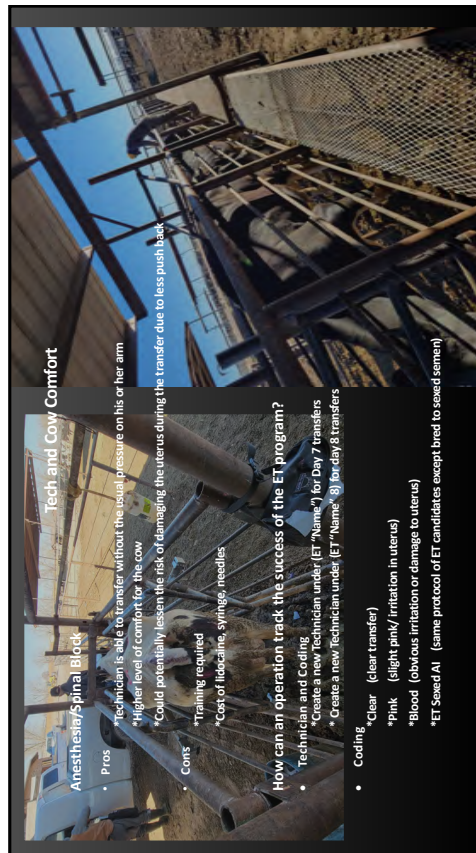
Out in the pen

- Pros
 - * Low stress
 - * Cows may be released without disrupting their day to day routine.
 - * Can potentially be quicker than moving cows to a chute.
- Cons
 - * Less man hours
 - * Cows tend to move more
 - * Anesthesia/spinal block is more of a challenge
 - * Higher level of difficulty when transferring higher lactation cows
 - * Number of clear transfers could potentially be compromised

Controlled environment/chute

- Pros
 - * Spinal Block
 - * Squeeze gates
 - * Step stool
 - * Ultrasound
- Cons
 - * Man hours required to pull from pen
 - * Cows must return to their pen in a timely manner

2



Tech and Cow Comfort

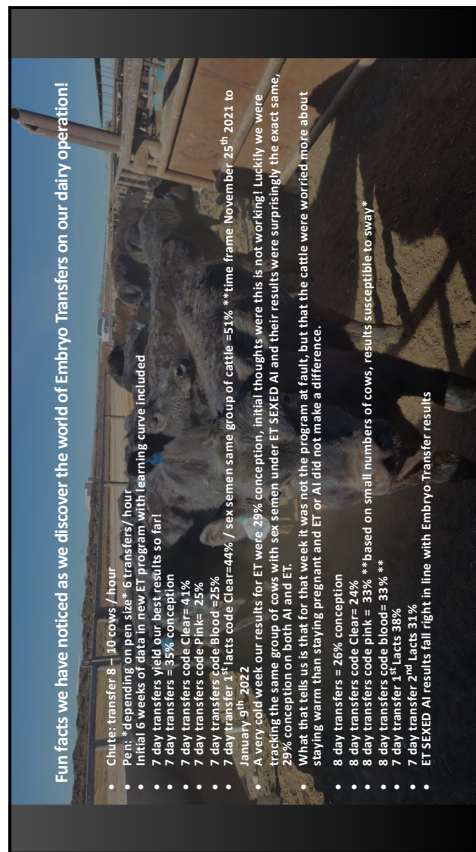
Anesthesia/Spinal Block

- Pros
 - * Technician is able to transfer without the usual pressure on his or her arm
 - * Higher level of comfort for the cow
 - * Could potentially lessen the risk of damaging the uterus during the transfer due to less push back
- Cons
 - * Training required
 - * Cost of lidocaine, syringe, needles

How can an operation track the success of the ET program?

- Technician and Coding
 - * Create a new Technician under [ET "Name"] for Day 7 transfers
 - * Create a new Technician under [ET "Name"] for Day 8 transfers
- Coding
 - Clear (clear transfer)
 - Pink (slight pink/irritation in uterus)
 - Blood (obvious irritation or damage to uterus)
 - ET Sowed AI (same protocol of ET candidates except bred to sowed semen)

3



Fun facts we have noticed as we discover the world of Embryo Transfers on our dairy operation!

- Chute: transfer 8 - 10 cows / hour
- Pen: *depending on pen size* 6 transfers / hour
- Initial 6 weeks of data in new ET program with learning curve included
- 7 day transfers yield our best results so far!
- 7 day transfers = 35% conception
- 7 day transfers code Clear = 41%
- 7 day transfers code Pink = 25%
- 7 day transfers code Blood = 25%
- 7 day transfers code ET Sowed AI = 44%
- January 3rd 2022
- A very cold week our results for ET were 29% conception, initial thoughts were this is not working! Luckily we were tracking the same group of cows with sex semen under ET SEXED AI and their results were surprisingly the exact same, 29% conception on both AI and ET.
- What that tells us is that for that week it was not the program at fault, but that the cattle were worried more about staying warm than staying pregnant and ET or AI did not make a difference.
- 8 day transfers = 26% conception
- 8 day transfers code Clear = 24%
- 8 day transfers code pink = 33% **based on small numbers of cows, results susceptible to sway*
- 8 day transfers code blood = 33% **
- 7 day transfer 1st lact = 38%
- 7 day transfer 2nd lact = 31%
- ET SEXED AI results fall right in line with Embryo Transfer results

4

In a Tier Pricing System: Feeding and Managing for Milk Components

Kevin Harvatine, Ph.D.
Professor of Nutritional Physiology
Penn State University

NOTES:

In a Tier Pricing System: Feeding & Managing for Milk Components

K.J. Harvatine
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Department of Animal Science
Penn State University

Introduction

Dairy producers are largely paid for the pounds of milk fat and protein shipped. Milk fat and protein concentration and yield are responsive to multiple dietary, genetic, and environmental factors (Figure 1). Diet-induced milk fat depression explains large decreases in milk fat that occur during disrupted rumen fermentation and was the predominant focus of milk fat research for many decades. A large number of dietary and environmental factors contribute to the risk for diet-induced milk fat depression including large contributions from dietary unsaturated fatty acids and fermentability. More recently, research has focused on other dietary and non-nutritional factors that impact milk fat and protein yield. Importantly, these factors have broad application to allow small, but economically important increases in milk fat yield and profitability. The seasonal variation in milk component concentration and yield has also been characterized and is important for setting goals and expectations. Genetics also affect milk fat and protein, which are highly heritable traits. Large variation exists in genetic potential between cows within a herd, despite there being little variation between herds. Additionally, the average genetic potential has increased in recent years, so goals need to be continually updated. Maximizing milk fat and protein yield requires a holistic approach that spans from nutrition to management and continues to evolve as we gain a better understanding of the impact of each factor.

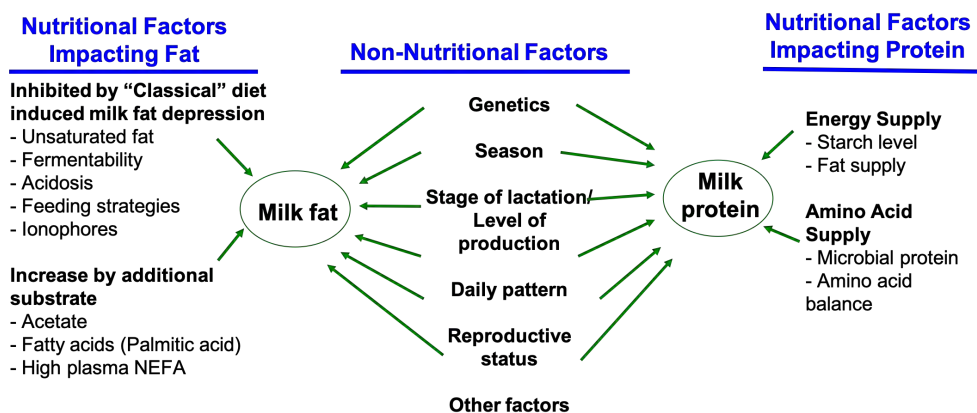


Figure 1. Nutritional and non-nutritional factors influencing milk fat and protein synthesis.

Factors Influencing Milk Fat and Protein Concentration and Yield

Milk fat and protein yield is impacted by many factors that can be broadly categorized as nutritional and non-nutritional factors (Figure 1).

Most of the interest on regulation of milk fat synthesis has focused on diet-induced milk fat depression (MFD), which causes large decreases in milk fat yield. More recently, methods to

increase milk fat by providing substrate for milk fat synthesis through fat supplementation and increasing acetate supply have been reported. Fat supplements have recently increased in price and are less available. Remember to consider dietary supply from forages, commodity byproducts, and oilseed along with dry fat supplements. Increasing fiber digestibility will increase acetate supply and may be a good opportunity to increase milk components economically.

Milk protein synthesis can also be modified by nutrition, although responses generally are of a smaller magnitude, in agreement with the less variation observed in milk protein concentration in general. Milk protein is responsive to energy status of the cow through insulin and IGF-I signaling pathways (Mackle et al., 1999) that can be modified by increasing starch and starch fermentability of the diet. It is also responsive to amino acid supply and balance through substrate supply for milk protein synthesis and activation of mTOR signaling pathways (Castro et al., 2016). We generally expect milk protein to increase with increasing metabolizable protein and improving amino acid balances through maximizing microbial protein synthesis, balancing with high quality rumen escape protein, and feeding effective rumen protected amino acid supplements.

Non-nutritional factors are a broad category including seasonal rhythms, stage of lactation, genetics, parity, and other farm and cow factors that have not been well characterized. These factors can impact both milk fat and protein synthesis and are important to consider in analyzing if a herd is meeting its potential and long-term decisions that will maximize components in the future.

What is “Diet-Induced Milk Fat Depression”?

The term “milk fat depression” is a common term used and is defined as a decrease in milk fat associated with disrupted rumen fermentation (Griinari et al., 1998, Bauman and Griinari, 2003). It is important to note that this is a specific condition and not simply any change in milk fat yield. Up to a 50% reduction in milk fat concentration and yield can be observed with no decrease in milk or milk protein yield. Extensive work over the past 20 years has demonstrated that diet-induced MFD is caused by unique bioactive conjugated linoleic acid (CLA) isomers that are made during rumen biohydrogenation of unsaturated FA by an altered rumen microbial community. Investigating this condition has provided insight into the regulation of milk fat synthesis and management strategies to reduce inhibition of milk fat synthesis (Reviewed by Harvatine et al., 2009). Large decreases in milk fat (>15%) is almost undoubtedly biohydrogenation-induced MFD, but this mechanism does not explain many other smaller changes in milk fat synthesis. The occurrence of BH-induced MFD is best diagnosed by milk fat concentration of *trans* 10 C18:1, although this requires analysis by gas chromatography.

Variation in Milk Fat and Protein Between and Within Herds

Milk fat and protein concentration and yield are variable between farms because of differences in diet, management practices, and herd genetics among other factors. This variability demonstrates both challenges and opportunities. Milk fat averaged 3.73% [standard deviation (SD) = 0.33], but the 10th and 90th percentiles were 3.34 to 4.12% in a database of DHIA test days of Holstein herds in Minnesota, Pennsylvania, Texas and Florida from 2004 to 2016 from the Dairy Records Management Database (<http://www.drms.org/>; Unpublished).

Milk protein averaged 3.04% (SD = 0.15) and the 10th and 90th percentiles were 2.86 to 3.23%. Average milk fat and protein has been increasing over the last decade based on USDA milk market data and we expect a higher average, but probably similar variation, in current herds. There is also substantial variation in milk fat and protein concentration and yield between cows within a farm. This variation, when consuming the same diet, highlights the influence of non-nutritional factors. A considerable portion of this variability is likely genetics and physiological changes associated with stage of lactation.

The variation between cows and herds highlights the opportunity to increase milk fat. It is important to keep in mind that average milk fat can be increased by two different approaches. You can increase all cows a small amount, but it is probably difficult to increase cows who are already high in the distribution, as they are at their genetic and physiological potential. Alternatively, the cows in the lower part of the distribution are likely below their genetic and physiological potential and interventions may result in substantial increases (25+%). Large increases in these cows can result in an increase in the herd average.

Non-Nutritional Factors Impacting Milk Fat and Protein Yield

Genetics of Milk Fat Concentration and Yield

Milk fat and protein concentration and yield are highly heritable (Welper and Freeman, 1992). We recently characterized the variation in predicted transmitting ability for fat and protein production between nearly 6,000 herds available in the Dairy Records Management System database. Very little variation was observed between herds, although larger variation is observed between cows within a herd. Importantly, average genetic potential has increased considerably over the past decade due to changes in selection indexes and genomic selection, which should be considered when evaluating if a farm is reaching its potential.

Annual Rhythms in the Dairy Cow

Rather than simply *responding* to a change in the environment after it occurs, time keeping mechanisms in the hypothalamus allow the animal to *anticipate* yearly environmental changes before they occur. Yearly patterns of milk production have been recognized for over 40 years (Wood, 1970). When examining average monthly bulk tank records from the United States Federal Milk Marketing Orders, the presence of an annual rhythm is apparent. These yearly patterns fit a robust cosine function, suggesting that they represent a biological rhythm (Salfer et al., 2019). The variation in milk fat concentration due to the annual rhythm is between 0.15 and 0.30 percentage units, depending on the region, with a lower amplitude in southern regions of the United States. The presence of yearly production rhythms was confirmed using ten years of DHIA data from individual herds in Minnesota, Pennsylvania, Texas and Florida (Salfer et al., 2017). Although fat and protein concentration both peak near the first of the year, the annual rhythm of milk yield peaks between late March and early April, right around the vernal equinox (Salfer et al., 2017). Fat and protein yield peak between late February and early March. Contrary to the rhythms of fat and protein concentration, amplitudes of annual milk yield rhythms are greater in the southern U.S. compared to the north. Fat and protein yield also oscillated more in the southern U.S. than the northern U.S. Producers and nutritionists should change their goal for milk fat concentration and yield across the year and future work may provide insight into how to reduce the impact of the cycle on production.

Circadian Patterns of Milk Fat and Protein

Circadian rhythms are daily patterns, and the dairy cow has a daily pattern of milk synthesis that impacts milk yield and composition. Generally, milk yield is highest in the morning, but milk fat and protein concentration are higher in the evening (Gilbert et al., 1972, Quist et al., 2008). We have also observed milk yield and milk composition vary across the day while milking every 6 h in multiple experiments. The first consideration is that care needs to be taken in interpreting milk composition of a single milking. We have also observed that daily rhythms are dependent on the timing of feed intake and length of time without feed each day. This demonstrates the importance of feed management, including selecting feeding times and frequency, on milk production

Milk Fat

Milk fat concentration is top of mind for producers and nutritionists, but milk fat and protein yield are what is economically important. Fat yield is influenced both by milk fat concentration and milk yield. First, care needs to be taken to not decrease milk yield when attempting to increase milk fat concentration. This is especially important considering that decreases in milk yield are highly likely to also decrease milk protein yield. Secondly, maximizing milk fat and protein yield requires optimal production. Milk yield is under complex regulation with major influence from endocrine mechanisms and can be limited by nutritional, health, or environmental stressors. With this in mind, all good management practices that increase reproductive efficiency, cow health, cow comfort, etc. and increase level of milk production likely also increase milk fat yield.

Take Home Messages

- There is large variation in milk fat and protein between and within herds, which are impacted by many dietary, genetic, and environmental factors and their interactions make it difficult to manage.
- It is important to consider non-nutritional factors, such as genetic potential, season of the year, and milking sampled, when setting goals and interpreting data.
- Diet-induced milk fat depression explains large decreases in milk fat and is caused by fundamental issues with stable rumen fermentation.
- Increasing dietary fat can increase milk fat, but is most consistent when feeding enriched palmitic acid supplements. Increasing acetate supply by increasing fiber digestibility supports higher milk fat yield.
- Milk protein is impacted both by amino acid supply and energy signals that stimulate protein synthesis. We need to think both about amino acid balancing and optimal energy supply.

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Panel Discussion

Determining Tools & Metrics towards Carbon

Neutrality for Western Dairies

Moderator – Rick Naerebout, CEO Idaho Dairymen’s Association

Monetizing Manure Projects: Where to Begin?

Panelist – Mark Stoemann, CEO Newtrient

Digester Due Diligence for Dairy Producers

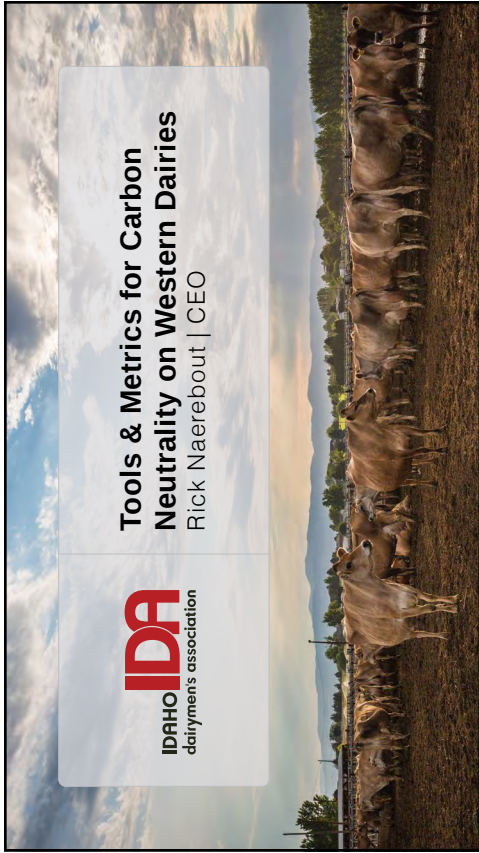
Panelist – David Claiborne, Attorney and Partner at Sawtooth Law, Twin Falls, ID

NOTES:



Tools & Metrics for Carbon Neutrality on Western Dairies

Rick Naerebout | CEO



1



US Dairy's 2050 Net Zero Commitments

- Achieve GHG neutrality
- Optimize water use efficiency
- Improve water quality

2



What does this mean for the industry?

- Pre-Competitive
- Carbon Markets
- Market Driven
- Environmental Research

3



2015 - 2021

Global Warming Potential Study

On-farm measurement of greenhouse gas emissions in Idaho & California

Measured & estimated totals of

- CH₄
- N₂O
- NH₃

Evaluated emissions from all areas of the farm

Data used to calibrate national models estimating GHG

4



2021 - 2023

Manure Methane Potential Study

Updating methane estimates & developing strategies for mitigation of manure emissions

Measuring total methane produced in all types of manures

Identifying areas of impact & mitigation practices

Update national emissions models

5



2012 - 2024

Automated GHG Chamber Study

Measuring greenhouse gas emissions from fields with fertilizer & manure applied

Continuous measurements taken each season to generate flux estimates

- Evaluating field management practices' effect on emissions
- Gaging carbon sequestration potential based on emissions

Update national N2O models

6



2021 - 2026

NZI FFAR Grant USDA-ARS Kimberly, ID

Improving on-farm sustainability through soil health & manure management

Measuring soil health & carbon sequestration

5 participating locations across the US

- Large plots
- Strip tillage + cover crops
- Sedron & DAF solids applied to manured and non-manured soils
- 4 years of corn into 1 year alfalfa

7



Pacific Northwest Partnership

Participants from ID, OR, UT, & WA

- Check-off & policy organizations
- Processor and co-op representation

Share information

Catalyze research that will help the PNW dairy industry lead on sustainability

8

2022 High Plains Dairy Conference

97

Amarillo, TX

March 2, 2022

Monetizing Manure Projects

Where to Begin?

1

What We'll Cover Today

- What are the potential revenue streams for farms today?
- What future markets should you know about?
- How do you prepare your farm to stay competitive?

Page 2

2

Representing Dairy Farmers Across the Country

Page 3

3

Priorities

Energy Usage & Generation

Nutrient Use through Innovative Technologies

Ecosystem Services Markets

Page 4

4

Dairy Farm Opportunities

Feed production and practice changes:

- No/low-till farming and cover crops
- Renewable fertilizers
- Precision agriculture

Cow care & efficiency:

- Feed additives
- Optimized feed rations
- Genetics
- Technology for farm animal management

On-farm energy efficiency and renewable energy usage

- LED lighting, variable speed drives, high-efficiency refrigeration, and fans
- Conversion of biogas into electricity and/or renewable natural gas
- Renewable energy sources from wind/solar

Manure handling and nutrient management:

- Reduced liquid manure storage and proper maintenance
- Technologies to capture nutrients and create new manure-based products
- Nutrient Management Planning (NMP)
- Anaerobic digesters turn manure into biogas

5

Types of Diversified Revenue Streams

Diversified revenue streams are available to farms, including:

- Efficiency & Productivity
- Alternative Energy Sources
- Digestion & Renewable Energy Generation
- Ecosystem Services Markets (ex. carbon and water quality credits)

Note: Avoided costs are the same as a revenue stream, one puts money in your bank account the other keeps it there.

6

Preparing Your Farm

- Make Informed Decisions
- Set up Your Financials
- Analyze Your Costs
- Monitor and Check Your Trash
- Benchmark
- Prioritize & Execute
- Planning & Risk Mitigation

Robert Kiyosaki,
Rich Dad, Poor Dad: What the Rich Teach Their Kids About Money – That the Poor and Middle Class Do Not!

“It’s not how much money you make, but how much money you keep...”

7

Cost of On-Farm Manure Management

Annual manure costs for a 3,500-cow dairy farm

Avoided Manure Application Costs 2019 - Scrape to Lagoons	
3,500 cows	15,176,700 gallons/year by cost/gallon custom applicator
36 gallons/cow/day	\$0.025 cost/year custom applicator
365 days	\$379,418 cost/year custom applicator
45,990,000 gallons/year	\$687,551 Total cost per year
30,813,300 gallons/year through pivots	3500 Cows
\$0.01 cost per gallon through pivots	86 lbs per cow
\$308,133 cost per year through pivots	305 day milking per year
	91,805,000 lbs per year
	918,050 CWTs per year
	\$0.75 Cost per CWT
	\$196.44 Cost per Cow

Costs include

- Equipment
- Labor
- Utilities
- Consumables
- Services
- Management

8



Markets & Outlook: Energy Efficiency



United States
Department of
Agriculture



Natural
Resources
Conservation
Service



EQIP

The Environmental Quality Incentives Program (EQIP) On-Farm Energy Initiative helps farmers and ranchers make voluntary improvements that can boost energy efficiency on the farm.

Financial assistance is available to inventory and analyze farm systems that use energy and identify opportunities to improve efficiency through the development of an Agricultural Energy Management Plan (AgEMP), also called an energy audit.

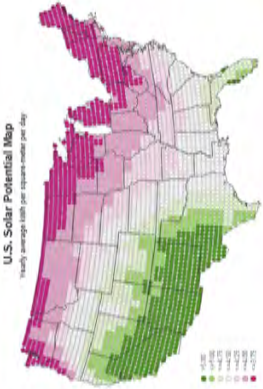
Once an AgEMP or other qualifying energy audit has been completed, eligible producers can apply for EQIP assistance for the purchase, installation, or retrofit of certain buildings or equipment to improve energy efficiency.

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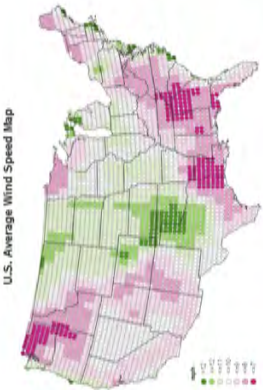
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Markets & Outlook: Solar & Wind



U.S. Solar Potential Map
Hourly average kWh per square meter per day



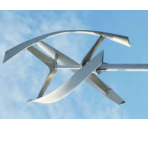
U.S. Average Wind Speed Map

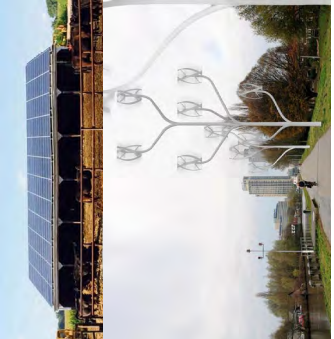
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Markets & Outlook: Solar & Wind



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Replacing Fossil Fuel with Biogas




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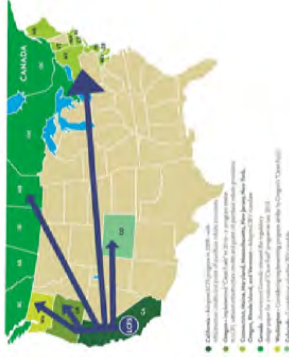
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Markets & Outlook: Digestion & Renewable Energy

What Drives Renewable Energy Projects?

1. State incentive programs, like the *Low Carbon Fuel Standard (LCFS)* in CA
2. National programs and incentives (RFS)
3. Consumer demand and company/utility sustainability goals
4. Dairy farmers' interest in diversifying farm revenue





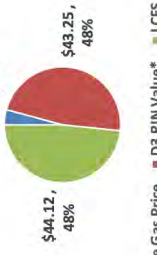
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Market Value: Digestion and Renewable Energy

\$91.20 RNG VALUE (D3 RIN's and -250 CI)
February 14, 2022



■ Base Gas Price ■ D3 RIN Value* ■ LCFS Credit*

Base Gas = price of a long-term (3 year) contract for fossil natural gas

D3 RIN = federal Renewable Fuel Standard (RFS) Credit for RNG from cellulosic feedstock that is sold into the transportation market

LCFS Credit = California Low Carbon Fuel Standard credit for RNG with a project specific CI score that is sold into the California transportation market

*MMBTU = unit of sale used for U.S. natural gas



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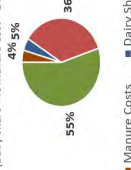


Potential Annual Revenue: Digestion and Renewable Energy

21.1 MMBTU* produced at \$91.20 / MMBTU = \$1,924 / COW



Project Revenue Sharing
(Dairy Share = 1/3 Manure Cost + 1 MMBTU)



■ Manure Costs ■ Dairy Share ■ Developer Cost

*MMBTU = unit of sale used for U.S. natural gas



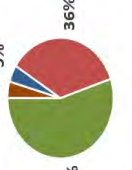
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Revenue Sharing: Digestion and Renewable Energy

Project Revenue Sharing
(Dairy Share = 1/3 Manure Cost + 1 MMBTU)



■ Manure Costs ■ Dairy Share ■ Developer Cost

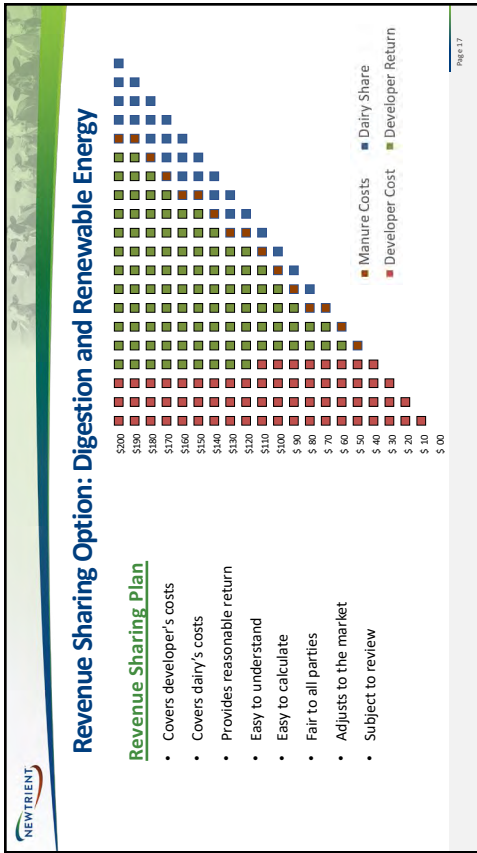
Revenue Sharing Plan

- Covers developer's costs
- Covers dairy costs
- Provides reasonable return
- Easy to understand
- Easy to calculate
- Fair to all parties
- Adjusts to the changing market
- Subject to review



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17

Ecosystem Services Markets - Types of Markets and Buyers

VOLUNTARY (NON-REGULATORY)
:driven by a company's environmental goals

- Non-Governmental Orgs
- Philanthropists
- Food and Beverage Companies
- Companies with CSR Goals
- Investors

COMPLIANCE (REGULATORY)
:driven by regulatory compliance

- Municipalities
- Permit Holders
- States

18

Markets & Outlook

Registries/Protocols

- VERRA
- CLIMATE ACTION RESERVE
- Gold Standard
- CALIFORNIA AIR RESOURCES BOARD

Trading Platforms/Aggregators

- ESMC
- Indigo CARBON™ PROGRAM
- NORI
- Soil and Water Outcomes Fund
- TRUCARBON™
- FARMERS BUSINESS NETWORK
- Nutrien

19

BRIEF: Microsoft to purchase up to \$2m in carbon credits from Land O'Lakes

February 9, 2021 Jack Ellis

- Truterra, a sustainability-focused subsidiary of US farmer cooperative Land O'Lakes, has agreed to sell carbon credits worth up to \$2 million to tech giant Microsoft, which is aiming to become 'carbon neutral' by 2030.
- The deal covers the equivalent of 100,000 metric tons of carbon sequestered by Land O'Lakes corn, cotton, soybean, and wheat farmers.
- It's the first sale announced under TruCarbon, the new carbon credits trading program launched by Truterra and the Soil Health Institute.

20

BIOMASS

Dominion Energy, Vanguard Renewables partner on dairy RNG

By Dominion Energy | December 11, 2018

Dominion Energy and Vanguard Renewables announced today a new \$100 million, 10-year partnership to produce renewable natural gas (RNG) from dairy farms in Virginia, North Carolina, and South Carolina. The partnership will involve the construction and operation of a biogas-to-RNG facility in Virginia, which will convert manure from dairy farms into RNG. The RNG will be used to generate electricity and heat, and will be sold to Dominion Energy. The partnership is a key part of Dominion Energy's commitment to reducing its carbon footprint and increasing its use of renewable energy.

Chickadee's Doer

Turning manure into money

Farmers and dairies are turning manure for energy – and creating a powerful greenhouse gas in the process.

● California - A large RNG project is under way, with a goal of producing 100,000 tons of RNG per year. The project is a partnership between California's Department of Water Resources and the University of California.

● Oregon - A large RNG project is under way, with a goal of producing 100,000 tons of RNG per year. The project is a partnership between Oregon's Department of Agriculture and the University of Oregon.

● Connecticut, Maine, Maryland, Massachusetts, New Jersey, New York, Oklahoma, Rhode Island, and Vermont - A large RNG project is under way, with a goal of producing 100,000 tons of RNG per year. The project is a partnership between the New England states and the University of New England.

● Washington - A large RNG project is under way, with a goal of producing 100,000 tons of RNG per year. The project is a partnership between Washington's Department of Agriculture and the University of Washington.

● Colorado - A large RNG project is under way, with a goal of producing 100,000 tons of RNG per year. The project is a partnership between Colorado's Department of Agriculture and the University of Colorado.

21

Airlines must reduce emissions instead of offsetting, say experts

Campaigners warn offset system is flawed and can prod sustainability

Carbon Neutral from March 2020 Onward

United Airlines aims to suck carbon dioxide from the friendly skies

The company becomes the first major U.S. carrier to try to remove the greenhouse gases it spews with every flight

Climate Solutions

22

Markets & Outlook: Ecosystem Services Markets

Environmental Assets (Full Farm Approach)

- Eliminate lagoon-related methane emissions
- Cut cows enteric emissions*
- Replace fossil fuel with Biogas
- Replace peat moss with dairy fiber*
- Make cows more efficient*
- Turn phosphorous from cow manure into sustainable fertilizer*
- Practice no-till farming as a means to boost soil health and sequester carbon

**Not currently eligible under any protocol*

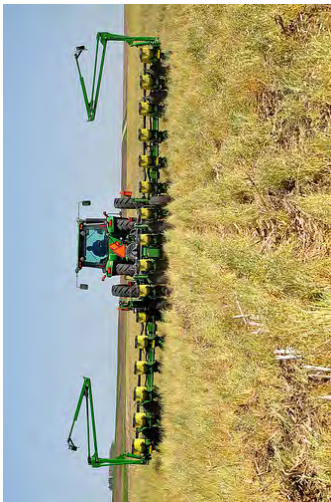
23

Eligible Services – Eliminating Lagoon-Related Methane Emissions

24



Eligible Services – Practice No-till Farming



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Soil Sequestration is the Primary Focus for Most Markets

	ASSET	CARBON				WATER		BIO-DIVERSITY	
		Removals	Reductions		Enteric Emissions	Quality	Quantity		
		Soil Sequestration	Methane Destruction	NOX Emissions					
Trading Platforms/Carbon Aggregators	Launch Date								
Indigo Carbon Program	2019	Yes	No	?	No	No	No	No	
NORI	2019	Yes	No	No	No	No	No	No	
Soil & Water Outcome Fund	2020	Yes	No	No	No	Yes	No	No	
Bayer Carbon Initiative	2020	Yes	No	No	No	No	No	No	
Farmer's Business Network	2020	Yes	No	No	No	No	No	No	
Nutrient Carbon Program	2021	Yes	No	No	No	No	No	No	
TruCarbon	2021	Yes	No	No	No	No	No	No	
ESMC	2022	Yes	No	?	?	Yes	Yes	TBD	

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26



Little Consistency in Approach Across Markets

- No universal, precise measure of reductions, captures, etc.
- Contract duration
- Acreage minimum
- Lookback period
- Stacking with government programs (e.g., cost-share)
- Targeted buyers
- Product linkages
- Data control and privacy



United Farmers & Ranchers in Action (UFR) Transformative Investment in Climate-Smart Agriculture Unleashing the potential of our world to help the U.S. achieve a net-zero economy

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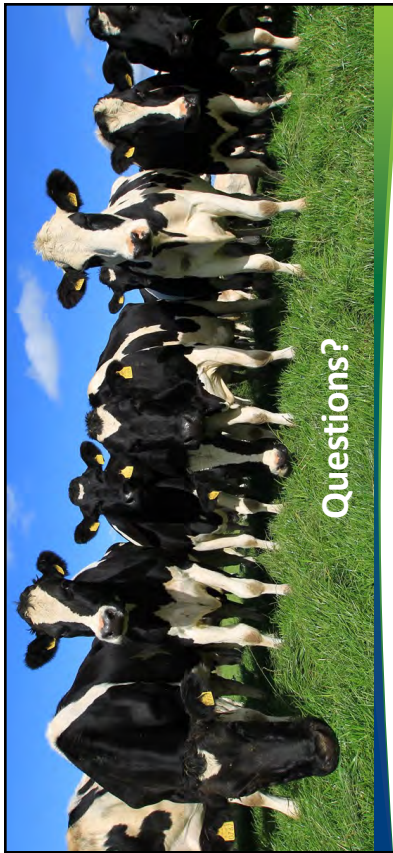
Staying Competitive in a Changing Market

- Tread lightly when exploring new revenue streams
- Use caution when evaluating solutions and the impacts on your farm
- Keep your options open knowing that many more opportunities will be coming down the pipeline
- Use Your Resources
 - Newtrient Solutions Catalog
 - Trusted Sources and Experts
 - Webinars, Workshops & Roundtables
 - Demonstration Days & Farm Visits



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Questions?



29



Contact Information



Mark Stoermann
Chief Operating Officer
mstoerm@newtrient.com

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March 2, 2022

DIGESTER DUE DILIGENCE FOR DAIRYMEN



1

PROCESS

- Opening Phase
 - Approached by digester company
 - Nondisclosure agreement
 - Letter of intent
- Contracting Phase
 - Feedstock supply agreement
 - Leases (and/or options)
 - SNDAs
- Permitting Phase
 - Permitting
 - Site location, design
- Construction Phase
- Operations Phase

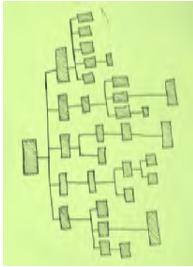


CONFIDENTIAL

2

INTERNAL OWNERSHIP

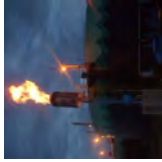
- Important to have the right entities for your contracts
- Know your entities and ownership structure
 - Who owns the land
 - Who owns the cows
 - Who operates the dairy
- An LLC with a manager is generally the preferred entity



3

DIGESTER OWNERSHIP & OPERATIONS

- Dairyman due diligence requires investigation of the digester developer
- What projects does the developer already have in operation
- What dairy farms has the digester developer already contracted with
- Can the developer arrange for you to talk independently and privately with other dairymen with developed projects
- Does the digester developer have in place long-term contracts for the sale of energy; with who
- A successful digester developer will be able to answer these questions and will not need to hide behind "confidentiality" – they should have pride in what they have done and be willing to share it

4

INTERNAL FINANCING

- Your current and future financing is always critically important
- Is the consent to of your current lender needed to grant a leasehold interest
- Involve your lender early
- What lienholder interests are of concern
 - Land (mortgages, deeds of trust)
 - Cows (UCC liens, security agreements)
 - Manure



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5

DIGESTER FINANCING

- Dairyman due diligence requires investigation of the digester developer
- Does the developer have financing and funding already in place
 - With who, in what amounts, what conditions or contingencies
- Who will be receiving the carbon credits
- Who will be receiving the tax credits
- Negotiate toward obtaining access to developer financials and corporate information to assure financial ability to perform and available capital



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6

COMPENSATION TO THE DAIRYMAN

- Is there a signing payment/bonus
- Are there progress payments, at what stages
- Will there be a lease payment; in what amount
- What will be compensation after commercial operations begin
 - Price by energy unit (mmBTU, mW)
 - Per cow (and then does it vary by cow)
 - Profit share (EBITDA, net income approach)




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EFFECT ON DAIRY ANIMAL OPERATIONS

- Digester company focus will be on CI score, TS, VS and other aspects effecting energy production abilities
- Inquire and understand what changes will and will not be needed to your current animal husbandry practices
 - What control will you have over animal rations going forward
 - What control will you have over animal bedding and housing practices going forward
 - What control will you have over herd size going forward
 - What control will you have over water use going forward (e.g., parlor, stalls, foot baths)
 - What control will you have over health management practices going forward



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EFFECT ON DAIRY WASTE MANAGEMENT

- Digester company focus will be on CI score, TS, VS and other aspects effecting energy production abilities
- Inquire and understand what changes will and will not be needed to your current waste management systems
 - Flush water
 - Bypasses
 - Use of honey vacs, solid separation, etc.
 - Other pre-digestion handling and treatment
- How long will manure be in digestion
 - What is nutrient value and composition of digestate
 - Post-digestion separation, handling and treatment
 - Temperature control in digestion and outflow
- Who pays for changes and upgrades
 - Responsibility for manure transportation costs
- Effect on frequency of lagoon cleaning
- What changes will be required to NMP, field application, 3rd party export



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9

OPERATIONAL CONCERNS

- Be involved and ask early re: digester design, location, operation
- Where will interconnection point be to energy transmission system
- Utilities are needed to operate – who supplies, who pays
- What happens if there is a shortfall in manure delivery – penalties
- Who has liability for releases of manure, indemnities
 - Allocation of insurance obligations
- Negotiate the potential force majeure events
 - Severe or unusual weather, freezes, prolonged low temperatures
 - Upset conditions defined by DECA and declared by ISDA
 - Herd infection or disease outbreak
 - Production curtailment orders

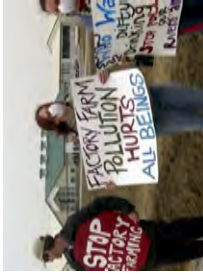


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PERMITTING CONSIDERATIONS

- Each county will have its own unique considerations re: permitting
 - CUP, CAFO amendment, variance, no process
- Potential trigger for site compliance review of your current CAFO permit
 - Do NOT agree in FSA to number of milking cows that exceeds your permit
- Potential opportunity for CAFO expansion or bring permit in to compliance
 - Will variances be needed for building heights, other items
- What neighborhood meetings, county meetings and other public hearings or comment will be required
 - Avoid disclosure of your NMP documents to any public agency other than ISDA
 - Prefer they simply provide an in compliance letter to local authority
- DEQ and other permitting – digester developer



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10

TERM AND TERMINATION

- What is the fixed contract term
- Are there renewal or extension terms; at whose option
- What exit opportunities are available
- What happens to the facilities upon termination
- Assignability of interests – this goes both ways



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TAXES

- Effect on property taxes; who pays incremental increase
- Allocation of available tax credits for siting infrastructure
- Taxes on the production and sale of manure
- Taxes on the production and sale of energy

TAX DAY JOKE

Sad Laff

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QUESTIONS ?

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EMERGING ISSUES AND CONCERNS

- Community digesters
- Sales tax
- Solid waste permitting
- Collateral interest in manure

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Carbon Credits in Ag: Can Carbon be an Actual Source of Income in Ag?

Joe Outlaw, Ph.D.

Regents Fellow, Professor & Extension Economist
Texas A&M University

NOTES:

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Parlor Throughput with Milk Quality in Mind

Juan Rodrigo Pedraza, DVM

Managing Veterinarian

Zoeitis

NOTES:

Efficient parlor throughput with milk quality in mind

Juan Rodrigo Pedraza DVM
Zoetis
Willow Park, Texas, USA

Introduction

Parlor throughput has always been a task that all dairymen must consider in order to be efficient and be able to get the maximum number of cows through their facilities without compromising milk quality. There is a very fine line when it comes to make such decision. If milk quality is a top priority, then you will have to slow down the speed but if milking as many cows as possible is the goal then your milk quality will suffer.

Fine tuning your parlor settings, milking procedures and facilities can make a tremendous difference and you would be able to get the best of both worlds.

Some of the most important accelerating factors will be discussed.

Loading speed: How fast you can get your parlor banks loaded is important, but here are several factors that can maximize your cow flow. First one and probably the most important one is cow handling. Your employees need to understand cattle stockmanship, make sure you train your people correctly, so they understand the cow's language and keep cow flow without any interruptions. The second factor will be parlor flooring. Rubber mats will speed up the process, cows like to get on them and they feel safe so therefore move faster. In other hand bad flooring can be either slippery or too rough on their feet, increasing lameness and decreasing loading speeds. On top of this, it makes it difficult to detect clinical mastitis. Good parlor lighting will also help cows and employees to see better, and it will speed up the loading process. Size of parlors obviously affects efficiency but for the most part is something that once the parlor is built there is not that much you could do about it. Once parlors get bigger than double 35, they start losing efficiency because of the walking distances.

Unit on Time: Many parlors' settings affect unit on time.

Pulsation settings: B and D phases are the ones that make the biggest difference. The B Phase is the milking phase and length should be around 500 mS. The D phase is the resting phase, and it should be around 200 mS. These two phases are important when it comes to efficient and safe milking process. If the B phase is not long enough the teat will get congested and therefore it will slow down the milk flow. Phases A and C do not change that much with different pulsation settings these are more dependent on vacuum chamber size and liner material.

Pulsation is there to make sure the cows are milked out as fast as possible without affecting teat end health. The pulsators alternates vacuum with atmospheric pressure this allows the liner to open and close. With each cycle the liner will bend around the teat, applying a mechanical force at the teat end. Liner thickness and tension are some of the factors that can make a liner more or less aggressive on the teat ends.

Vacuum level at the teat end is another factor that will increase or decrease unit on time. The higher the vacuum the higher the milking speed UP to a point. Nothing good happens to a Teat end above 12.5 inHg (42 kPa). This vacuum level should be measured at peak flow by either inserting a needle in the short milk tube getting the needle inside the claw or by using a T-piece at claw outlet. Vacuum fluctuations at the teat end will not cause a direct effect on mastitis incidence but will certainly

increase the risk of liner slips which can be a really important factor in terms of mastitis transmission. The minimum claw vacuum influences milking performance independent of the level of the system vacuum causing low milk flow and long milking times. (Besier, 2016)
Small vacuum fluctuations will help reducing unit on time and will increase milk flow rates.
High vacuum and B phase will increase peak flow but at the same time high vacuum will also increase liner compression. High liner compression will increase hyperkeratosis. (Bade, R.D. 2009)

Liners: There are hundreds of different liners in the market. Find the liners that fit your cows the best. Some are faster than others.

Liner compression, liner tension, liner thickness and Over-pressure are different factors that affect milking performance. The system should be adjusted to the liner, simply follow the manufacturer's recommendations; those will make the liners to perform adequately. Generally speaking, silicone liners because of the material are slower milkers this is usually compensated by setting the system at a higher vacuum and adjusting pulsation settings accordingly. Aggressive liners can cause excessive teat end congestion and therefore hyperkeratosis, this does not mean you cannot use them, is just a matter of making all adjustments in terms of milking procedure and system settings so unit on time can be as short as possible and avoiding overmilking both at the start of the milking process as well as at the end.

Automatic take offs: Probably one of the most important settings that can help on reducing unit on time and therefore reducing excessive exposure to vacuum. Long unit on times are directly related to higher risk of hyperkeratosis. Flow-rate thresholds should be adjusted to be around 2 lbs/min (900 cc/min). These adjustments need to be done slowly making small changes both on the flow and delay times. Make adjustments weekly and check strip yields. It is Ok to have residual milk volumes up to 400 cc. it has been documented that this volume will not affect SCC nor milk production. (Rasmussen 1993, Stewart 2002, Jago 2010) the main benefits of early unit removal are a reduction of unit on time, teat barrel congestion and hyperkeratosis. (Mein and Reinemann 2014).

At the time of checking strip yields, this assessment should include volume (equally distributed in all four quarters), teat congestion, teat end health, cow behavior like kicking and resistance to the touch.

Mouthpiece vacuum (MPV) increases when milk flow decreases or when liner fit is poor, in both cases barrel congestion will be elevated. At the end of the milking process the milk flow is lower and the teat becomes longer, this affects MPV. In other hand when the teat cistern is empty it follows the pulsation cycles increasing the risk for reverse pressure and increasing the risk of bacteria entering the teat canal.

Milk path: This is another important part of the system. We should apply enough vacuum to the teat in order to extract milk, once this happens this milk should flow to the milk line by gravity and not pulled by vacuum. Make sure there is a downhill path from the udder to the milk line without any type of restrictions. A common one is when the system uses shutoff valves that apply pressure to the hose. These will create memory on the hose and therefore a dramatic restriction on the flow. Long milk hoses will create a loop and then the milk will not flow by gravity to the line but instead vacuum has to pull slugs of milk that will increase teat end vacuum fluctuations. These slugs will act as a piston.

Milking procedure: Timing is the key.

Prep time will influence teat stimulation, it should be 10-20 seconds long with firm movements and pulling 3 to 4 strings of milk per quarter. This part of the process not only helps identifying clinical cases of mastitis which is absolutely critical when it comes to good quality milk and udder health but also will send a strong signal to the hypophysis for oxytocin release which directly affects milk letdown. Not only the prep time is important but the *prep lag time* which starts at the time of physical contact with the teat until unit attachment. This time varies depending on parity, times per day cows are milked

and stimulation time. Many milk quality consultants would recommend a prep lag time of 90 to 140 seconds.

Where I see most of the overmilking is not at the end of the process but at the beginning because of poor stimulation or prep lag times either too short or too long. In my opinion stripping cows is a must.

Milk flows are very important, at least 9 lb/min (4 kg/min) at peak flow and the cow should produce at least 15 lbs in the first 2 minutes. The truth of the matter is that peak flows are not as important as low flows when it comes to unit on time. Avoid overmilking cows at all cost. Do not allow cows to see low flows, here is when automatic take off settings really need to be adjusted. When prep lag times are too short the cows will show bi-modal let downs this by itself elongates unit on times increasing exposure to vacuum. After hundreds of cows being graphed with an electronic flow meter, I have noticed that poorly stimulated cows will not have a long plateau at peak flow and therefore their unit on times will be longer.

Unit alignment plays a very important role in terms of even and efficient milking. In other hand if alignment is a constant issue in the parlor this will limit milk production, increase the number of liner slips, uneven milking speeds at the quarter level and slowdown cow flow dramatically. Use alignment systems that make the milking process simple. Arms, chains, ropes, silicone blocks can all be useful if they are used correctly. The goal is to use a system that does not need any extra effort to make corrections and that it does not get in the way of the employees, either making a complicated procedure or creating a risk for injuries. Bad unit alignment will truly and consistently affect parlor throughput. Liner slips are detrimental to milk quality because of high-speed air admissions to the claw. Turbulence is created inside of the claw and milk droplets can be propelled to teat ends increasing the risk for intramammary infections. Squawks are always bad, but they are significantly worse at the end of the milking time when milk flow is low and there will not be any flushing effect.

Cow cleanliness is an important factor in terms of mastitis risk, and it also affects milking speed. If cows are coming in with dirty udders it will take more time for the milkers to clean those teats and the odds of attaching units on dirty udders will go up rapidly, causing higher bacteria counts and higher incidence of mastitis.

There is no perfect milking procedure; the key is to make a protocol that benefits both employees and cows. Always take into consideration walking distances for the milkers. When they are doing long shifts this amount of walking will go against the quality of the job. At the same time make sure timing is adequate in terms of contact time for the teat dip, prep time and prep lag time. In my opinion the best milking routine is territorial where each milker has a defined zone where he/she will be responsible for all parts of the process. A full routine (strip, dip, wipe and attach) will be essential for better udder health, milk flows and better milk quality. Some people could argue that cutting corners in the routine could make the parlor faster, the answer is yes but the end result will affect milk quality. Try to find that combination where cows are milked fast, gently and completely without affecting milk production, udder health and milk quality.

References:

Bade R. D., Reinemann D. J., Zucali M., Ruegg P. L., and Thompson P. D., 2009. Interactions of vacuum, b-phase duration, and liner compression on milk flow rates in dairy cows. J. Dairy Sci. 92:913–921

J. Besier and R. M. Bruckmaier¹, 2016. Vacuum levels and milk-flow-dependent vacuum drops affect machine milking performance and teat condition in dairy cows. *J. Dairy Sci.* 99:1–7

Jago J., Burke J. and Williamson J, 2010. Effect of automatic cluster remover settings on production, udder health and milking duration. *J Dairy Sci* 93 (6): 2541-2549

Mein G.A and Reinemann D. J. 2014. Machine milking Vol one.

Rasmussen MD. 1993 Influence of switch level of automatic cluster removers on milking performance and udder health. *J. Dairy Res.* 60:287-297.

Stewart S, S Godden, P Rapnicki, DA Reid, A Johnson, S. Eicker. 2002. Effects of automatic cluster remover settings on the rate of removal of milk from the udder. *J. Dairy Sci.* 85:818-823.

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Impact of Positive Reinforcement Practices on Calves and Heifers Future Behavior

Joao Costa, Ph.D.
Assistant Professor
University of Kentucky

NOTES:

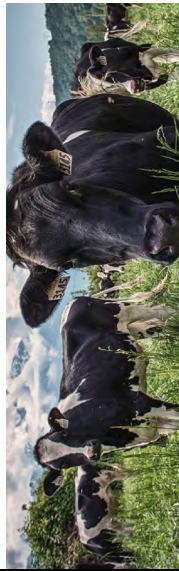
Impact of positive handling, environment, and management practices on calf and heifer future behavior and performance as milking

cows

Joao H. C. Costa, PhD

Assistant Professor, Dairy Science
Department of Animal & Food Sciences -University of Kentucky
Email: costa@uky.edu

March 2nd, 2022



1

Outline

2

Take Home Messages

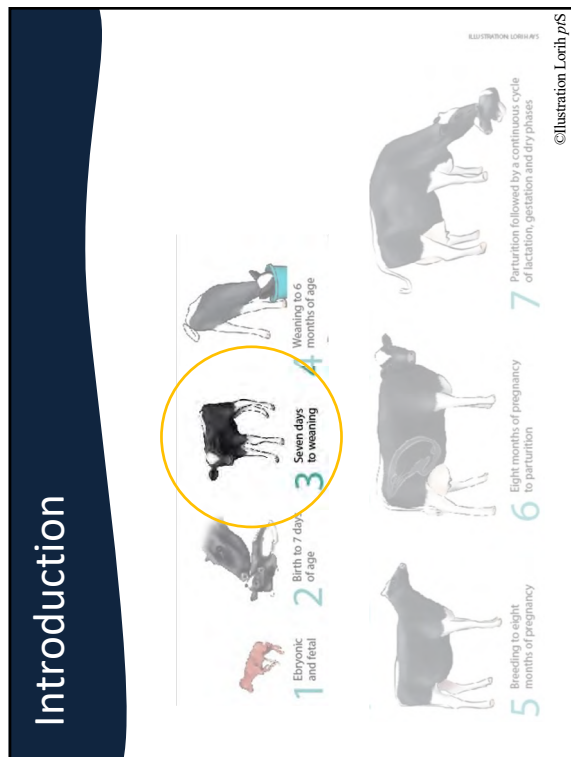
- Individual housing makes cows behave abnormally. We are just blind to it.
- A more positive management comes in many forms, not just in “fear-free handling”.
- A lot of opportunity for all farms, small, median and large. Its time for us to be creative.

4

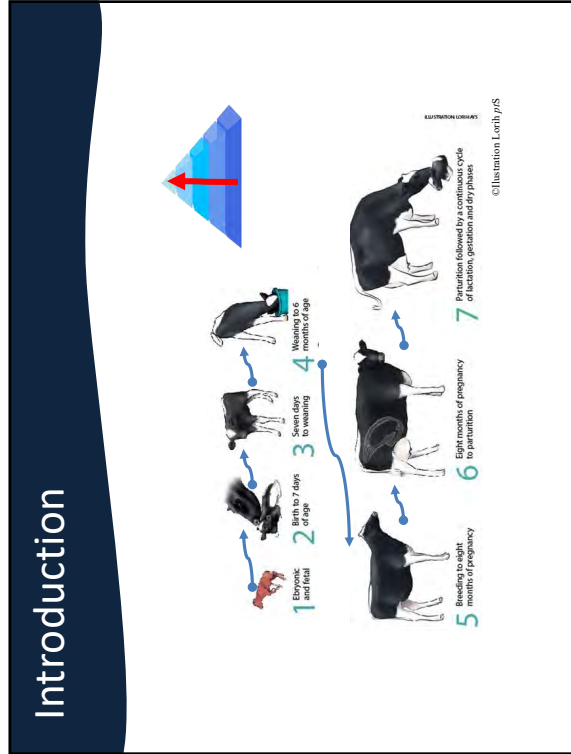
Outline –

- Introduction
 - Calf development and its influence on later performance
- Early socialization
- Human- Animal Interaction
- Myths and solutions

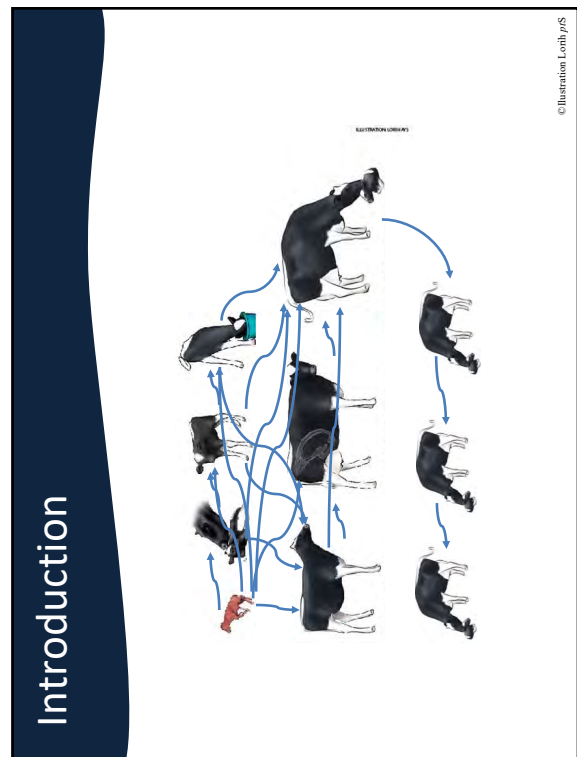
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7

Why are we discussing this: Social Isolation

- An absence or low frequency of peer interaction during an extended period of time
Gottman (1977)
- More pronounced detrimental effects in early life

The photograph shows a cow standing in a field next to a small, isolated structure, possibly a shelter or a feeding station. The cow is looking towards the camera. The structure is made of concrete blocks and has a small opening. The background shows a grassy field and some trees.

8

Individual housing is associated with...

- Lower social ranking and competitive success
- Increased aggressiveness
- Increased fear responses



See review by Costa et al., 2016

9

Adaptability: Effects of an “enriched” environment....



10

Adaptability and flexibility: Reversal Learning



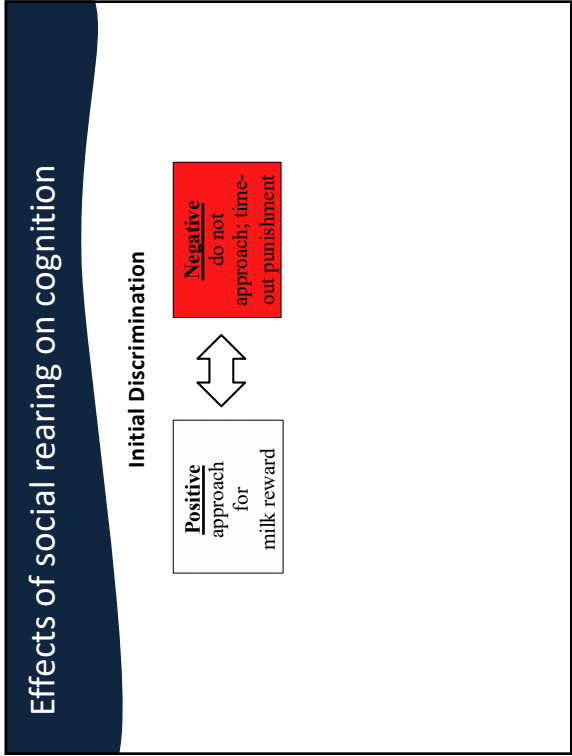
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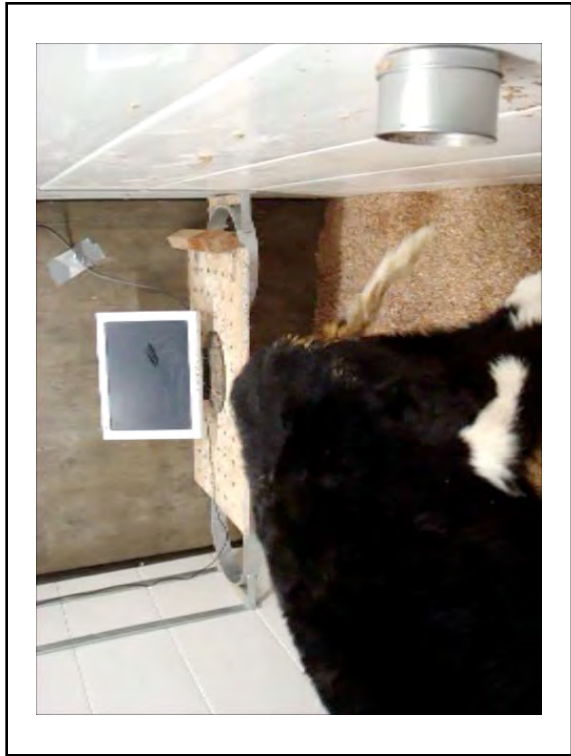
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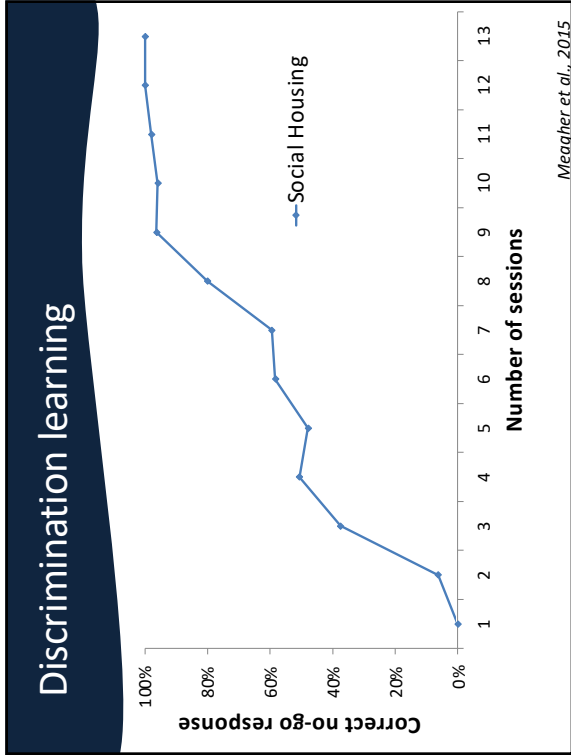
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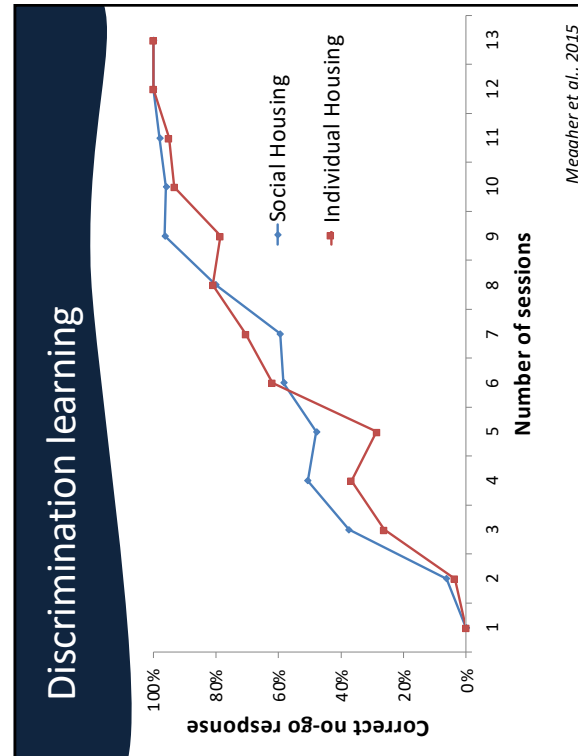
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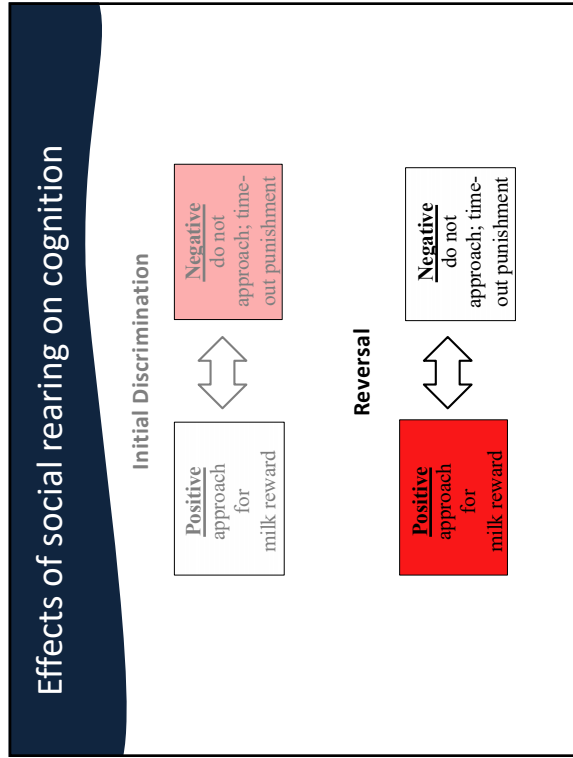
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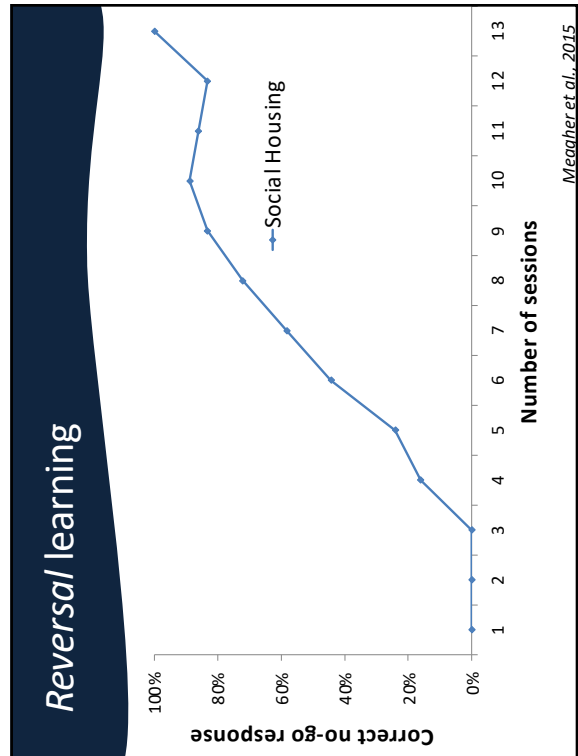
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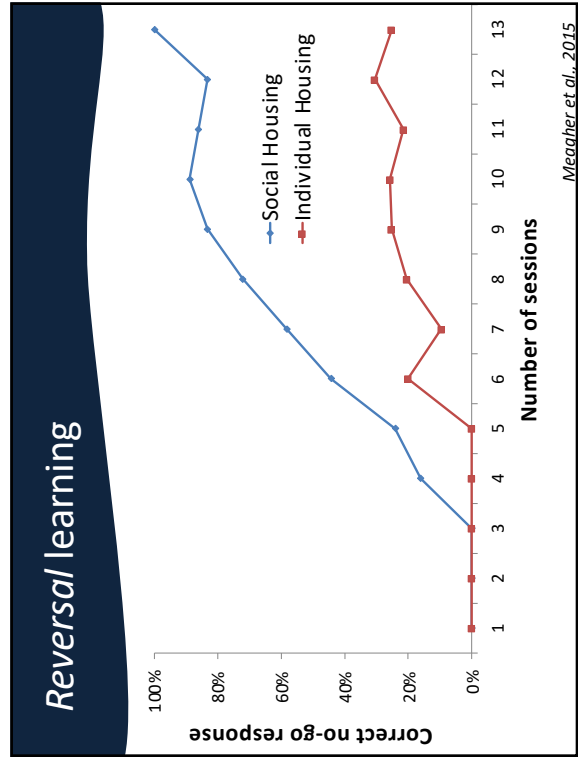
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20

But my calves do not play with computers....



21

Food neophobia test

- 70 d of age
- Presented 2 kg of: chopped carrots (n = 8)
- The test lasted 30 min and was repeated 3 times per calf





Costa et al., (2015) J Dairy Science: 97:7804–7810

22

Food neophobia test

- 70 d of age
- Presented 2 kg of: chopped hay (n = 8)
- The test lasted 30 min and was repeated 3 times per calf

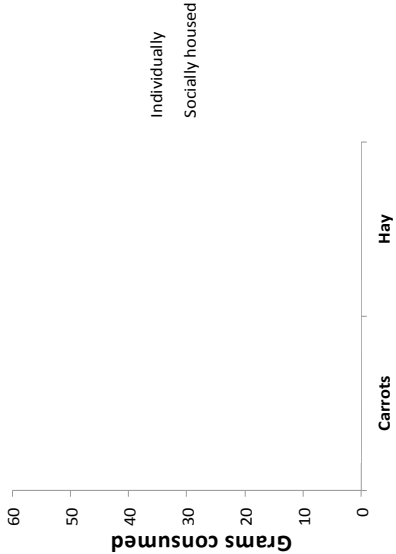




Costa et al., (2015) J Dairy Science: 97:7804–7810

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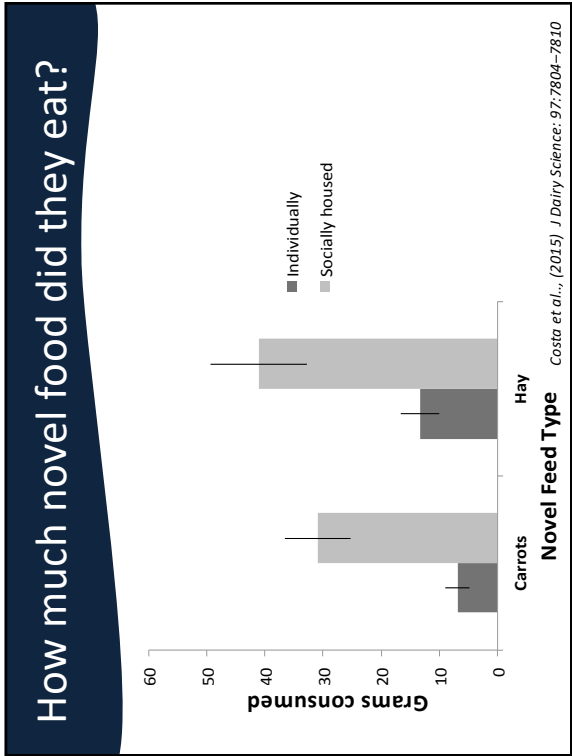
How much novel food did they eat?



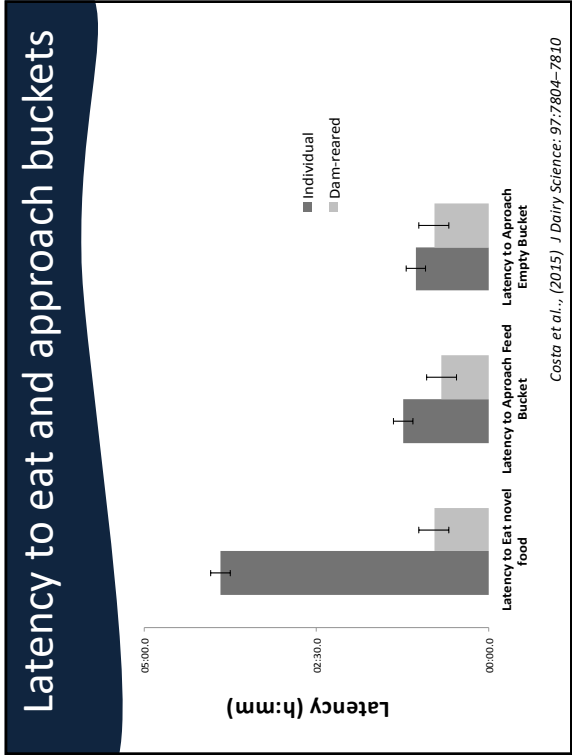
Novel Feed Type	Individually	Socially housed
Carrots	~35	~35
Hay	~35	~35

Costa et al., (2015) J Dairy Science: 97:7804–7810

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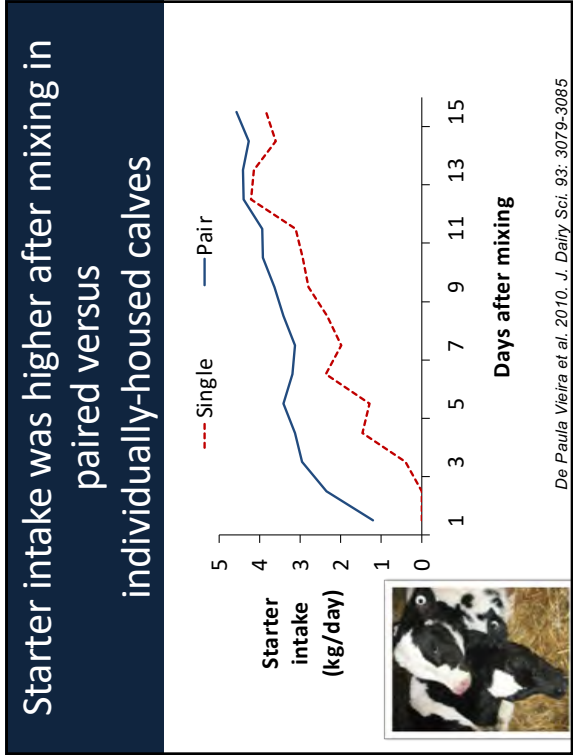
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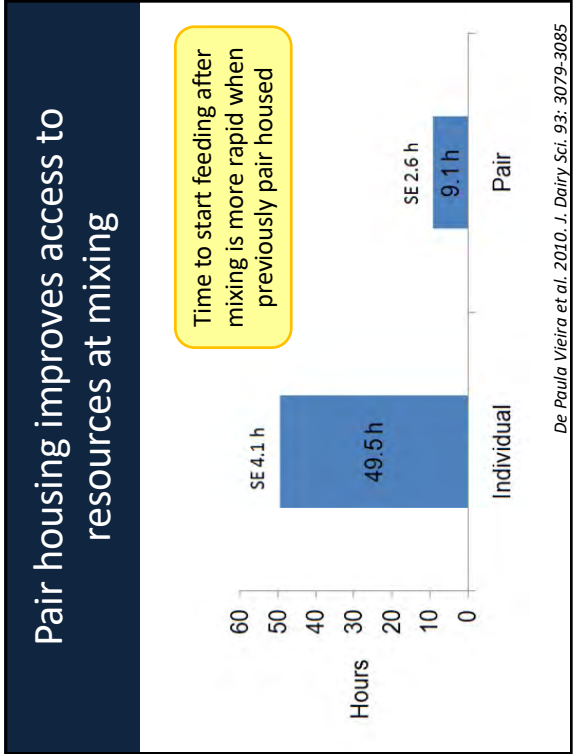
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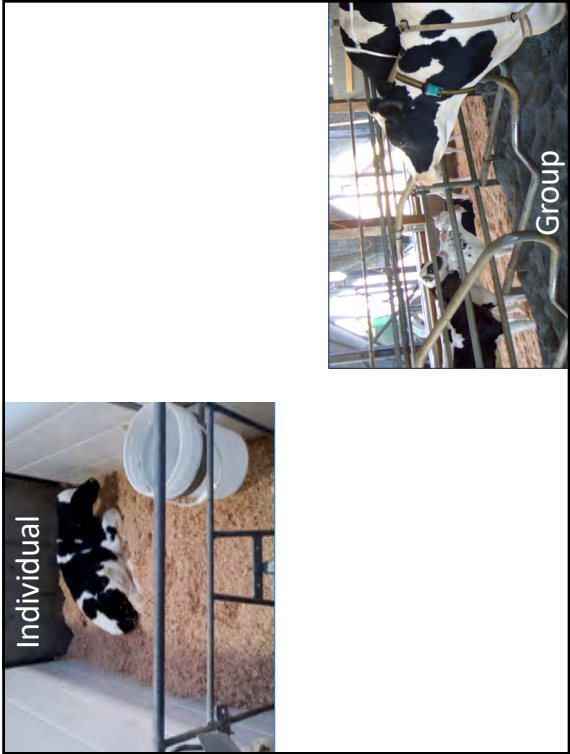


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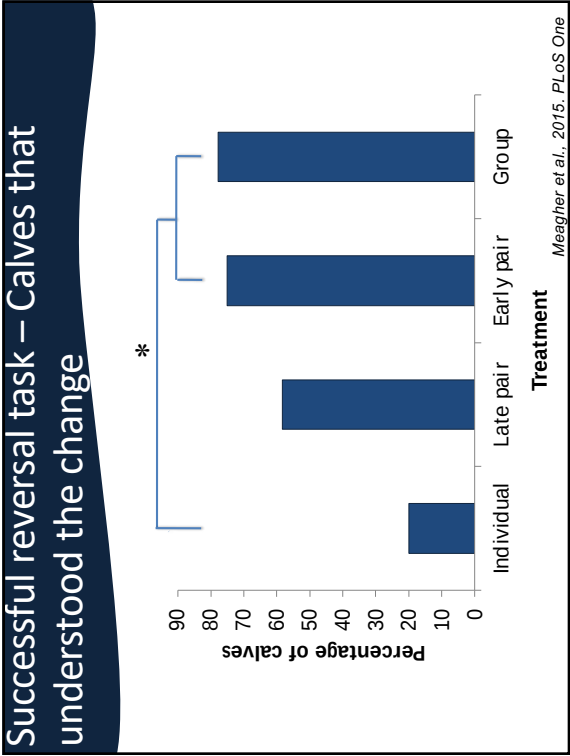


What type of contact is needed?

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Limitations => Future directions



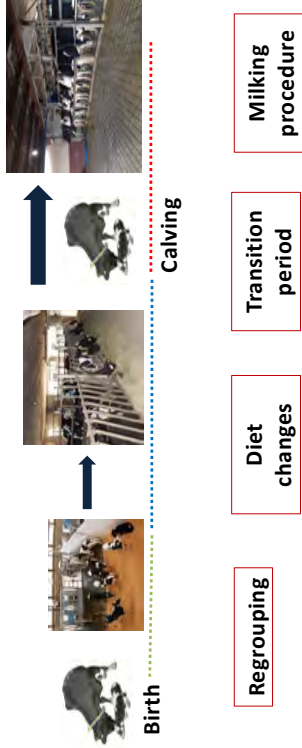
Are the cows on our farms “normal”?



33

Limitations => Future directions

- Does the early life environment influence how cows cope with stress?



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Take Home Message... Round 1 of 3

- Early life socialization is likely to **promote behavioural flexibility** and **adaptability** to novelty
- The housing system in which young dairy calves are raised **impacts neophobic behaviours** towards new food items.

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Management – Human Animal relationship

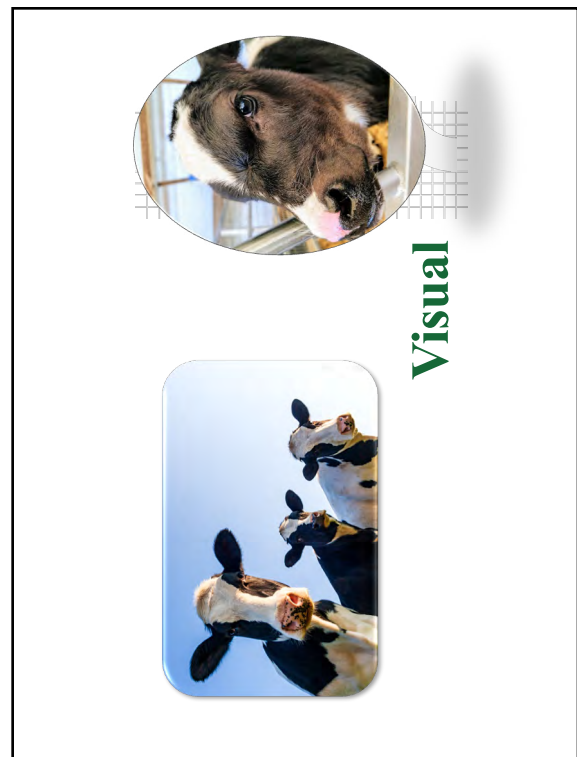
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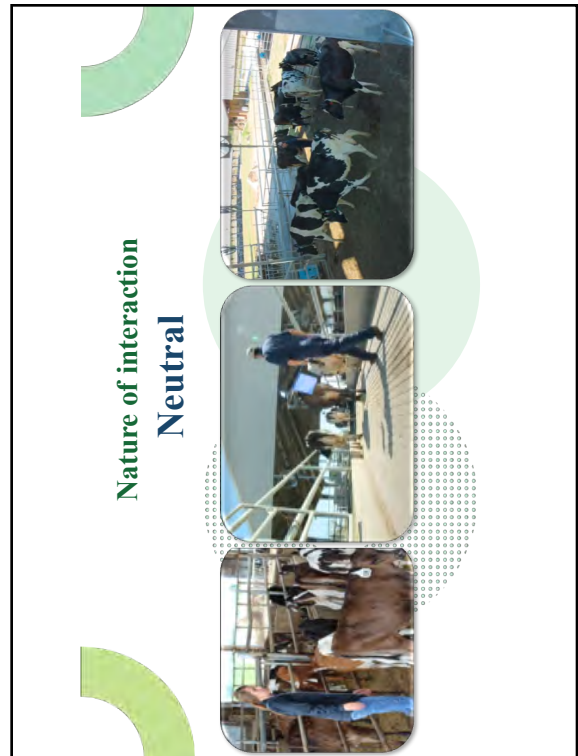
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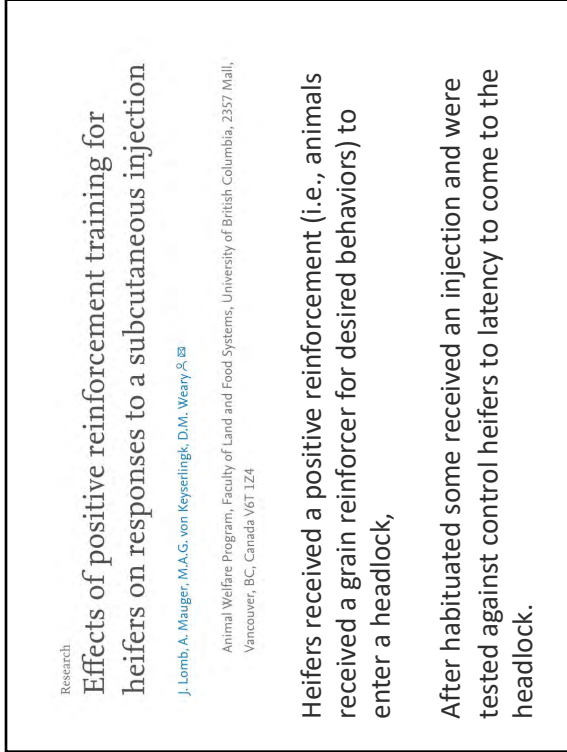
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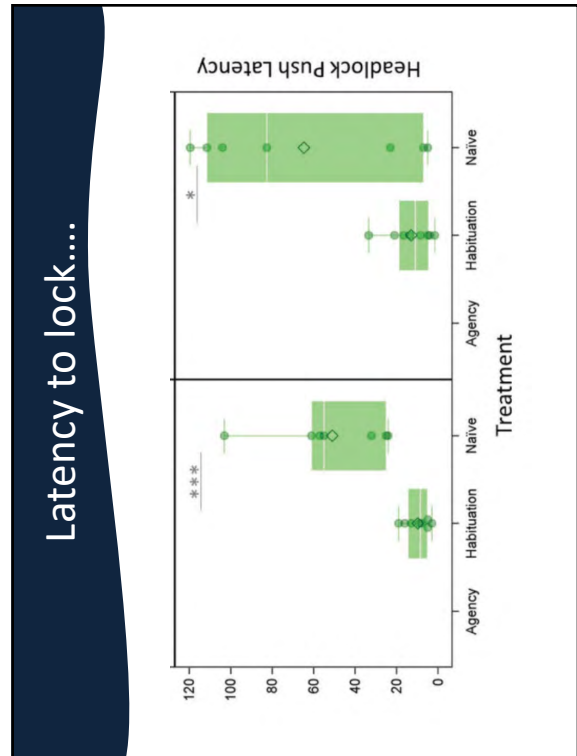
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Examples

- Naïve heifers in the milking parlor
- Free-stall teaching
- Robot training

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Tech inclined calves...

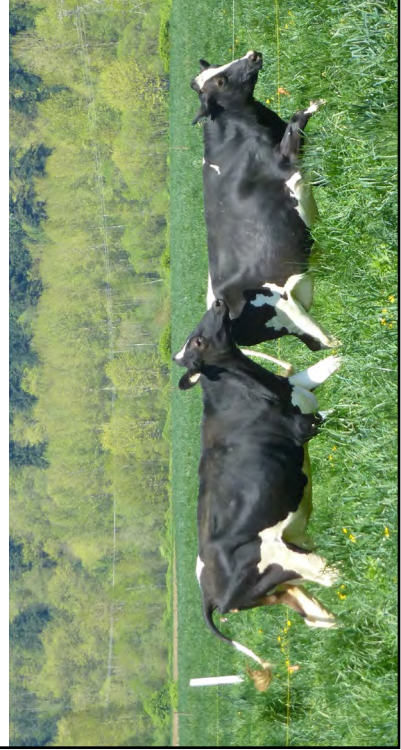


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Last point- Cow to cow

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The effect of an **experienced social model** on the responses of heifers to a **novel situation**



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Treatments

— Non-experienced Group: 6 naïve heifers

— Experienced Group: 3 naïve heifers

+ 3 experienced dry cows



Costa, et al., 2016b. Confined heifers benefit from having an older experienced cow present when learning how to graze. J. Dairy Sci.

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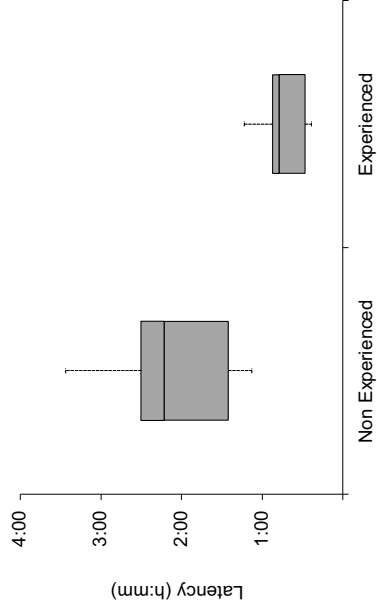
Groups were introduced to pasture



Costa, et al., 2016b. Confined heifers benefit from having an older experienced cow present when learning how to graze. J. Dairy Sci.

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Latency to graze

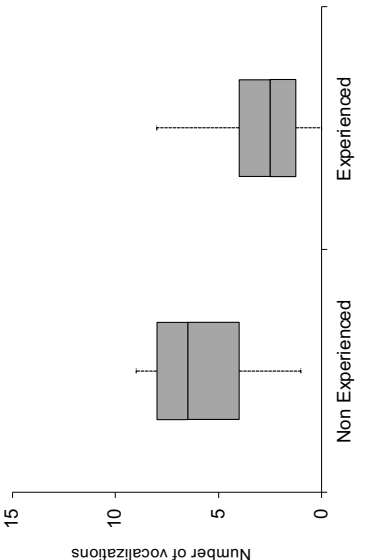


Group	Min	Q1	Median	Q3	Max
Non Experienced	1:45	1:55	2:00	2:25	3:15
Experienced	0:45	0:50	0:55	1:00	1:15

Costa, et al., 2016b. Confined heifers benefit from having an older experienced cow present when learning how to graze. J. Dairy Sci.

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Vocalizations during the 1st hour



Group	Min	Q1	Median	Q3	Max
Non Experienced	7	8	9	10	12
Experienced	2	3	4	5	7

Costa, et al., 2016b. Confined heifers benefit from having an older experienced cow present when learning how to graze. J. Dairy Sci.

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Opportunities everywhere....

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Take Home Messages

- Individual housing makes cows behave abnormally. We are just blind to it.
- A more positive management comes in many forms, not just in “fear-free handling”.
- A lot of opportunity for all farms, small, median and large. Its time for us to be creative.

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Questions?

Disclosures

Joao HC Costa, PhD

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Patrocinadores de pesquisa do UKY Dairy Science Program



Colaboradores:
Ceva, Acumen Detection, Future Cow Inc., AAD diagnostics



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**Fit to Transport? A new decision-making tool for
producers and employees**

Michelle Calvo-Lorenzo, Ph.D.
Chief Animal Welfare Officer
Elanco

NOTES:

2022 High Plains Dairy Conference – Proceedings Summary

Fitness to Transport: New Decision-Making Tool

Michelle Calvo-Lorenzo¹ and Lily Edwards-Callaway²

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Animal welfare is foundational to the success of a dairy operation. The dairy industry has made tremendous progress in the welfare space, but end-of-life decision-making for cull dairy cattle still remains an area of opportunity (Stojkov et al., 2018; Walker et al., 2020; Cockram et al., 2021). Making end-of-life decisions (e.g. culling, timely euthanasia, fitness to transport, etc.) for dairy cattle is complicated and challenging for a variety of reasons, including but not limited to: lack of protocols, ineffective employee training, the bond between caretakers and their cattle, and economic dis/incentives across the supply chain (Walker et al., 2020). Furthermore, the journey that dairy cattle endure when they leave the dairy is not always known or understood (i.e., how many stops will she make, how long will she be in the trailer, how many days until she is slaughtered). This is why ensuring cull cow welfare during this end-of-life phase is critical, and welfare can be optimized when fitness to transport (FTT) decisions are appropriately made for cows and calves shipped from the dairy. The FTT decision responsibilities are shared by all stakeholders within the dairy cattle supply chain (e.g., dairy employees, sale barn employees, cattle buyers); however, the first decision to ship a culled dairy cow/calf is at the dairy and this emphasizes the impact of these decisions on any animal's journey through the supply chain.

Fitness to transport decisions can also have an impact that extends beyond the animal. For instance, FTT decisions not only affects the quality of life for all animals shipped, but also the culture of the farm, those receiving animals at other points in the supply chain, and the dairy industry's reputation. This is why the FARM Program Manual Version 4.0 (FARM, 2021) includes an entire chapter on FTT, a FTT protocol template, and a poster on the do's and don'ts of transporting dairy animals. Despite the fact that guidelines are provided, culled dairy cattle continue to arrive at terminal markets in unfit and compromised conditions (Harris et al., 2017; Vogel et al., 2018; Stojkov et al., 2020 a, b). It is important for the dairy industry to come together to determine how better decisions about FTT can be made.

Moving forward, what can the dairy industry do to make progress and improve FTT decisions throughout the supply chain? As an industry, there needs to be:

- Continued development and support for industry-wide resources that are practical and relevant
- Improved implementation of FTT principles, which should include on-going efforts beyond trainings and audits alone
- Employees making FTT decisions must be empowered and supported
- FTT decisions must be considered as a shared responsibility across the dairy supply chain

In an effort to support stakeholders when faced with these difficult decisions, key members of the dairy industry (e.g., dairies, sale barn representatives, processor representatives, allied industry, and academia) came together to create a training tool (e.g. video) focused on FTT decision-making. The goals of the video are to inform and empower animal caretakers to be proactive and confident in their FTT decisions and to make the FTT evaluation process more straightforward and easy to execute. All information provided in the video aligns with guidance provided in the FARM Program Manual (FARM, 2021).

The video is nearing completion and will soon be available for on-farm use. The vision for this industry resource is for all stakeholders to integrate this video into their training program and infuse the video's principles into the on-farm culture through on-going conversations, employee feedback, educational opportunities, and reward/incentive programs. Although a training video alone will not solve this industry challenge, the creators feel that bringing the supply chain together to make this video with a shared vision for improvement is a key step towards progress.

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